Statement of Verification

BREG EN EPD No.: 000239 ECO EPD Ref. No. 00000839 This is to verify that the

Issue 03

BRE/Global **Environmental Product Declaration** itie

EPD

is in accordance with the requirements of: EN 15804:2012+A1:2013

Amtico International

and

provided by:

BRE Global Scheme Document SD207

This declaration is for: **Amtico Cirro Thermoplastic Floor Tiles**

Company Address

Amtico International Kingfield Road Coventry UK CV6 5AA



A MANNINGTON COMPANY

Signed for BRE Global Ltd

22 February 2019

Date of First Issue

Emma Baker

Operator

Date of this Issue 21 February 2024

05 October 2023

Expiry Date



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Environmental Product Declaration

EPD Number: 000239

General Information

EPD Programme Operator	Applicable Product Category Rules			
BRE Global Watford, Herts WD25 9XX United Kingdom	BRE Environmental Profiles 2013 Product Category Rules for Type III environmental product declaration of construction products to EN 15804:2012+A1:2013			
Commissioner of LCA study	LCA consultant/Tool			
Amtico International Kingfield Road, Coventry UK CV6 5AA	BRE/LINA			
Declared/Functional Unit	Applicability/Coverage			
1m ² of Amtico Cirro Thermoplastic Floor Tiles	Product Average.			
EPD Type	Background database			
Cradle to Gate with options	ecoinvent			
Demonstra	tion of Verification			
CEN standard EN 15	804 serves as the core PCR ^a			
Independent verification of the declara	tion and data according to EN ISO 14025:2010 ⊠ External			
(Where approp N	iate ^b)Third party verifier: ligel Jones			
a: Product category rules b: Optional for business-to-business communication; mandatory	for business-to-consumer communication (see EN ISO 14025:2010, 9.4)			
Co	mparability			
Environmental product declarations from different EN 15804:2012+A1:2013. Comparability is further dep and allocations, and background data sources. See Cla	programmes may not be comparable if not compliant with endent on the specific product category rules, system boundaries ause 5.3 of EN 15804:2012+A1:2013 for further guidance			

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Information modules covered

	Product		Construction		Use stage					End of life			Benefits and loads beyond			
1	roduc	τ	Consti	uction	Rel	Related to the building fabric Related to the building			End-of-life			the system boundary				
A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Raw materials supply	Transport	Manufacturing	Transport to site	Construction – Installation	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	Deconstruction demolition	Transport	Waste processing	Disposal	Reuse, Recovery and/or Recycling potential
\checkmark	\checkmark	\checkmark	V	V		V						V	$\mathbf{\overline{A}}$	V	V	

Note: Ticks indicate the Information Modules declared.

Manufacturing site(s)

Amtico International Kingfield Road Coventry United Kingdom CV6 5AA

Construction Product

Product Description

Amtico Cirro is a design-led, high-performance thermoplastic tile collection consisting of 20 products: 16 Woods, 2 Stones and 2 Abstract designs. Available in a range of embosses in tile and plank formats. Amtico Cirro can be used in both residential and commercial applications.

Amtico Cirro is a 2.5 mm product with a 0.55 mm wear layer and is classified as per EN ISO 10874 for use in the following areas.

- 1. Class 23, Heavy Domestic
- 2. Class 33, Heavy Commercial
- 3. Class 42, General Light Industrial

Amtico Cirro products are recommended for use over properly prepared concrete, suspended wood, metal and other suitable substrates.

Amtico Cirro should only be installed using Amtico Adhesives, all of which are certified as EC1 Plus very low emissions, as defined by the GEV EMICODE scheme.

