

Statement of Verification

BREG EN EPD No.: 000623

Issue 02

This is to verify that the

Environmental Product Declaration

provided by:

Zentia



is in accordance with the requirements of:

EN 15804:2012+A2:2019

and

BRE Global Scheme Document SD207

This declaration is for:

1 m2 of Mineral Fibre Suspended Ceiling Tile

Company Address

Zentia
Kingsway South, Team Valley
Gateshead
NE11 0SP



Emma Baker
Operator

17 October 2025
Date of this Issue

17 September 2024
Date of First Issue

16 September 2029
Expiry Date



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Environmental Product Declaration

EPD Number: 000623

General Information

EPD Programme Operator	Applicable Product Category Rules
BRE Global Watford, Herts WD25 9XX United Kingdom	BRE 2023 Product Category Rules (PN 514 Rev 3.1) for Type III environmental product declaration of construction products to EN 15804:2012+A2:2019
Commissioner of LCA study	LCA consultant/Tool
Zentia Kingsway South, Team Valley Gateshead NE11 0SP	LCA tool: BRE LINA A2 LCA Consultant: Tom Proctor
Declared/Functional Unit	Applicability/Coverage
1 m ² of Mineral Fibre Suspended Ceiling Tile	Product Specific- Other (please specify).
EPD Type	Background database
Cradle to Gate with Module C and D and Options	Ecoinvent v3.8
Demonstration of Verification	
CEN standard EN 15804 serves as the core PCR (01/2020) ^a	
Independent verification of the declaration and data according to EN ISO 14025:2010 <input type="checkbox"/> Internal <input checked="" type="checkbox"/> External	
(Where appropriate ^b)Third party verifier: Bala Subramanian	
a: Product category rules b: Optional for business-to-business communication; mandatory for business-to-consumer communication (see EN ISO 14025:2010, 9.4)	
Comparability	
Environmental product declarations from different programmes may not be comparable if not compliant with EN 15804:2012+A2:2019. Comparability is further dependent on the specific product category rules, system boundaries and allocations, and background data sources. See Clause 5.3 of EN 15804:2012+A2:2019 for further guidance	

Information modules covered

Product			Construction		Use stage							End-of-life				Benefits and loads beyond the system boundary
					Related to the building fabric					Related to the building						
A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Raw materials supply	Transport	Manufacturing	Transport to site	Construction – Installation	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	Deconstruction demolition	Transport	Waste processing	Disposal	Reuse, Recovery and/or Recycling potential
<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>								

Note: Ticks indicate the Information Modules declared.

Manufacturing site(s)

Zentia Mineral Fibre Suspended Ceiling Tiles are manufactured at the following factory:

Kingsway South, Team Valley
Gateshead
NE11 0SP

Construction Product:

Product Description

Zentia Mineral Fibre Suspended Ceiling tiles are available in different sizes and with a wide range of surface finishes, product properties and edge details. Suspended ceilings have a wide range of applications, from office spaces to schools and hospitals. Ceiling tiles are typically laid into a suspended ceiling grid. They can be installed to improve interior acoustic performance, conceal building services, and for their fire resistance properties.

This EPD applies to the following products: (Please note that some products may have changed names or been discontinued since the data collection period) Aruba/Aruba hH, Aruba Max, Fission, Fission FT, Fission ND, Arena, Bene, Mezzguard, Ebro, Minho, Douro, B15 Acoustic Infill, Aleria, Sahara, Prima Dune Supreme and Feria

All products are manufactured on the same line, via the same process, with variations as detailed above.

Technical Information

Mineral tiles (wet felt mineral fibre ceiling tiles) are regulated by EN 13964, EN 13501-1, EN 16516, EN ISO 11654, ISO 10848-2 & EN 717-1 and have corresponding labelling and declaration of performance. The following data provide an overview of results, further information and certification can be provided upon request.

Product Name	Width (mm)	Surface Density (kg/m ²)	Edge Detail			Sound Absorption (EN ISO 11654) (Class)	Fire Reaction (EN 13501-1)	Formaldehyde Emissions (EN 13964)
			Board	Tegular 24	Tegular 15			
Aruba	15	3.6	✓	✓	✓	C	A2-s1, d0	E1
Aruba hH	15	3.6	✓	✗	✗	C	A2-s1, d0	E1
Aruba Max	18	4.3	✓	✓	✓	C	A2-s1, d0	E1
Fission	15	3.4	✓	✓	✗	D	A2-s1, d0	E1
Fission FT	15	3.4	✓	✓	✓	C	A2-s1, d0	E1
Fission ND	15	3.4	✓	✓	✗	D	A2-s1, d0	E1
Bene	14	3.1	✓	✓	✓	C	A2-s1, d0	E1
Arena	14	3.3	✓	✓	✓	C	A2-s1, d0	E1
Feria*	14	3.3	✓	✓	✗	D	A2-s1, d0	E1
Prima Dune Supreme*	15	3.6	✓	✓	✓	D	A2-s1, d0	E1
Sahara*	15	3.5	✓	✓	✓	C	A2-s1, d0	E1
Mezzguard	16	5.1	✓	✗	✗	C	A2-s1, d0	E1
Ebro	12	2.8	✓	✗	✗	C	A2-s1, d0	E1
Aleria*	14	3.3	✓	✓	✗	D	A2-s1, d0	E1
Minho	12	2.7	✓	✗	✗	D	A2-s1, d0	E1
Douro	12	2.9	✓	✗	✗	E	A2-s1, d0	E1
B15 Acoustic Infill	15	3.3	✓	✓	✓			

Note: Please contact Zentia's technical team for further technical information or certificates upon request. More information can be found in <https://www.zentia.com/en-gb/solutions/products/ceiling-tiles/> Product's with an asterisk (*) are no longer available for purchase.



Main Product Contents

Zentia Mineral Fibre Suspended Ceiling Tile are manufactured using a wet felt process and the main board content is:

Material/Chemical Input	%
Mineral wool	0 - 10
Waste fibreglass	10 - 20
Perlite	30 - 50
Newspaper	0 - 10
Clay	20 - 30
Starch	0 - 10
Others	0 - 10

Manufacturing Process

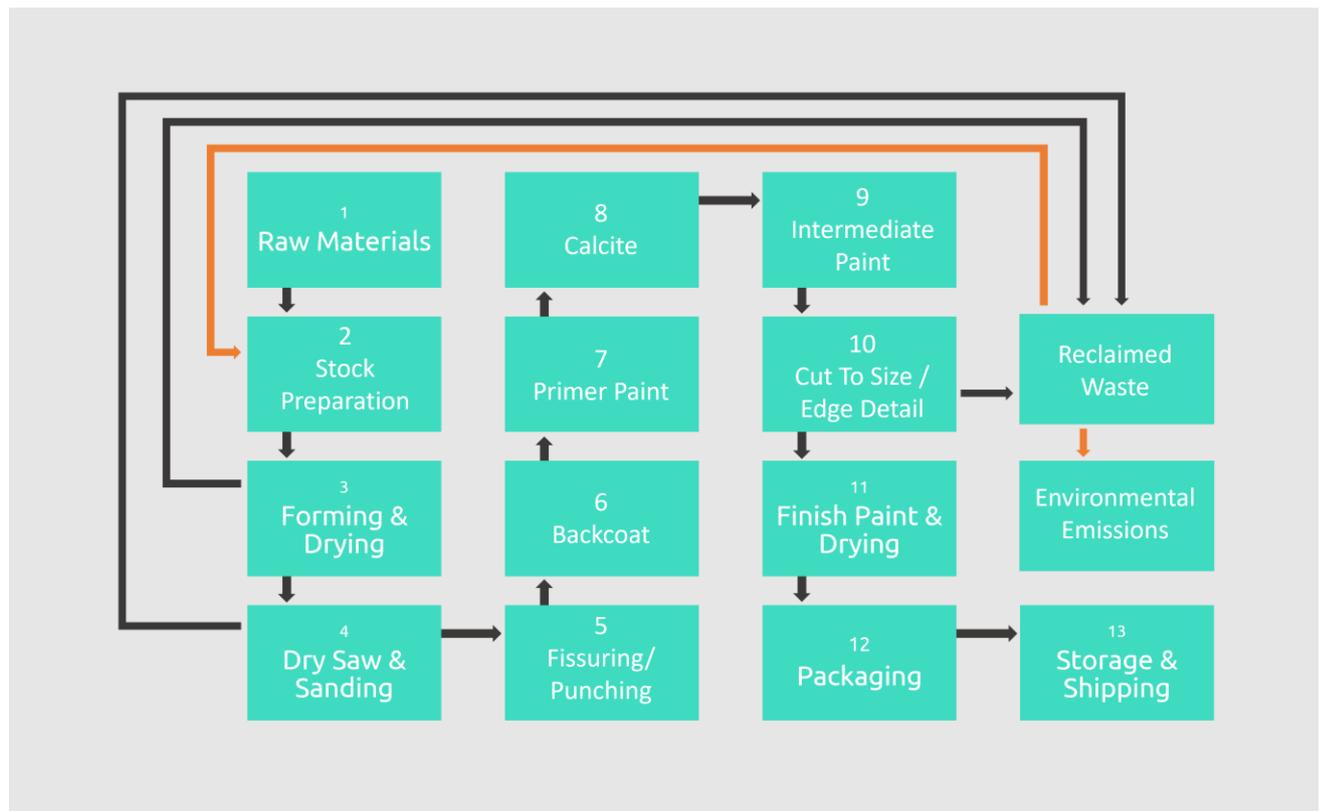
The mineral fibre ceiling tiles are manufactured using the traditional wet felt process. The ceiling tile manufacturing process begins with the expansion of raw perlite ore. The perlite is then mixed in a stock tank with other raw materials including mineral fibre, ball clay, newsprint, starch and others - this forms the process stock.