Technical Information

Property	Value, Unit
Usage Classification (EN ISO 10874)	23,33,42
Manufacturing Standard (EN 14565)	Pass
Total Thickness (EN ISO 24346)	2.5mm
Wear Layer Thickness (EN ISO 24340)	0.55mm
Weight (EN ISO 23997)	3126 g/m ²
Residual Indentation Recovery. (EN ISO 24343-1) (Minimum Requirement ≥ 80%)	95%
Dimensional Stability (EN 14565 Annex C)	≤0.20%
Dimensional Stability, Curling (EN ISO 23999) (6Hrs@50°C)	≤2mm
Flexibility (EN ISO 24344 Method A)	Pass
Slip Resistance (DIN 51130)	R10
Slip Resistance (EN13893)	Class DS
Chemical Resistance (EN ISO 26987)	Excellent
Light Stability (EN ISO 105-B02)	≥7
Flammability /Smoke Emissions (EN 13501-1)	C _{fl} s1
Castor Chair Resistance (EN ISO 4918) (Type W)	Pass Continuous use
Static Electric Propensity (EN1815)	≤2kV
Thermal Resistance EN 12664	0.0154 m ² K/W Suitable for underfloor heating
Peel Resistance (EN ISO 24235)	Pass
Scratch appearance Assessment (EN14565 Annex A)	Pass
Adhesion – Peel (EN1372)	≥1.0N/mm
Adhesion - Shear (EN1372)	≥0.3N/mm²
Emissions (France - Emissions dans l'air interieur)	A+
Emissions (M1)	Pass
Emissions (Germany - AgBB/DIBt, Belgium)	Pass
Eurofins Indoor Air Comfort Gold	IACG-352-03-2018
Blue Angel	Certified
Amtico Cirro Technical Data Sheet is available on the Amtico website. <u>https://www.amtico.com/media/2216529/amtico-cirro-technical-</u> specification-cir-ts-20171027-03-gb.pdf	

Main Product Contents

Material/Chemical Input	%
Urethane Lacquer	<0.5
Acrylic Polymer	42
Plasticisers	22
Rubber	4
Filler	30
Stabilisers & Pigments	<2.0

Manufacturing Process

The product is constructed by the thermal lamination of the wear layer, print film and backing plies. The wear layer and backing plies are all manufactured as follows,

- 1. Required ply raw materials are initially blended.
- 2. The ply blend is then heated and calendered on a mill to produce a ply of the required thickness.
- 3. The plies required to form the end product, along with the print film, are thermally laminated together under pressure, to form the final product.
- 4. The product is then coated with polyurethane, before being cut to size, boxed and dispatched to the customer.

Cutting waste is recycled back into the product

Process flow diagram



Amtico Production Process Flow Diagram

Construction Installation

Amtico Cirro should be bonded with a suitably low emissions adhesive to an appropriately prepared subfloor as detailed in BS8302. Full details on installation can be found at:

https://www.amtico.com/media/2216502/amtico-cirro-installation-guidelines-cir-in-20170928-01-gb.pdf

Installation off cuts can be disposed of via recycling, energy recovery schemes or landfilled. Wherever possible it is recommended that products should always be recycled.

Use Information

Emissions

Amtico Cirro adheres to the emission requirements of Indoor Air Comfort Gold, German AgBB/DIBt, Belgium, Finnish M1, Blue Angel and is rated as A+ in the French "Emissions dans l'air interieur" scheme.

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End of Life

At the end of the product's life, the flooring is mechanically removed from the subfloor and disposed of by landfill or incineration/energy recovery. It is assumed that the amount of energy required to remove the floor is 0.03kWh/m2.

It is assumed that 80% of the product will go to landfill, with the remaining 20% being recycled or used in energy recovery schemes. The distance travelled from the demolition site to a disposal site will be no more than 200km.

Life Cycle Assessment Calculation Rules

Declared / Functional unit description

1m² Amtico Cirro Floor Tiles

System boundary

Modules A1-A3: Includes raw materials, energy, water and transport processes required to make the product up to the factory gate, as well as production, packaging and general site waste

Module A4: Transport from factory gate to installation site. Distance was calculated as an average based on product sales across UK, Europe, middle and Far East.

Module A5: Floor installation, including adhesive and disposal of off-cuts and packaging.

Module B2: Electricity, water, cleaning products required to clean and maintain the product for one year.

Module C1: The amount of electricity required to remove a floor.

Module C2: Transportation of removed flooring to landfill or energy recovery site. Assumed distance is 200km. Module C3: Waste processing of flooring waste.

Module C4: Disposal

Data sources, quality and allocation

Amtico manufactures other LVT products at its production site in addition to the product covered by this EPD. Calculations were performed to enable allocation of total site energy use, water and waste to the Amtico Cirro production. Allocation procedures were by physical allocation and are according to EN 15804 and are based on the ISO14044 guidance

Transportation distances were calculated for Amtico Cirro, based percentage of total square meters supplied to a distribution centre or sales region and the distance to the distribution centre or sales region.

The LCA was calculated using BRE LINA V2.0.8 with Ecoinvent

Cut-off criteria

- 1. No manufacturing site water discharge volume data was available. Historical data indicated that 25% of the input water is discharge to the drain. The other 75% is lost through steam leaks, evaporation from cooling towers and quench water going to surface drains.
- 2. Transport distances to site were not calculated for Sales Business Units with <1% of product sales.
- 3. The product life was based on the commercial 10 years warranty.

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LCA Results

(MND = module not declared; MNR = module not relevant; INA = indicator not assessed; AGG = aggregated)

Falameters	describing e		innentari	mpacts					
			GWP	ODP	AP	EP	POCP	ADPE	ADPF
			kg CO₂ equiv.	kg CFC 11 equiv.	kg SO ₂ equiv.	kg (PO₄) ³⁻ equiv.	kg C₂H₄ equiv.	kg Sb equiv.	MJ, net calorific value.
	Raw material supply	A1	1.49e+1	3.48e-7	8.48e-2	1.42e-2	1.65e-2	8.02e-5	2.54e+2
Product stage	Transport	A2	2.93e-1	5.28e-8	2.71e-3	4.00e-4	2.74e-4	4.15e-7	4.41e+0
i foddet stage	Manufacturing	A3	1.03e+0	1.20e-7	7.69e-3	2.51e-3	6.58e-4	2.39e-6	2.40e+1
	Total (of product stage)	A1-3	1.63e+1	5.21e-7	9.52e-2	1.71e-2	1.75e-2	8.31e-5	2.82e+2
Construction	Transport	A4	4.83e-1	8.88e-8	1.65e-3	4.29e-4	2.84e-4	1.27e-6	7.29e+0
process stage	Construction	A5	1.25e-+0	1.03e-7	7.58e-3	1.98e-3	1.49e-3	7.47e-6	2.71e+1
	Use	B1	MND	MND	MND	MND	MND	MND	MND
	Maintenance	B2	1.10e+1	7.92e-7	6.09e-2	1.66e-2	4.34e-3	2.05e-5	1.89e+2
	Repair	B3	MND	MND	MND	MND	MND	MND	MND
Use stage	Replacement	B4	MND	MND	MND	MND	MND	MND	MND
	Refurbishment	B5	MND	MND	MND	MND	MND	MND	MND
	Operational energy use	B6	MND	MND	MND	MND	MND	MND	MND
	Operational water use	B7	MND	MND	MND	MND	MND	MND	MND
	Deconstruction, demolition	C1	1.80e-2	1.17e-9	9.77e-5	2.24e-5	5.56e-6	2.18e-8	2.78e-1
	Transport	C2	1.05e-1	1.92e-8	3.50e-4	9.22e-5	6.10e-5	2.75e-7	1.58e+0
End of life	Waste processing	C3	0.00e+0	0.00e+0	0.00e+0	0.00e+0	0.00e+0	0.00e+0	0.00e+0
	Disposal	C4	2.59e-2	6.81e-9	1.81e-4	5.95e-5	3.01e-5	3.67e-8	6.35e-1
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	MND	MND	MND	MND	MND	MND	MND

Parameters describing environmental impacts

GWP = Global Warming Potential;

ODP = Ozone Depletion Potential;

AP = Acidification Potential for Soil and Water;

EP = Eutrophication Potential;

POCP = Formation potential of tropospheric Ozone; ADPE = Abiotic Depletion Potential – Elements;

ADPF = Abiotic Depletion Potential – Fossil Fuels;

LCA Results (continued)