The stock is fed continuously to the board forming machine where it is cut with water jets and fed into the main drying oven in sheets. The boards are trimmed, pressed, cut, sanded and painted before final packaging.

The trims and off-cuts are fed back into the process, along with scrap, reducing waste.

Zentia's mineral fibre ceiling tiles are produced in a manufacturing plant certified in accordance with ISO 9001, ISO 14001, and ISO 45001.

Process Flow Diagram



Construction Installation

Transport to site (A4) is calculated on the assumption that Zentia sells tiles to distributors, 90% of which are in the UK. The remaining distributors are within Europe. It is assumed that the tiles are used in large commercial buildings which tend to be located within large cities. The furthest of which from the factory is London, hence the EPD assumes this distance for A4 – 450 km.

Construction installation (A5) has a wastage rate of 5%. No further materials or energy are associated with the construction of the product. There are no known increased hazards over and above those typically found on a building site. Personal protective equipment should be worn.

Use Information

There is no energy use associated with the product once installed. Direct contact with water should be avoided.

End of Life

The service life of wet felt mineral fibre ceiling tiles is up to 30 years if manufacturer's recommendations on installation and use are followed. At the end of use and where ceiling tiles are removed from grid without damage, they can be re-installed in other contexts. There is currently no large scale process in place to recycle the product waste. Therefore, it is assumed that 100% of waste goes to landfill at the end-of-life stage.

Life Cycle Assessment Calculation Rules

Declared unit description

1 m² of Mineral Fibre Suspended Ceiling Tile.

System boundary

This cradle-to-gate with options EPD has been assessed in accordance with the modular approach as defined in EN15804:2012+A2:2019 and BRE 2023 Product Category Rules (PN 514 Rev 3.1) and includes the processes covered in the manufacturing site and product stage A1 to A3, A4, A5, C1-C4 and D.

Data sources, quality and allocation

Specific primary data derived from Zentia’s production process in Kingsway South, Team Valley, Gateshead NE11 OSP factory, have been modelled using the LINA LCA software A2 and the ecoinvent 3.8 database. In accordance with the requirements of EN 15804:2012+A2:2019, the most current available data has been used. The manufacturer-specific data from Zentia covers a period of one year (01/01/2021 – 31/12/2021). Secondary data has been obtained for all other upstream and downstream processes that are beyond the control of the manufacturer (i.e. raw material production) from the ecoinvent 3.8 database. All ecoinvent datasets are complete within the context used and conform to the system boundary and the criteria for the exclusion of inputs and outputs, according to the requirements specified in EN 15804:2012+A2:2019.

This LCA covers the 12-18 mm mineral suspended ceiling tile product range with various surface finishes and edge details. The products represent 100% of the total production at the Kingsway South manufacturing plant. Therefore, all energy, water and waste has been allocated to the products by mass(kg) according to the provisions of the BRE PCR PN 514 3.1 and EN 15804:2012+A2:2019. Site wide values for energy, water and waste have been taken from bills. Figures for the raw materials, ancillary materials and packaging were from actual usages. Individual product LCA were performed based on production by mass(kg). All inputs and outputs are weighted by individual product’s percentage of total production.

Quality Level	Geographical representativeness	Technical representativeness	Time representativeness
Very Good	Data from area under study.	Data from processes and products under study. Same state of technology applied as defined in goal and scope (i.e. identical technology).	There is less than 5 years between the ecoinvent LCI reference year, and the time period for which the LCA was undertaken.

Specific UK datasets have been selected from the ecoinvent LCI for this LCA. The quality level of geographical and technical representativeness is therefore good. The quality level of time representativeness is good as the background LCI datasets are based on ecoinvent v3.8 which was compiled in 2021. Therefore, there is less than 1 year between the ecoinvent LCI reference year and the time period for which the LCA was undertaken.

The emission factors, CO₂ emissions for every 1 kWh of energy used, was 0.312 kgCO₂eq/kWh for GB national grid electricity and 0.232 kgCO₂eq/kWh for GB natural gas, at industrial furnace.

Some harmful chemicals are used in the process, that LINA A2 do not have direct analogues of. In these cases, a proxy has been used for defoamers, dispersants, and thickeners etc. All the materials that are affected are less than 0.1 % of the total material usage.

The overall mass balance of the site (materials purchased and used for production vs total production output & waste) is within 5% (3.1%), but due to the process by which we have allocated the amounts of raw materials,

energy and water used etc, the mass balance for specific products may be outside the 5% limit, but not greater than 8% for an individual product.

Cut-off criteria

All processes associated with the manufacturing process have been included. The impact of the grid to support the ceiling tiles when installed is not included in this EPD. All inputs or outputs have been included and all raw materials, packaging and transport, energy, water use, emissions, and wastes, are included, except for direct emissions to soil, which are not measured. Upstream extraction and/or processing of inputs are included within the use of the background datasets within LINA

LCA Results

Summary of Main Indicators (A1-A3)							
Product	Width	Surface Density	Global warming (GWP-total)	Non-renewable consumption (ADPF)	Primary energy usage (PERT+PENRT)	Waste Production (HWD+NHWD+RWD)	Water Consumption (FW)
Unit	mm	kg/m2	kg CO2 eq	MJ	MJ	Kg	m3
Aruba/Aruba hH	15	3.6	5.26E+00	9.65E+01	1.11E+02	3.91E+00	2.80E-02
Aruba max	18	4.3	6.28E+00	1.15E+02	1.32E+02	4.68E+00	3.34E-02
Fission	15	3.4	4.71E+00	8.82E+01	1.01E+02	3.44E+00	2.46E-02
Fission FT	15	3.4	4.71E+00	8.82E+01	1.01E+02	3.44E+00	2.46E-02
Fission ND	15	3.4	4.71E+00	8.82E+01	1.01E+02	3.44E+00	2.46E-02
Bene	14	3.1	4.30E+00	8.04E+01	9.23E+01	3.13E+00	2.24E-02
Arena	14	3.3	4.69E+00	8.70E+01	9.97E+01	3.46E+00	2.47E-02
Feria	14	3.3	4.60E+00	8.53E+01	9.80E+01	3.21E+00	2.31E-02
Prima Dune Supreme	15	3.6	5.12E+00	9.49E+01	1.09E+02	3.77E+00	2.70E-02
Sahara	15	3.5	4.87E+00	9.05E+01	1.04E+02	3.41E+00	2.45E-02
Mezzguard	16	5.1	7.38E+00	1.34E+02	1.53E+02	5.25E+00	3.69E-02
Ebro	12	2.8	3.88E+00	7.27E+01	8.33E+01	2.83E+00	2.03E-02
Aleria	14	3.3	4.58E+00	8.56E+01	9.83E+01	3.34E+00	2.39E-02
Minho	12	2.7	3.68E+00	6.88E+01	7.91E+01	2.57E+00	1.85E-02
Douro	12	2.9	4.11E+00	7.63E+01	8.75E+01	3.00E+00	2.15E-02
B15 Acoustic Infill	15	3.3	4.50E+00	8.41E+01	9.67E+01	3.23E+00	2.26E-02

Aruba/Aruba hH LCA Results - 3.6 kg/m²

Parameters describing environmental impacts			GWP-total	GWP-fossil	GWP-biogenic	GWP-luluc	ODP	AP	EP-freshwater
			kg CO ₂ eq	kg CFC11 eq	mol H ⁺ eq	kg (PO ₄) ³⁻ eq			
Product stage	Raw material supply	A1	1.37E+00	1.65E+00	-2.82E-01	1.55E-03	1.46E-07	1.38E-02	5.90E-04
	Transport	A2	3.00E-01	3.00E-01	1.72E-04	1.47E-04	6.66E-08	3.68E-03	1.66E-05
	Manufacturing	A3	3.59E+00	3.62E+00	-3.85E-02	1.27E-03	3.32E-07	4.29E-03	2.23E-04
	Total (of product stage)	A1-3	5.26E+00	5.57E+00	-3.20E-01	2.97E-03	5.45E-07	2.17E-02	8.30E-04
Construction process stage	Transport	A4	1.47E-01	1.47E-01	1.43E-04	5.29E-05	3.51E-08	6.14E-04	9.15E-06
	Construction	A5	2.63E-01	2.79E-01	-1.60E-02	1.48E-04	2.72E-08	1.09E-03	4.15E-05
End of life	Deconstruction, demolition	C1	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Transport	C2	1.64E-02	1.63E-02	1.59E-05	5.87E-06	3.90E-09	6.82E-05	1.02E-06
	Waste processing	C3	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Disposal	C4	5.15E-01	6.21E-02	4.24E-01	4.40E-05	1.16E-08	3.61E-04	1.64E-05
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00

GWP-total = Global warming potential, total;
 GWP-fossil = Global warming potential, fossil;
 GWP-biogenic = Global warming potential, biogenic;
 GWP-luluc = Global warming potential, land use and land use change;

ODP = Depletion potential of the stratospheric ozone layer;
 AP = Acidification potential, accumulated exceedance; and
 EP-freshwater = Eutrophication potential, fraction of nutrients reaching freshwater end compartment

Aruba/Aruba hH LCA Results - 3.6 kg/m2 (continued)

Parameters describing environmental impacts			EP-marine	EP-terrestrial	POCP	ADP-mineral&metals	ADP-fossil	WDP	PM
			kg N eq	mol N eq	kg NMVOC eq	kg Sb eq	MJ, net calorific value	m ³ world eq deprived	disease incidence
Product stage	Raw material supply	A1	3.13E-03	3.37E-02	7.11E-03	3.11E-05	2.55E+01	7.73E-01	1.21E-07
	Transport	A2	9.53E-04	1.05E-02	2.86E-03	8.61E-07	4.34E+00	1.71E-02	2.11E-08
	Manufacturing	A3	2.04E-03	1.42E-02	3.94E-03	3.26E-06	6.67E+01	3.49E-01	3.59E-08
	Total (of product stage)	A1-3	6.13E-03	5.85E-02	1.39E-02	3.52E-05	9.65E+01	1.14E+00	1.78E-07
Construction process stage	Transport	A4	1.87E-04	2.05E-03	6.59E-04	3.37E-07	2.29E+00	1.11E-02	1.73E-08
	Construction	A5	3.06E-04	2.92E-03	6.96E-04	1.76E-06	4.83E+00	5.70E-02	8.90E-09
End of life	Deconstruction, demolition	C1	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Transport	C2	2.08E-05	2.27E-04	7.32E-05	3.75E-08	2.55E-01	1.23E-03	1.92E-09
	Waste processing	C3	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Disposal	C4	9.95E-04	1.27E-03	4.73E-04	1.40E-07	9.28E-01	4.09E-02	6.59E-09
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00

EP-marine = Eutrophication potential, fraction of nutrients reaching marine end compartment;
 EP-terrestrial = Eutrophication potential, accumulated exceedance;
 POCP = Formation potential of tropospheric ozone;
 ADP-mineral&metals = Abiotic depletion potential for non-fossil resources;

ADP-fossil = Depletion potential of the stratospheric ozone layer;
 WDP = Water (user) deprivation potential, deprivation-weighted water consumption; and
 PM = Particulate matter.

Aruba/Aruba hH LCA Results - 3.6 kg/m2 (continued)

Parameters describing environmental impacts			IRP	ETP-fw	HTP-c	HTP-nc	SQP
			kBq U ²³⁵ eq	CTUe	CTUh	CTUh	dimensionless
Product stage	Raw material supply	A1	2.64E-01	4.55E+01	2.13E-09	9.21E-08	9.94E+00
	Transport	A2	2.16E-02	3.20E+00	1.34E-10	3.08E-09	2.37E+00
	Manufacturing	A3	6.38E-01	2.52E+01	8.67E-10	1.24E-08	1.89E+01
	Total (of product stage)	A1-3	9.23E-01	7.39E+01	3.14E-09	1.08E-07	3.12E+01
Construction process stage	Transport	A4	1.16E-02	1.79E+00	4.95E-11	1.96E-09	2.62E+00
	Construction	A5	4.62E-02	3.70E+00	1.57E-10	5.38E-09	1.56E+00
End of life	Deconstruction, demolition	C1	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Transport	C2	1.29E-03	1.99E-01	5.50E-12	2.18E-10	2.91E-01
	Waste processing	C3	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Disposal	C4	4.59E-03	3.12E+00	3.97E-11	1.12E-09	2.14E+00
Potential benefits and loads beyond the system	Reuse, recovery, recycling potential	D	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00

IRP = Potential human exposure efficiency relative to U235;
 ETP-fw = Potential comparative toxic unit for ecosystems;
 HTP-c = Potential comparative toxic unit for humans;

HTP-nc = Potential comparative toxic unit for humans; and
 SQP = Potential soil quality index.

Aruba/Aruba hH LCA Results - 3.6 kg/m² (continued)

Parameters describing resource use, primary energy			PERE	PERM	PERT	PENRE	PENRM	PENRT
			MJ	MJ	MJ	MJ	MJ	MJ
Product stage	Raw material supply	A1	-1.27E+00	6.46E+00	5.20E+00	2.39E+01	1.60E+00	2.55E+01
	Transport	A2	5.29E-02	0.00E+00	5.29E-02	4.26E+00	0.00E+00	4.26E+00
	Manufacturing	A3	3.04E+00	2.33E+00	5.37E+00	6.77E+01	2.41E+00	7.01E+01
	Total (of product stage)	A1-3	1.83E+00	8.79E+00	1.06E+01	9.59E+01	4.00E+00	9.99E+01
Construction process stage	Transport	A4	2.91E-02	0.00E+00	2.91E-02	2.25E+00	0.00E+00	2.25E+00
	Construction	A5	9.13E-02	4.39E-01	5.31E-01	4.79E+00	2.00E-01	4.99E+00
End of life	Deconstruction, demolition	C1	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Transport	C2	3.24E-03	0.00E+00	3.24E-03	2.50E-01	0.00E+00	2.50E-01
	Waste processing	C3	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Disposal	C4	-3.56E+00	3.57E+00	9.00E-03	-2.06E+00	2.34E+00	2.83E-01
Potential benefits and loads beyond the system	Reuse, recovery, recycling potential	D	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00

PERE = Use of renewable primary energy excluding renewable primary energy used as raw materials;
 PERM = Use of renewable primary energy resources used as raw materials;
 PERT = Total use of renewable primary energy resources;

PENRE = Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials;
 PENRM = Use of non-renewable primary energy resources used as raw materials;
 PENRT = Total use of non-renewable primary energy resource

Aruba/Aruba hH LCA Results - 3.6 kg/m² (continued)

Parameters describing resource use, secondary materials and fuels, use of water			SM	RSF	NRSF	FW
			kg	MJ net calorific value	MJ net calorific value	m ³
Product stage	Raw material supply	A1	1.60E-03	0.00E+00	0.00E+00	1.88E-02
	Transport	A2	0.00E+00	0.00E+00	0.00E+00	4.24E-04
	Manufacturing	A3	3.76E-02	2.09E-06	0.00E+00	8.78E-03
	Total (of product stage)	A1-3	3.92E-02	2.09E-06	0.00E+00	2.80E-02
Construction process stage	Transport	A4	0.00E+00	0.00E+00	0.00E+00	2.73E-04
	Construction	A5	1.96E-03	1.05E-07	0.00E+00	1.40E-03
End of life	Deconstruction, demolition	C1	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Transport	C2	0.00E+00	0.00E+00	0.00E+00	3.03E-05
	Waste processing	C3	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Disposal	C4	0.00E+00	0.00E+00	0.00E+00	9.63E-04
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	0.00E+00	0.00E+00	0.00E+00	0.00E+00

SM = Use of secondary material;
RSF = Use of renewable secondary fuels;

NRSF = Use of non-renewable secondary fuels;
FW = Net use of fresh water

Aruba/Aruba hH LCA Results - 3.6 kg/m² (continued)

Other environmental information describing waste categories					
			HWD	NHWD	RWD
			kg	kg	kg
Product stage	Raw material supply	A1	9.57E-02	2.77E+00	8.39E-05
	Transport	A2	5.04E-03	7.53E-02	2.95E-05
	Manufacturing	A3	1.31E-01	8.42E-01	2.85E-04
	Total (of product stage)	A1-3	2.32E-01	3.68E+00	3.98E-04
Construction process stage	Transport	A4	2.41E-03	4.20E-02	1.54E+01
	Construction	A5	1.16E-02	1.84E-01	1.99E-05
End of life	Deconstruction, demolition	C1	0.00E+00	0.00E+00	0.00E+00
	Transport	C2	2.68E-04	4.66E-03	1.71E+00
	Waste processing	C3	0.00E+00	0.00E+00	0.00E+00
	Disposal	C4	8.21E-04	5.16E-01	1.60E-06
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	0.00E+00	0.00E+00	0.00E+00

HWD = Hazardous waste disposed;
 NHWD = Non-hazardous waste disposed;
 RWD = Radioactive waste disposed

Aruba/Aruba hH LCA Results - 3.6 kg/m² (continued)

Other environmental information describing output flows – at end of life									
			CRU	MFR	MER	EEE	EET	Biogenic carbon (product)	Biogenic carbon (packaging)
			kg	kg	kg	MJ per energy carrier	MJ per energy carrier	kg C	kg C
Product stage	Raw material supply	A1	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Transport	A2	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Manufacturing	A3	0.00E+00	1.40E-02	1.27E-07	6.24E-04	3.50E-03	-1.38E-02	-8.85E-05
	Total (of product stage)	A1-3	0.00E+00	1.40E-02	1.27E-07	6.24E-04	3.50E-03	-1.38E-02	-8.85E-05
Construction process stage	Transport	A4	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Construction	A5	0.00E+00	6.98E-04	6.36E-09	3.12E-05	1.75E-04	-6.92E-04	-4.42E-06
End of life	Deconstruction, demolition	C1	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Transport	C2	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Waste processing	C3	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Disposal	C4	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Potential benefits and loads beyond the system	Reuse, recovery, recycling potential	D	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00

CRU = Components for reuse;
MFR = Materials for recycling

MER = Materials for energy recovery;
EEE = Exported Electrical Energy
EET = Exported Thermal Energy

Aruba Max LCA Results - 4.3 kg/m²

(MND = module not declared; MNR = module not relevant; INA = indicator not assessed; AGG = aggregated)

Parameters describing environmental impacts			GWP-total	GWP-fossil	GWP-biogenic	GWP-luluc	ODP	AP	EP-freshwater
			kg CO ₂ eq	kg CFC11 eq	mol H ⁺ eq	kg (PO ₄) ³⁻ eq			
Product stage	Raw material supply	A1	1.64E+00	1.97E+00	-3.36E-01	1.85E-03	1.75E-07	1.64E-02	7.05E-04
	Transport	A2	3.59E-01	3.58E-01	2.05E-04	1.76E-04	7.95E-08	4.39E-03	1.98E-05
	Manufacturing	A3	4.29E+00	4.32E+00	-4.60E-02	1.52E-03	3.96E-07	5.12E-03	2.67E-04
	Total (of product stage)	A1-3	6.28E+00	6.65E+00	-3.82E-01	3.55E-03	6.51E-07	2.60E-02	9.92E-04
Construction process stage	Transport	A4	1.76E-01	1.76E-01	1.71E-04	6.31E-05	4.19E-08	7.33E-04	1.09E-05
	Construction	A5	3.14E-01	3.33E-01	-1.91E-02	1.77E-04	3.25E-08	1.30E-03	4.96E-05
End of life	Deconstruction, demolition	C1	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Transport	C2	1.95E-02	1.95E-02	1.90E-05	7.01E-06	4.66E-09	8.14E-05	1.21E-06
	Waste processing	C3	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Disposal	C4	6.15E-01	7.42E-02	5.06E-01	5.25E-05	1.39E-08	4.32E-04	1.96E-05
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00