Parameters	describing r	esour	ce use, pri	mary energ	ду			
			PERE	PERM	PERT	PENRE	PENRM	PENRT
			MJ	MJ	MJ	MJ	MJ	MJ
	Raw material supply	A1	3.89e+0	2.69e-3	3.90e+0	2.61e+2	0.00e+0	2.61e+2
Product stage	Transport	A2	7.88e-2	1.60e-7	7.88e-2	4.43e+0	0.00e+0	4.43e+0
T Toduct Stage	Manufacturing	A3	9.30e+0	3.43e-6	9.30e+0	2.97e+1	0.00e+0	2.97e+1
	Total (of product stage)	A1-3	1.33e+1	2.69e-3	1.33e+1	2.95e+2	0.00e+0	2.95e+2
Construction	Transport	A4	9.71e-2	3.59e-7	9.71e-2	7.24e+0	0.00e+0	7.24e+0
process stage	Construction	A5	2.73e+0	1.39e-4	2.73e+0	2.82e+1	0.00e+0	2.82e+1
	Use	B1	MND	MND	MND	MND	MND	MND
	Maintenance	B2	1.41e+1	3.56e+-5	1.41e+1	2.40e+2	0.00e+0	2.40e+2
	Repair	B3	MND	MND	MND	MND	MND	MND
Use stage	Replacement	B4	MND	MND	MND	MND	MND	MND
	Refurbishment	B5	MND	MND	MND	MND	MND	MND
	Operational energy use	B6	MND	MND	MND	MND	MND	MND
	Operational water use	B7	MND	MND	MND	MND	MND	MND
	Deconstruction, demolition	C1	2.40e-2	4.33e-8	2.40e-2	3.70e-1	0.00e+0	3.70e-1
	Transport	C2	2.10e-2	7.80e-8	2.10e-2	1.57e+0	0.00e+0	1.57e+0
End of life	Waste processing	C3	0.00e+0	0.00e+0	0.00e+0	0.00e+0	0.00e+0	0.00e+0
	Disposal	C4	1.94e-2	5.31e-8	1.94e-2	6.39e-1	0.00e+0	6.39e-1
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	MND	MND	MND	MND	MND	MND

PERE = Use of renewable primary energy excluding renewable primary energy used as raw materials; PERM = Use of renewable primary energy resources used as raw PENRE = Use of non-renewable primary energy excluding nonrenewable primary energy resources used as raw materials; PENRM = Use of non-renewable primary energy resources used as raw materials;

materials; PERT = Total use of renewable primary energy resources;

PENRT = Total use of non-renewable primary energy resource

LCA Results (continued)

Parameters describing resource use, secondary materials and fuels, use of water											
			SM	RSF	NRSF	FW					
			kg	MJ net calorific value	MJ net calorific value	m³					
	Raw material supply	A1	0.00e+0	0.00e+0	0.00e+0	1.46e-1					
Draduet ete ee	Transport	A2	0.00e+0	0.00e+0	0.00e+0	1.03e-3					
T Toddet Stage	Manufacturing	A3	0.00e+0	0.00e+0	0.00e+0	9.66e-3					
	Total (of product stage)	A1-3	0.00e+0	0.00e+0	0.00e+0	1.56e-1					
Construction	Transport	A4	0.00e+0	0.00e+0	0.00e+0	1.58e-3					
process stage	Construction	A5	0.00e+0	0.00e+0	0.00e+0	4.08e-2					
	Use	B1	MND	MND	MND	MND					
	Maintenance	B2	0.00e+0	0.00e+0	0.00e+0	7.99e-2					
	Repair	B3	MND	MND	MND	MND					
Use stage	Replacement	B4	MND	MND	MND	MND					
	Refurbishment	B5	MND	MND	MND	MND					
	Operational energy use	B6	MND	MND	MND	MND					
	Operational water use	B7	MND	MND	MND	MND					
	Deconstruction, demolition	C1	0.00e+0	0.00e+0	0.00e+0	7.39e-5					
E 1 6 116	Transport	C2	0.00e+0	0.00e+0	0.00e+0	3.42e-4					
End of life	Waste processing	C3	0.00e+0	0.00e+0	0.00e+0	0.00e+0					
	Disposal	C4	0.00e+0	0.00e+0	0.00e+0	7.15e-4					
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	MND	MND	MND	MND					