GWP-total = Global warming potential, total;
 GWP-fossil = Global warming potential, fossil;
 GWP-biogenic = Global warming potential, biogenic;
 GWP-luluc = Global warming potential, land use and land use change;

ODP = Depletion potential of the stratospheric ozone layer;
 AP = Acidification potential, accumulated exceedance; and
 EP-freshwater = Eutrophication potential, fraction of nutrients reaching freshwater end compartment

Aruba Max LCA Results - 4.3 kg/m² (continued)

Parameters describing environmental impacts			EP-marine	EP-terrestrial	POCP	ADP-mineral&metals	ADP-fossil	WDP	PM
			kg N eq	mol N eq	kg NMVOC eq	kg Sb eq	MJ, net calorific value	m ³ world eq deprived	disease incidence
Product stage	Raw material supply	A1	3.74E-03	4.03E-02	8.49E-03	3.71E-05	3.04E+01	9.23E-01	1.45E-07
	Transport	A2	1.14E-03	1.26E-02	3.42E-03	1.03E-06	5.18E+00	2.05E-02	2.52E-08
	Manufacturing	A3	2.44E-03	1.70E-02	4.70E-03	3.89E-06	7.97E+01	4.17E-01	4.28E-08
	Total (of product stage)	A1-3	7.32E-03	6.99E-02	1.66E-02	4.21E-05	1.15E+02	1.36E+00	2.13E-07
Construction process stage	Transport	A4	2.24E-04	2.44E-03	7.87E-04	4.03E-07	2.74E+00	1.32E-02	2.07E-08
	Construction	A5	3.66E-04	3.49E-03	8.31E-04	2.10E-06	5.77E+00	6.80E-02	1.06E-08
End of life	Deconstruction, demolition	C1	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Transport	C2	2.48E-05	2.72E-04	8.74E-05	4.47E-08	3.04E-01	1.47E-03	2.29E-09
	Waste processing	C3	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Disposal	C4	1.19E-03	1.52E-03	5.65E-04	1.67E-07	1.11E+00	4.89E-02	7.88E-09
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00

EP-marine = Eutrophication potential, fraction of nutrients reaching marine end compartment;
 EP-terrestrial = Eutrophication potential, accumulated exceedance;
 POCP = Formation potential of tropospheric ozone;
 ADP-mineral&metals = Abiotic depletion potential for non-fossil resources;

ADP-fossil = Depletion potential of the stratospheric ozone layer;
 WDP = Water (user) deprivation potential, deprivation-weighted water consumption; and
 PM = Particulate matter.

Aruba Max LCA Results - 4.3 kg/m² (continued)

			Parameters describing environmental impacts				
			IRP	ETP-fw	HTP-c	HTP-nc	SQP
			kBq U ²³⁵ eq	CTUe	CTUh	CTUh	dimensionless
Product stage	Raw material supply	A1	3.16E-01	5.43E+01	2.55E-09	1.10E-07	1.19E+01
	Transport	A2	2.58E-02	3.82E+00	1.60E-10	3.68E-09	2.83E+00
	Manufacturing	A3	7.62E-01	3.02E+01	1.04E-09	1.49E-08	2.26E+01
	Total (of product stage)	A1-3	1.10E+00	8.83E+01	3.75E-09	1.29E-07	3.73E+01
Construction process stage	Transport	A4	1.38E-02	2.14E+00	5.91E-11	2.34E-09	3.13E+00
	Construction	A5	5.51E-02	4.41E+00	1.87E-10	6.43E-09	1.86E+00
End of life	Deconstruction, demolition	C1	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Transport	C2	1.54E-03	2.38E-01	6.57E-12	2.60E-10	3.48E-01
	Waste processing	C3	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Disposal	C4	5.48E-03	3.72E+00	4.75E-11	1.34E-09	2.56E+00
Potential benefits and loads beyond the system	Reuse, recovery, recycling potential	D	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00

IRP = Potential human exposure efficiency relative to U235;
 ETP-fw = Potential comparative toxic unit for ecosystems;
 HTP-c = Potential comparative toxic unit for humans;

HTP-nc = Potential comparative toxic unit for humans; and
 SQP = Potential soil quality index.

Aruba Max LCA Results - 4.3 kg/m² (continued)

			Parameters describing resource use, primary energy					
			PERE	PERM	PERT	PENRE	PENRM	PENRT
			MJ	MJ	MJ	MJ	MJ	MJ
Product stage	Raw material supply	A1	-1.51E+00	7.72E+00	6.21E+00	2.85E+01	1.91E+00	3.04E+01
	Transport	A2	6.32E-02	0.00E+00	6.32E-02	5.08E+00	0.00E+00	5.08E+00
	Manufacturing	A3	3.63E+00	2.78E+00	6.41E+00	8.09E+01	2.88E+00	8.38E+01
	Total (of product stage)	A1-3	2.18E+00	1.05E+01	1.27E+01	1.14E+02	4.78E+00	1.19E+02
Construction process stage	Transport	A4	3.48E-02	0.00E+00	3.48E-02	2.69E+00	0.00E+00	2.69E+00
	Construction	A5	1.09E-01	5.25E-01	6.34E-01	5.72E+00	2.39E-01	5.96E+00
End of life	Deconstruction, demolition	C1	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Transport	C2	3.87E-03	0.00E+00	3.87E-03	2.99E-01	0.00E+00	2.99E-01
	Waste processing	C3	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Disposal	C4	-4.26E+00	4.27E+00	1.08E-02	-2.46E+00	2.80E+00	3.37E-01
Potential benefits and loads beyond the system	Reuse, recovery, recycling potential	D	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00

PERE = Use of renewable primary energy excluding renewable primary energy used as raw materials;
 PERM = Use of renewable primary energy resources used as raw materials;
 PERT = Total use of renewable primary energy resources;

PENRE = Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials;
 PENRM = Use of non-renewable primary energy resources used as raw materials;
 PENRT = Total use of non-renewable primary energy resource

Aruba Max LCA Results - 4.3 kg/m² (continued)

Parameters describing resource use, secondary materials and fuels, use of water			SM	RSF	NRSF	FW
			kg	MJ net calorific value	MJ net calorific value	m ³
Product stage	Raw material supply	A1	1.91E-03	0.00E+00	0.00E+00	2.24E-02
	Transport	A2	0.00E+00	0.00E+00	0.00E+00	5.07E-04
	Manufacturing	A3	4.49E-02	2.50E-06	0.00E+00	1.05E-02
	Total (of product stage)	A1-3	4.68E-02	2.50E-06	0.00E+00	3.34E-02
Construction process stage	Transport	A4	0.00E+00	0.00E+00	0.00E+00	3.26E-04
	Construction	A5	2.34E-03	1.25E-07	0.00E+00	1.67E-03
End of life	Deconstruction, demolition	C1	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Transport	C2	0.00E+00	0.00E+00	0.00E+00	3.62E-05
	Waste processing	C3	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Disposal	C4	0.00E+00	0.00E+00	0.00E+00	1.15E-03
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	0.00E+00	0.00E+00	0.00E+00	0.00E+00

SM = Use of secondary material;
RSF = Use of renewable secondary fuels;

NRSF = Use of non-renewable secondary fuels;
FW = Net use of fresh water

Aruba Max LCA Results - 4.3 kg/m² (continued)

Other environmental information describing waste categories					
			HWD	NHWD	RWD
			kg	kg	kg
Product stage	Raw material supply	A1	1.14E-01	3.30E+00	1.00E-04
	Transport	A2	6.02E-03	8.99E-02	3.53E-05
	Manufacturing	A3	1.56E-01	1.01E+00	3.40E-04
	Total (of product stage)	A1-3	2.77E-01	4.40E+00	4.76E-04
Construction process stage	Transport	A4	2.88E-03	5.01E-02	1.83E+01
	Construction	A5	1.38E-02	2.20E-01	2.38E-05
End of life	Deconstruction, demolition	C1	0.00E+00	0.00E+00	0.00E+00
	Transport	C2	3.20E-04	5.57E-03	2.04E+00
	Waste processing	C3	0.00E+00	0.00E+00	0.00E+00
	Disposal	C4	9.80E-04	6.17E-01	1.91E-06
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	0.00E+00	0.00E+00	0.00E+00

HWD = Hazardous waste disposed;
 NHWD = Non-hazardous waste disposed;
 RWD = Radioactive waste disposed

Aruba Max LCA Results - 4.3 kg/m² (continued)

			Other environmental information describing output flows – at end of life						
			CRU	MFR	MER	EEE	EET	Biogenic carbon (product)	Biogenic carbon (packaging)
			kg	kg	kg	MJ per energy carrier	MJ per energy carrier	kg C	kg C
Product stage	Raw material supply	A1	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Transport	A2	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Manufacturing	A3	0.00E+00	1.67E-02	1.52E-07	7.45E-04	4.18E-03	-1.65E-02	-1.06E-04
	Total (of product stage)	A1-3	0.00E+00	1.67E-02	1.52E-07	7.45E-04	4.18E-03	-1.65E-02	-1.06E-04
Construction process stage	Transport	A4	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Construction	A5	0.00E+00	8.33E-04	7.59E-09	3.72E-05	2.09E-04	-8.26E-04	-5.28E-06
End of life	Deconstruction, demolition	C1	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Transport	C2	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Waste processing	C3	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Disposal	C4	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00

CRU = Components for reuse;
MFR = Materials for recycling

MER = Materials for energy recovery;
EEE = Exported Electrical Energy
EET = Exported Thermal Energy

Fission LCA Results - 3.4 kg/m²

Parameters describing environmental impacts			GWP-total	GWP-fossil	GWP-biogenic	GWP-luluc	ODP	AP	EP-freshwater
			kg CO ₂ eq	kg CFC11 eq	mol H ⁺ eq	kg (PO ₄) ³⁻ eq			
Product stage	Raw material supply	A1	1.13E+00	1.40E+00	-2.66E-01	1.39E-03	1.19E-07	1.21E-02	5.15E-04
	Transport	A2	2.70E-01	2.69E-01	1.50E-04	1.33E-04	5.96E-08	3.42E-03	1.48E-05
	Manufacturing	A3	3.31E+00	3.34E+00	-3.65E-02	1.18E-03	3.04E-07	3.93E-03	1.89E-04
	Total (of product stage)	A1-3	4.71E+00	5.01E+00	-3.02E-01	2.70E-03	4.83E-07	1.95E-02	7.19E-04
Construction process stage	Transport	A4	1.39E-01	1.39E-01	1.35E-04	4.99E-05	3.32E-08	5.80E-04	8.64E-06
	Construction	A5	2.36E-01	2.50E-01	-1.51E-02	1.35E-04	2.42E-08	9.74E-04	3.59E-05
End of life	Deconstruction, demolition	C1	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Transport	C2	1.54E-02	1.54E-02	1.50E-05	5.55E-06	3.68E-09	6.44E-05	9.61E-07
	Waste processing	C3	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Disposal	C4	4.86E-01	5.87E-02	4.00E-01	4.15E-05	1.10E-08	3.41E-04	1.55E-05
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00

GWP-total = Global warming potential, total;
 GWP-fossil = Global warming potential, fossil;
 GWP-biogenic = Global warming potential, biogenic;
 GWP-luluc = Global warming potential, land use and land use change;

ODP = Depletion potential of the stratospheric ozone layer;
 AP = Acidification potential, accumulated exceedance; and
 EP-freshwater = Eutrophication potential, fraction of nutrients reaching freshwater end compartment

Fission LCA Results - 3.4 kg/m² (continued)

Parameters describing environmental impacts			EP-marine	EP-terrestrial	POCP	ADP-mineral&metals	ADP-fossil	WDP	PM
			kg N eq	mol N eq	kg NMVOC eq	kg Sb eq	MJ, net calorific value	m ³ world eq deprived	disease incidence
Product stage	Raw material supply	A1	2.81E-03	3.02E-02	6.13E-03	2.36E-05	2.17E+01	6.66E-01	1.08E-07
	Transport	A2	8.83E-04	9.76E-03	2.65E-03	7.64E-07	3.88E+00	1.52E-02	1.87E-08
	Manufacturing	A3	1.91E-03	1.32E-02	3.65E-03	2.92E-06	6.27E+01	3.18E-01	3.28E-08
	Total (of product stage)	A1-3	5.59E-03	5.31E-02	1.24E-02	2.73E-05	8.82E+01	1.00E+00	1.60E-07
Construction process stage	Transport	A4	1.77E-04	1.93E-03	6.22E-04	3.18E-07	2.16E+00	1.05E-02	1.63E-08
	Construction	A5	2.80E-04	2.66E-03	6.21E-04	1.37E-06	4.41E+00	5.00E-02	8.00E-09
End of life	Deconstruction, demolition	C1	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Transport	C2	1.96E-05	2.15E-04	6.91E-05	3.54E-08	2.40E-01	1.16E-03	1.81E-09
	Waste processing	C3	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Disposal	C4	9.40E-04	1.20E-03	4.47E-04	1.32E-07	8.76E-01	3.86E-02	6.23E-09
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00

EP-marine = Eutrophication potential, fraction of nutrients reaching marine end compartment;
 EP-terrestrial = Eutrophication potential, accumulated exceedance;
 POCP = Formation potential of tropospheric ozone;
 ADP-mineral&metals = Abiotic depletion potential for non-fossil resources;

ADP-fossil = Depletion potential of the stratospheric ozone layer;
 WDP = Water (user) deprivation potential, deprivation-weighted water consumption; and
 PM = Particulate matter.

Fission LCA Results - 3.4 kg/m² (continued)

Parameters describing environmental impacts			IRP	ETP-fw	HTP-c	HTP-nc	SQP
			kBq U ²³⁵ eq	CTUe	CTUh	CTUh	dimensionless
Product stage	Raw material supply	A1	2.36E-01	3.28E+01	1.87E-09	8.14E-08	8.87E+00
	Transport	A2	1.93E-02	2.85E+00	1.21E-10	2.74E-09	2.09E+00
	Manufacturing	A3	6.00E-01	2.23E+01	7.71E-10	1.12E-08	1.78E+01
	Total (of product stage)	A1-3	8.55E-01	5.80E+01	2.76E-09	9.54E-08	2.88E+01
Construction process stage	Transport	A4	1.09E-02	1.69E+00	4.68E-11	1.85E-09	2.48E+00
	Construction	A5	4.28E-02	2.90E+00	1.38E-10	4.77E-09	1.44E+00
End of life	Deconstruction, demolition	C1	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Transport	C2	1.22E-03	1.88E-01	5.20E-12	2.06E-10	2.75E-01
	Waste processing	C3	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Disposal	C4	4.34E-03	2.94E+00	3.75E-11	1.06E-09	2.02E+00
Potential benefits and loads beyond the system	Reuse, recovery, recycling potential	D	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00

IRP = Potential human exposure efficiency relative to U235;
 ETP-fw = Potential comparative toxic unit for ecosystems;
 HTP-c = Potential comparative toxic unit for humans;

HTP-nc = Potential comparative toxic unit for humans; and
 SQP = Potential soil quality index.

Fission LCA Results - 3.4 kg/m² (continued)

Parameters describing resource use, primary energy			PERE	PERM	PERT	PENRE	PENRM	PENRT
			MJ	MJ	MJ	MJ	MJ	MJ
Product stage	Raw material supply	A1	-1.33E+00	6.10E+00	4.77E+00	2.02E+01	1.51E+00	2.17E+01
	Transport	A2	4.70E-02	0.00E+00	4.70E-02	3.81E+00	0.00E+00	3.81E+00
	Manufacturing	A3	2.85E+00	2.20E+00	5.05E+00	6.41E+01	1.73E+00	6.59E+01
	Total (of product stage)	A1-3	1.57E+00	8.30E+00	9.87E+00	8.81E+01	3.24E+00	9.14E+01
Construction process stage	Transport	A4	2.75E-02	0.00E+00	2.75E-02	2.12E+00	0.00E+00	2.12E+00
	Construction	A5	7.84E-02	4.15E-01	4.93E-01	4.41E+00	1.62E-01	4.57E+00
End of life	Deconstruction, demolition	C1	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Transport	C2	3.06E-03	0.00E+00	3.06E-03	2.36E-01	0.00E+00	2.36E-01
	Waste processing	C3	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Disposal	C4	-3.37E+00	3.38E+00	8.50E-03	-1.95E+00	2.21E+00	2.67E-01
Potential benefits and loads beyond the system	Reuse, recovery, recycling potential	D	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00

PERE = Use of renewable primary energy excluding renewable primary energy used as raw materials;
 PERM = Use of renewable primary energy resources used as raw materials;
 PERT = Total use of renewable primary energy resources;

PENRE = Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials;
 PENRM = Use of non-renewable primary energy resources used as raw materials;
 PENRT = Total use of non-renewable primary energy resource

Fission LCA Results - 3.4 kg/m² (continued)

Parameters describing resource use, secondary materials and fuels, use of water			SM	RSF	NRSF	FW
			kg	MJ net calorific value	MJ net calorific value	m ³
Product stage	Raw material supply	A1	4.07E-04	0.00E+00	0.00E+00	1.62E-02
	Transport	A2	0.00E+00	0.00E+00	0.00E+00	3.77E-04
	Manufacturing	A3	3.55E-02	1.97E-06	0.00E+00	8.02E-03
	Total (of product stage)	A1-3	3.59E-02	1.97E-06	0.00E+00	2.46E-02
Construction process stage	Transport	A4	0.00E+00	0.00E+00	0.00E+00	2.57E-04
	Construction	A5	1.80E-03	9.87E-08	0.00E+00	1.23E-03
End of life	Deconstruction, demolition	C1	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Transport	C2	0.00E+00	0.00E+00	0.00E+00	2.86E-05
	Waste processing	C3	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Disposal	C4	0.00E+00	0.00E+00	0.00E+00	9.09E-04
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	0.00E+00	0.00E+00	0.00E+00	0.00E+00

SM = Use of secondary material;
RSF = Use of renewable secondary fuels;

NRSF = Use of non-renewable secondary fuels;
FW = Net use of fresh water

Fission LCA Results - 3.4 kg/m² (continued)