SM = Use of secondary material; RSF = Use of renewable secondary fuels;

NRSF = Use of non-renewable secondary fuels; FW = Net use of fresh water

LCA Results (continued)

Other environmental information describing waste categories								
			HWD	NHWD	RWD			
			kg	kg	kg			
	Raw material supply	A1	9.93e-1	3.18e-1	1.84e-4			
-	Transport	A2	1.76e-3	2.27e-1	3.04e-5			
Product stage	Manufacturing	A3	1.12e-2	4.86e-2	1.47e-4			
	Total (of product stage)	A1-3	1.01e-0	5.93e-1	3.61e-4			
Construction	Transport	A4	3.05e-3	3.38e-1	5.03e-5			
process stage	Construction	A5	6.23e-2	8.43e-1	5.03e-5			
	Use	B1	MND	MND	MND			
	Maintenance	B2	6.00e-2	4.57e-1	1.15e-3			
	Repair	B3	MND	MND	MND			
Use stage	Replacement	B4	MND	MND	MND			
	Refurbishment	B5	MND	MND	MND			
	Operational energy use	B6	MND	MND	MND			
	Operational water use	B7	MND	MND	MND			
	Deconstruction, demolition	C1	4.22e-5	4.49e-4	2.04e-6			
	Transport	C2	6.62e-4	7.36e-2	1.09e-5			
End of life	Waste processing	C3	0.00e+0	0.00e+0	0.00e+0			
	Disposal	C4	4.78e-4	2.50e+0	3.93e-6			
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	MND	MND	MND			

HWD = Hazardous waste disposed;

NHWD = Non-hazardous waste disposed; RWD = Radioactive waste disposed

LCA Results (continued)

Other environmental information describing output flows – at end of life										
			CRU	MFR	MER	EE				
			kg	kg	kg	MJ per energy carrier				
Product stage	Raw material supply	A1	0.00e+0	0.00e+0	0.00e+0	0.00e+0				
	Transport	A2	0.00e+0	0.00e+0	0.00e+0	0.00e+0				
	Manufacturing	A3	0.00e+0	1.61e-1	4.15e-2	0.00e+0				
	Total (of product stage)	A1-3	0.00e+0	1.61e-1	4.15e-2	0.00e+0				
Construction	Transport	A4	0.00e+0	0.00e+0	0.00e+0	0.00e+0				
process stage	Construction	A5	0.00e+0	3.64e-1	1.58e-1	0.00e+0				
	Use	B1	MND	MND	MND	MND				
	Maintenance	B2	0.00e+0	0.00e+0	6.24e-2	0.00e+0				
	Repair	B3	MND	MND	MND	MND				
Use stage	Replacement	B4	MND	MND	MND	MND				
	Refurbishment	B5	MND	MND	MND	MND				
	Operational energy use	B6	MND	MND	MND	MND				
	Operational water use	B7	MND	MND	MND	MND				
	Deconstruction, demolition	C1	0.00e+0	0.00e+0	0.00e+0	0.00e+0				
	Transport	C2	0.00e+0	0.00e+0	0.00e+0	0.00e+0				
End of life	Waste processing	C3	0.00e+0	0.00e+0	0.00e+0	0.00e+0				
	Disposal	C4	0.00e+0	0.00e+0	6.30e-1	0.00e+0				
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	MND	MND	MND	MND				

CRU = Components for reuse; MFR = Materials for recycling MER = Materials for energy recovery; EE = Exported Energy

Scenarios and additional technical information

Scenarios	arios and additional technical information											
Scenario	Parameter	Units	Results									
A4 – Transport to the building site	Products manufactured at Coventry are disturbed in the UK, across Far East. The average distance transported for each geographical the distance travelled by the percentage sales volume by square m less than 1% were not considered. The sales volumes were those in 2017. The transportation data is t	Europe, Scandinavia market was calculated leter. Sales regions w aken from Ecoinvent o	a, the Middle and d by multiplying here sales were datasets									
	Worldwide:	Diesel / 16-32 tonne Lorry	0.032l/km									
	Distance:	km	919									
	Capacity utilisation (incl. empty returns)	%	35									
	Bulk density of transported productskg/m3	kg/m ³	1250									
	Worldwide: Ship	Litre of fuel type per distance or vehicle type	303l/km									
	Distance:	km	64									
	Capacity utilisation (incl. empty returns)	%	65									
	Bulk density of transported productskg/m3	kg/m ³	1250									