Other environmental information describing waste categories					
			HWD	NHWD	RWD
			kg	kg	kg
Product stage	Raw material supply	A1	8.23E-02	2.43E+00	7.41E-05
	Transport	A2	4.52E-03	6.69E-02	2.65E-05
	Manufacturing	A3	7.82E-02	7.73E-01	2.67E-04
	Total (of product stage)	A1-3	1.65E-01	3.27E+00	3.68E-04
Construction process stage	Transport	A4	2.28E-03	3.96E-02	1.45E+01
	Construction	A5	8.25E-03	1.64E-01	1.84E-05
End of life	Deconstruction, demolition	C1	0.00E+00	0.00E+00	0.00E+00
	Transport	C2	2.53E-04	4.40E-03	1.61E+00
	Waste processing	C3	0.00E+00	0.00E+00	0.00E+00
	Disposal	C4	7.75E-04	4.88E-01	1.51E-06
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	0.00E+00	0.00E+00	0.00E+00

HWD = Hazardous waste disposed;
 NHWD = Non-hazardous waste disposed;
 RWD = Radioactive waste disposed

Fission LCA Results - 3.4 kg/m² (continued)

			Other environmental information describing output flows – at end of life						
			CRU	MFR	MER	EEE	EET	Biogenic carbon (product)	Biogenic carbon (packaging)
			kg	kg	kg	MJ per energy carrier	MJ per energy carrier	kg C	kg C
Product stage	Raw material supply	A1	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Transport	A2	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Manufacturing	A3	0.00E+00	1.32E-02	1.20E-07	5.89E-04	3.30E-03	-1.31E-02	-8.35E-05
	Total (of product stage)	A1-3	0.00E+00	1.32E-02	1.20E-07	5.89E-04	3.30E-03	-1.31E-02	-8.35E-05
Construction process stage	Transport	A4	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Construction	A5	0.00E+00	6.59E-04	6.00E-09	2.95E-05	1.65E-04	-6.53E-04	-4.18E-06
End of life	Deconstruction, demolition	C1	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Transport	C2	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Waste processing	C3	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Disposal	C4	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00

CRU = Components for reuse;
MFR = Materials for recycling

MER = Materials for energy recovery;
EEE = Exported Electrical Energy
EET = Exported Thermal Energy

Fission FT LCA Results - 3.4 kg/m²

Parameters describing environmental impacts			GWP-total	GWP-fossil	GWP-biogenic	GWP-luluc	ODP	AP	EP-freshwater
			kg CO ₂ eq	kg CFC11 eq	mol H ⁺ eq	kg (PO ₄) ³⁻ eq			
Product stage	Raw material supply	A1	1.13E+00	1.40E+00	-2.66E-01	1.39E-03	1.19E-07	1.21E-02	5.15E-04
	Transport	A2	2.70E-01	2.69E-01	1.50E-04	1.33E-04	5.96E-08	3.42E-03	1.48E-05
	Manufacturing	A3	3.31E+00	3.34E+00	-3.65E-02	1.18E-03	3.04E-07	3.93E-03	1.89E-04
	Total (of product stage)	A1-3	4.71E+00	5.01E+00	-3.02E-01	2.70E-03	4.83E-07	1.95E-02	7.19E-04
Construction process stage	Transport	A4	1.39E-01	1.39E-01	1.35E-04	4.99E-05	3.32E-08	5.80E-04	8.64E-06
	Construction	A5	2.36E-01	2.50E-01	-1.51E-02	1.35E-04	2.42E-08	9.74E-04	3.59E-05
End of life	Deconstruction, demolition	C1	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Transport	C2	1.54E-02	1.54E-02	1.50E-05	5.55E-06	3.68E-09	6.44E-05	9.61E-07
	Waste processing	C3	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Disposal	C4	4.86E-01	5.87E-02	4.00E-01	4.15E-05	1.10E-08	3.41E-04	1.55E-05
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00

GWP-total = Global warming potential, total;
 GWP-fossil = Global warming potential, fossil;
 GWP-biogenic = Global warming potential, biogenic;
 GWP-luluc = Global warming potential, land use and land use change;

ODP = Depletion potential of the stratospheric ozone layer;
 AP = Acidification potential, accumulated exceedance; and
 EP-freshwater = Eutrophication potential, fraction of nutrients reaching freshwater end compartment

Fission FT LCA Results - 3.4 kg/m² (continued)

Parameters describing environmental impacts			EP-marine	EP-terrestrial	POCP	ADP-mineral&metals	ADP-fossil	WDP	PM
			kg N eq	mol N eq	kg NMVOC eq	kg Sb eq	MJ, net calorific value	m ³ world eq deprived	disease incidence
Product stage	Raw material supply	A1	2.81E-03	3.02E-02	6.13E-03	2.36E-05	2.17E+01	6.66E-01	1.08E-07
	Transport	A2	8.83E-04	9.76E-03	2.65E-03	7.64E-07	3.88E+00	1.52E-02	1.87E-08
	Manufacturing	A3	1.91E-03	1.32E-02	3.65E-03	2.92E-06	6.27E+01	3.18E-01	3.28E-08
	Total (of product stage)	A1-3	5.59E-03	5.31E-02	1.24E-02	2.73E-05	8.82E+01	1.00E+00	1.60E-07
Construction process stage	Transport	A4	1.77E-04	1.93E-03	6.22E-04	3.18E-07	2.16E+00	1.05E-02	1.63E-08
	Construction	A5	2.80E-04	2.66E-03	6.21E-04	1.37E-06	4.41E+00	5.00E-02	8.00E-09
End of life	Deconstruction, demolition	C1	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Transport	C2	1.96E-05	2.15E-04	6.91E-05	3.54E-08	2.40E-01	1.16E-03	1.81E-09
	Waste processing	C3	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Disposal	C4	9.40E-04	1.20E-03	4.47E-04	1.32E-07	8.76E-01	3.86E-02	6.23E-09
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00

EP-marine = Eutrophication potential, fraction of nutrients reaching marine end compartment;
 EP-terrestrial = Eutrophication potential, accumulated exceedance;
 POCP = Formation potential of tropospheric ozone;
 ADP-mineral&metals = Abiotic depletion potential for non-fossil resources;

ADP-fossil = Depletion potential of the stratospheric ozone layer;
 WDP = Water (user) deprivation potential, deprivation-weighted water consumption; and
 PM = Particulate matter.

Fission FT LCA Results - 3.4 kg/m² (continued)

Parameters describing environmental impacts			IRP	ETP-fw	HTP-c	HTP-nc	SQP
			kBq U ²³⁵ eq	CTUe	CTUh	CTUh	dimensionless
Product stage	Raw material supply	A1	2.36E-01	3.28E+01	1.87E-09	8.14E-08	8.87E+00
	Transport	A2	1.93E-02	2.85E+00	1.21E-10	2.74E-09	2.09E+00
	Manufacturing	A3	6.00E-01	2.23E+01	7.71E-10	1.12E-08	1.78E+01
	Total (of product stage)	A1-3	8.55E-01	5.80E+01	2.76E-09	9.54E-08	2.88E+01
Construction process stage	Transport	A4	1.09E-02	1.69E+00	4.68E-11	1.85E-09	2.48E+00
	Construction	A5	4.28E-02	2.90E+00	1.38E-10	4.77E-09	1.44E+00
End of life	Deconstruction, demolition	C1	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Transport	C2	1.22E-03	1.88E-01	5.20E-12	2.06E-10	2.75E-01
	Waste processing	C3	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Disposal	C4	4.34E-03	2.94E+00	3.75E-11	1.06E-09	2.02E+00
Potential benefits and loads beyond the system	Reuse, recovery, recycling potential	D	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00

IRP = Potential human exposure efficiency relative to U235;
 ETP-fw = Potential comparative toxic unit for ecosystems;
 HTP-c = Potential comparative toxic unit for humans;

HTP-nc = Potential comparative toxic unit for humans; and
 SQP = Potential soil quality index.

Fission FT LCA Results - 3.4 kg/m² (continued)

Parameters describing resource use, primary energy			PERE	PERM	PERT	PENRE	PENRM	PENRT
			MJ	MJ	MJ	MJ	MJ	MJ
Product stage	Raw material supply	A1	-1.33E+00	6.10E+00	4.77E+00	2.02E+01	1.51E+00	2.17E+01
	Transport	A2	4.70E-02	0.00E+00	4.70E-02	3.81E+00	0.00E+00	3.81E+00
	Manufacturing	A3	2.85E+00	2.20E+00	5.05E+00	6.41E+01	1.73E+00	6.59E+01
	Total (of product stage)	A1-3	1.57E+00	8.30E+00	9.87E+00	8.81E+01	3.24E+00	9.14E+01
Construction process stage	Transport	A4	2.75E-02	0.00E+00	2.75E-02	2.12E+00	0.00E+00	2.12E+00
	Construction	A5	7.84E-02	4.15E-01	4.93E-01	4.41E+00	1.62E-01	4.57E+00
End of life	Deconstruction, demolition	C1	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Transport	C2	3.06E-03	0.00E+00	3.06E-03	2.36E-01	0.00E+00	2.36E-01
	Waste processing	C3	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Disposal	C4	-3.37E+00	3.38E+00	8.50E-03	-1.95E+00	2.21E+00	2.67E-01
Potential benefits and loads beyond the system	Reuse, recovery, recycling potential	D	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00

PERE = Use of renewable primary energy excluding renewable primary energy used as raw materials;
 PERM = Use of renewable primary energy resources used as raw materials;
 PERT = Total use of renewable primary energy resources;

PENRE = Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials;
 PENRM = Use of non-renewable primary energy resources used as raw materials;
 PENRT = Total use of non-renewable primary energy resource

Fission FT LCA Results - 3.4 kg/m² (continued)

Parameters describing resource use, secondary materials and fuels, use of water			SM	RSF	NRSF	FW
			kg	MJ net calorific value	MJ net calorific value	m ³
Product stage	Raw material supply	A1	4.07E-04	0.00E+00	0.00E+00	1.62E-02
	Transport	A2	0.00E+00	0.00E+00	0.00E+00	3.77E-04
	Manufacturing	A3	3.55E-02	1.97E-06	0.00E+00	8.02E-03
	Total (of product stage)	A1-3	3.59E-02	1.97E-06	0.00E+00	2.46E-02
Construction process stage	Transport	A4	0.00E+00	0.00E+00	0.00E+00	2.57E-04
	Construction	A5	1.80E-03	9.87E-08	0.00E+00	1.23E-03
End of life	Deconstruction, demolition	C1	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Transport	C2	0.00E+00	0.00E+00	0.00E+00	2.86E-05
	Waste processing	C3	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Disposal	C4	0.00E+00	0.00E+00	0.00E+00	9.09E-04
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	0.00E+00	0.00E+00	0.00E+00	0.00E+00

SM = Use of secondary material;
RSF = Use of renewable secondary fuels;

NRSF = Use of non-renewable secondary fuels;
FW = Net use of fresh water

Fission FT LCA Results - 3.4 kg/m² (continued)

Other environmental information describing waste categories					
			HWD	NHWD	RWD
			kg	kg	kg
Product stage	Raw material supply	A1	8.23E-02	2.43E+00	7.41E-05
	Transport	A2	4.52E-03	6.69E-02	2.65E-05
	Manufacturing	A3	7.82E-02	7.73E-01	2.67E-04
	Total (of product stage)	A1-3	1.65E-01	3.27E+00	3.68E-04
Construction process stage	Transport	A4	2.28E-03	3.96E-02	1.45E+01
	Construction	A5	8.25E-03	1.64E-01	1.84E-05
End of life	Deconstruction, demolition	C1	0.00E+00	0.00E+00	0.00E+00
	Transport	C2	2.53E-04	4.40E-03	1.61E+00
	Waste processing	C3	0.00E+00	0.00E+00	0.00E+00
	Disposal	C4	7.75E-04	4.88E-01	1.51E-06
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	0.00E+00	0.00E+00	0.00E+00

HWD = Hazardous waste disposed;
 NHWD = Non-hazardous waste disposed;
 RWD = Radioactive waste disposed

Fission FT LCA Results - 3.4 kg/m² (continued)

			Other environmental information describing output flows – at end of life						
			CRU	MFR	MER	EEE	EET	Biogenic carbon (product)	Biogenic carbon (packaging)
			kg	kg	kg	MJ per energy carrier	MJ per energy carrier	kg C	kg C
Product stage	Raw material supply	A1	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Transport	A2	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Manufacturing	A3	0.00E+00	1.32E-02	1.20E-07	5.89E-04	3.30E-03	-1.31E-02	-8.35E-05
	Total (of product stage)	A1-3	0.00E+00	1.32E-02	1.20E-07	5.89E-04	3.30E-03	-1.31E-02	-8.35E-05
Construction process stage	Transport	A4	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Construction	A5	0.00E+00	6.59E-04	6.00E-09	2.95E-05	1.65E-04	-6.53E-04	-4.18E-06
End of life	Deconstruction, demolition	C1	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Transport	C2	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Waste processing	C3	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Disposal	C4	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Potential benefits and loads beyond the system	Reuse, recovery, recycling potential	D	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00

CRU = Components for reuse;
MFR = Materials for recycling

MER = Materials for energy recovery;
EEE = Exported Electrical Energy
EET = Exported Thermal Energy

Fission ND LCA Results - 3.4 kg/m²

(MND = module not declared; MNR = module not relevant; INA = indicator not assessed; AGG = aggregated)

Parameters describing environmental impacts			GWP-total	GWP-fossil	GWP-biogenic	GWP-luluc	ODP	AP	EP-freshwater
			kg CO ₂ eq	kg CFC11 eq	mol H ⁺ eq	kg (PO ₄) ³⁻ eq			
Product stage	Raw material supply	A1	1.13E+00	1.40E+00	-2.66E-01	1.39E-03	1.19E-07	1.21E-02	5.15E-04
	Transport	A2	2.70E-01	2.69E-01	1.50E-04	1.33E-04	5.96E-08	3.42E-03	1.48E-05
	Manufacturing	A3	3.31E+00	3.34E+00	-3.65E-02	1.18E-03	3.04E-07	3.93E-03	1.89E-04
	Total (of product stage)	A1-3	4.71E+00	5.01E+00	-3.02E-01	2.70E-03	4.83E-07	1.95E-02	7.19E-04
Construction process stage	Transport	A4	1.39E-01	1.39E-01	1.35E-04	4.99E-05	3.32E-08	5.80E-04	8.64E-06
	Construction	A5	2.36E-01	2.50E-01	-1.51E-02	1.35E-04	2.42E-08	9.74E-04	3.59E-05
End of life	Deconstruction, demolition	C1	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Transport	C2	1.54E-02	1.54E-02	1.50E-05	5.55E-06	3.68E-09	6.44E-05	9.61E-07
	Waste processing	C3	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Disposal	C4	4.86E-01	5.87E-02	4.00E-01	4.15E-05	1.10E-08	3.41E-04	1.55E-05
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00

GWP-total = Global warming potential, total;
 GWP-fossil = Global warming potential, fossil;
 GWP-biogenic = Global warming potential, biogenic;
 GWP-luluc = Global warming potential, land use and land use change;

ODP = Depletion potential of the stratospheric ozone layer;
 AP = Acidification potential, accumulated exceedance; and
 EP-freshwater = Eutrophication potential, fraction of nutrients reaching freshwater end compartment

Fission ND LCA Results - 3.4 kg/m² (continued)

Parameters describing environmental impacts			EP-marine	EP-terrestrial	POCP	ADP-mineral&metals	ADP-fossil	WDP	PM
			kg N eq	mol N eq	kg NMVOC eq	kg Sb eq	MJ, net calorific value	m ³ world eq deprived	disease incidence
Product stage	Raw material supply	A1	2.81E-03	3.02E-02	6.13E-03	2.36E-05	2.17E+01	6.66E-01	1.08E-07
	Transport	A2	8.83E-04	9.76E-03	2.65E-03	7.64E-07	3.88E+00	1.52E-02	1.87E-08
	Manufacturing	A3	1.91E-03	1.32E-02	3.65E-03	2.92E-06	6.27E+01	3.18E-01	3.28E-08
	Total (of product stage)	A1-3	5.59E-03	5.31E-02	1.24E-02	2.73E-05	8.82E+01	1.00E+00	1.60E-07
Construction process stage	Transport	A4	1.77E-04	1.93E-03	6.22E-04	3.18E-07	2.16E+00	1.05E-02	1.63E-08
	Construction	A5	2.80E-04	2.66E-03	6.21E-04	1.37E-06	4.41E+00	5.00E-02	8.00E-09
End of life	Deconstruction, demolition	C1	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Transport	C2	1.96E-05	2.15E-04	6.91E-05	3.54E-08	2.40E-01	1.16E-03	1.81E-09
	Waste processing	C3	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Disposal	C4	9.40E-04	1.20E-03	4.47E-04	1.32E-07	8.76E-01	3.86E-02	6.23E-09
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00

EP-marine = Eutrophication potential, fraction of nutrients reaching marine end compartment;
 EP-terrestrial = Eutrophication potential, accumulated exceedance;
 POCP = Formation potential of tropospheric ozone;
 ADP-mineral&metals = Abiotic depletion potential for non-fossil resources;

ADP-fossil = Depletion potential of the stratospheric ozone layer;
 WDP = Water (user) deprivation potential, deprivation-weighted water consumption; and
 PM = Particulate matter.

Fission ND LCA Results - 3.4 kg/m² (continued)

Parameters describing environmental impacts			IRP	ETP-fw	HTP-c	HTP-nc	SQP
			kBq U ²³⁵ eq	CTUe	CTUh	CTUh	dimensionless
Product stage	Raw material supply	A1	2.36E-01	3.28E+01	1.87E-09	8.14E-08	8.87E+00
	Transport	A2	1.93E-02	2.85E+00	1.21E-10	2.74E-09	2.09E+00
	Manufacturing	A3	6.00E-01	2.23E+01	7.71E-10	1.12E-08	1.78E+01
	Total (of product stage)	A1-3	8.55E-01	5.80E+01	2.76E-09	9.54E-08	2.88E+01
Construction process stage	Transport	A4	1.09E-02	1.69E+00	4.68E-11	1.85E-09	2.48E+00
	Construction	A5	4.28E-02	2.90E+00	1.38E-10	4.77E-09	1.44E+00
End of life	Deconstruction, demolition	C1	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Transport	C2	1.22E-03	1.88E-01	5.20E-12	2.06E-10	2.75E-01
	Waste processing	C3	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Disposal	C4	4.34E-03	2.94E+00	3.75E-11	1.06E-09	2.02E+00
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00

IRP = Potential human exposure efficiency relative to U235;
 ETP-fw = Potential comparative toxic unit for ecosystems;
 HTP-c = Potential comparative toxic unit for humans;

HTP-nc = Potential comparative toxic unit for humans; and
 SQP = Potential soil quality index.