A5 – Installation in the building	Amtic subflo Install Where	Amtico Cirro should be bonded with a suitable low emission adhesive to an appropriat subfloor as detailed in BS8302. Full details on installation can be found at www.amtice Installation off cuts can be disposed of via recycling, used in energy recovery scheme Wherever possible it is recommended that products should always be recycled								
	% Ins	tallation Wastage Rate		5						
	Post i	nstallation Cleaning	l/m ²	0.02						
	Ancilla	ary Materials	Mass per unit area of product installed kg/m ²	0.288						
	Mater	ial Waste	Installation off cuts mass per unit area of product installed kg/m ²	0.156						
	Cardb	oard Packaging	Mass per unit area of product installed kg/m ²	0.201						
	Wood	Packaging	Mass per unit area of product installed kg/m ²	0.154						
	Shrinł	< Wrap	Mass per unit area of product installed kg/m ²	0.001						
B2 – Maintenance	Dry cl perfor etc. The ca	enance than low traffic situations. eaning may be performed with a dust mop or with a vacuum med with a mop, detergent and water. Power cleaning is also alculations are assumed for 1m ² per year.	cleaner. Wet cleanin a possibility with sc	re cleaning and g can be rrubber driers						
	52 Po	wered Cleaning operations a year, 1.5kW machine	kWh/m ²	0.27						
	52 We	et Cleans per year (Water use)	l/yr./m ²	3.224						
	Deter	gent usage	kg/yr./m ²	0.0416						
Reference service life	Amtic Amtic due to replac floor o	o International (hereinafter referred to as the Company) here o Cirro flooring supplied to the original purchaser under this a o 'Wear-out' from normal foot traffic, within 10 years from the ed free of charge. 'Wear-out' means the removal of the patter caused by the removal of the protective wear layer.	by guarantees in the igreement, requiring date of purchase, th rn and colour from th	event of the replacement e floor will be he Amtico Cirro						
	10 Ye	ar Commercial Product Warranty	Years	10						
	Comn https:/	nercial and residential warranties can be found on the Amtico //www.amtico.com/commercial/technical/docs/Cirro-collection	website							
C1 to C4 End of life,		Description of scenario								
C1		At the end of the product's life, the flooring is mechanically disposed of by landfill or Incineration/energy recovery.	removed from the su	ıbfloor and						
	Electricity for power tools kWh/m ²									
C2		It is assumed that 80% of the dismantled goes to land fill ar for energy recovery or recycled. The disposal sites are with	nd the remaining 20% in 200km of the dem	6 is incinerated						
C3		The floor is mechanically removed from the installation and Landfill 80%. No further processing required. Incineration/energy recovery 20%. No further processing re-	is then processed a quired	s follows,						

hre

C4	Final disposal		
	Inert Waste to Energy recovery	kg	0.63
	Inert Waste to landfill	kg	2.50

Summary, comments and additional information

Product Brochures

Amtico Cirro brochure is available at https://www.amtico.com/commercial/brochures/

Technical Product Information

Amtico Cirro Technical Data Sheet, Declaration of Performance, Blue Angel, Indoor Air Comfort Gold and M1 Certificates, are available on the Amtico website.

https://www.amtico.com/commercial/technical/docs/cirro

Technical Standards

Copies of the test standards quoted in the Technical Data Sheets are available from the British Standards Institute website. https://shop.bsigroup.com/

Warranties

Commercial warranty can be found on the Amtico website https://www.amtico.com/commercial/technical/docs/cirro

Installation and Aftercare

Installation, adhesives and aftercare instructions are available on the Amtico Website at https://www.amtico.com/commercial/technical/docs/cirro

Example of Amtico Cirro

Fig1 Image of product



Amtico Logo

amannington company

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References

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