Fission ND LCA Results - 3.4 kg/m² (continued)

Parameters describing resource use, primary energy			PERE	PERM	PERT	PENRE	PENRM	PENRT
			MJ	MJ	MJ	MJ	MJ	MJ
Product stage	Raw material supply	A1	-1.33E+00	6.10E+00	4.77E+00	2.02E+01	1.51E+00	2.17E+01
	Transport	A2	4.70E-02	0.00E+00	4.70E-02	3.81E+00	0.00E+00	3.81E+00
	Manufacturing	A3	2.85E+00	2.20E+00	5.05E+00	6.41E+01	1.73E+00	6.59E+01
	Total (of product stage)	A1-3	1.57E+00	8.30E+00	9.87E+00	8.81E+01	3.24E+00	9.14E+01
Construction process stage	Transport	A4	2.75E-02	0.00E+00	2.75E-02	2.12E+00	0.00E+00	2.12E+00
	Construction	A5	7.84E-02	4.15E-01	4.93E-01	4.41E+00	1.62E-01	4.57E+00
End of life	Deconstruction, demolition	C1	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Transport	C2	3.06E-03	0.00E+00	3.06E-03	2.36E-01	0.00E+00	2.36E-01
	Waste processing	C3	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Disposal	C4	-3.37E+00	3.38E+00	8.50E-03	-1.95E+00	2.21E+00	2.67E-01
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00

PERE = Use of renewable primary energy excluding renewable primary energy used as raw materials;
 PERM = Use of renewable primary energy resources used as raw materials;
 PERT = Total use of renewable primary energy resources;

PENRE = Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials;
 PENRM = Use of non-renewable primary energy resources used as raw materials;
 PENRT = Total use of non-renewable primary energy resource

Fission ND LCA Results - 3.4 kg/m² (continued)

Parameters describing resource use, secondary materials and fuels, use of water			SM	RSF	NRSF	FW
			kg	MJ net calorific value	MJ net calorific value	m ³
Product stage	Raw material supply	A1	4.07E-04	0.00E+00	0.00E+00	1.62E-02
	Transport	A2	0.00E+00	0.00E+00	0.00E+00	3.77E-04
	Manufacturing	A3	3.55E-02	1.97E-06	0.00E+00	8.02E-03
	Total (of product stage)	A1-3	3.59E-02	1.97E-06	0.00E+00	2.46E-02
Construction process stage	Transport	A4	0.00E+00	0.00E+00	0.00E+00	2.57E-04
	Construction	A5	1.80E-03	9.87E-08	0.00E+00	1.23E-03
End of life	Deconstruction, demolition	C1	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Transport	C2	0.00E+00	0.00E+00	0.00E+00	2.86E-05
	Waste processing	C3	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Disposal	C4	0.00E+00	0.00E+00	0.00E+00	9.09E-04
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	0.00E+00	0.00E+00	0.00E+00	0.00E+00

SM = Use of secondary material;
RSF = Use of renewable secondary fuels;

NRSF = Use of non-renewable secondary fuels;
FW = Net use of fresh water

Fission ND LCA Results - 3.4 kg/m² (continued)

Other environmental information describing waste categories					
			HWD	NHWD	RWD
			kg	kg	kg
Product stage	Raw material supply	A1	8.23E-02	2.43E+00	7.41E-05
	Transport	A2	4.52E-03	6.69E-02	2.65E-05
	Manufacturing	A3	7.82E-02	7.73E-01	2.67E-04
	Total (of product stage)	A1-3	1.65E-01	3.27E+00	3.68E-04
Construction process stage	Transport	A4	2.28E-03	3.96E-02	1.45E+01
	Construction	A5	8.25E-03	1.64E-01	1.84E-05
End of life	Deconstruction, demolition	C1	0.00E+00	0.00E+00	0.00E+00
	Transport	C2	2.53E-04	4.40E-03	1.61E+00
	Waste processing	C3	0.00E+00	0.00E+00	0.00E+00
	Disposal	C4	7.75E-04	4.88E-01	1.51E-06
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	0.00E+00	0.00E+00	0.00E+00

HWD = Hazardous waste disposed;
 NHWD = Non-hazardous waste disposed;
 RWD = Radioactive waste disposed

Fission ND LCA Results - 3.4 kg/m² (continued)

			Other environmental information describing output flows – at end of life						
			CRU	MFR	MER	EEE	EET	Biogenic carbon (product)	Biogenic carbon (packaging)
			kg	kg	kg	MJ per energy carrier	MJ per energy carrier	kg C	kg C
Product stage	Raw material supply	A1	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Transport	A2	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Manufacturing	A3	0.00E+00	1.32E-02	1.20E-07	5.89E-04	3.30E-03	-1.31E-02	-8.36E-05
	Total (of product stage)	A1-3	0.00E+00	1.32E-02	1.20E-07	5.89E-04	3.30E-03	-1.31E-02	-8.36E-05
Construction process stage	Transport	A4	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Construction	A5	0.00E+00	6.59E-04	6.00E-09	2.95E-05	1.65E-04	-6.53E-04	-4.18E-06
End of life	Deconstruction, demolition	C1	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Transport	C2	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Waste processing	C3	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Disposal	C4	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00

CRU = Components for reuse;
MFR = Materials for recycling

MER = Materials for energy recovery;
EEE = Exported Electrical Energy
EET = Exported Thermal Energy

Bene LCA Results - 3.1 kg/m²

Parameters describing environmental impacts			GWP-total	GWP-fossil	GWP-biogenic	GWP-luluc	ODP	AP	EP-freshwater
			kg CO ₂ eq	kg CFC11 eq	mol H ⁺ eq	kg (PO ₄) ³⁻ eq			
Product stage	Raw material supply	A1	1.03E+00	1.27E+00	-2.42E-01	1.26E-03	1.09E-07	1.11E-02	4.69E-04
	Transport	A2	2.46E-01	2.46E-01	1.37E-04	1.22E-04	5.44E-08	3.11E-03	1.35E-05
	Manufacturing	A3	3.02E+00	3.05E+00	-3.32E-02	1.08E-03	2.77E-07	3.58E-03	1.72E-04
	Total (of product stage)	A1-3	4.30E+00	4.57E+00	-2.76E-01	2.46E-03	4.41E-07	1.78E-02	6.55E-04
Construction process stage	Transport	A4	1.27E-01	1.27E-01	1.23E-04	4.55E-05	3.02E-08	5.28E-04	7.88E-06
	Construction	A5	2.15E-01	2.28E-01	-1.38E-02	1.23E-04	2.20E-08	8.88E-04	3.28E-05
End of life	Deconstruction, demolition	C1	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Transport	C2	1.41E-02	1.41E-02	1.37E-05	5.06E-06	3.36E-09	5.87E-05	8.76E-07
	Waste processing	C3	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Disposal	C4	4.43E-01	5.35E-02	3.65E-01	3.79E-05	1.00E-08	3.11E-04	1.41E-05
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00

GWP-total = Global warming potential, total;
 GWP-fossil = Global warming potential, fossil;
 GWP-biogenic = Global warming potential, biogenic;
 GWP-luluc = Global warming potential, land use and land use change;

ODP = Depletion potential of the stratospheric ozone layer;
 AP = Acidification potential, accumulated exceedance; and
 EP-freshwater = Eutrophication potential, fraction of nutrients reaching freshwater end compartment

Bene LCA Results - 3.1 kg/m² (continued)

Parameters describing environmental impacts			EP-marine	EP-terrestrial	POCP	ADP-mineral&metals	ADP-fossil	WDP	PM
			kg N eq	mol N eq	kg NMVOC eq	kg Sb eq	MJ, net calorific value	m ³ world eq deprived	disease incidence
Product stage	Raw material supply	A1	2.56E-03	2.75E-02	5.59E-03	2.16E-05	1.98E+01	6.08E-01	9.89E-08
	Transport	A2	8.05E-04	8.90E-03	2.41E-03	6.97E-07	3.54E+00	1.39E-02	1.71E-08
	Manufacturing	A3	1.74E-03	1.20E-02	3.33E-03	2.67E-06	5.71E+01	2.90E-01	2.99E-08
	Total (of product stage)	A1-3	5.10E-03	4.84E-02	1.13E-02	2.49E-05	8.04E+01	9.12E-01	1.46E-07
Construction process stage	Transport	A4	1.61E-04	1.76E-03	5.67E-04	2.90E-07	1.97E+00	9.53E-03	1.49E-08
	Construction	A5	2.55E-04	2.42E-03	5.66E-04	1.25E-06	4.02E+00	4.56E-02	7.29E-09
End of life	Deconstruction, demolition	C1	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Transport	C2	1.79E-05	1.96E-04	6.30E-05	3.23E-08	2.19E-01	1.06E-03	1.65E-09
	Waste processing	C3	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Disposal	C4	8.57E-04	1.09E-03	4.07E-04	1.20E-07	7.99E-01	3.52E-02	5.68E-09
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00

EP-marine = Eutrophication potential, fraction of nutrients reaching marine end compartment;
 EP-terrestrial = Eutrophication potential, accumulated exceedance;
 POCP = Formation potential of tropospheric ozone;
 ADP-mineral&metals = Abiotic depletion potential for non-fossil resources;

ADP-fossil = Depletion potential of the stratospheric ozone layer;
 WDP = Water (user) deprivation potential, deprivation-weighted water consumption; and
 PM = Particulate matter.

Bene LCA Results - 3.1 kg/m2 (continued)

			Parameters describing environmental impacts				
			IRP	ETP-fw	HTP-c	HTP-nc	SQP
			kBq U ²³⁵ eq	CTUe	CTUh	CTUh	dimensionless
Product stage	Raw material supply	A1	2.15E-01	2.99E+01	1.70E-09	7.43E-08	8.09E+00
	Transport	A2	1.76E-02	2.60E+00	1.10E-10	2.49E-09	1.91E+00
	Manufacturing	A3	5.47E-01	2.04E+01	7.03E-10	1.02E-08	1.62E+01
	Total (of product stage)	A1-3	7.80E-01	5.29E+01	2.51E-09	8.69E-08	2.62E+01
Construction process stage	Transport	A4	9.98E-03	1.54E+00	4.26E-11	1.69E-09	2.26E+00
	Construction	A5	3.90E-02	2.65E+00	1.26E-10	4.35E-09	1.31E+00
End of life	Deconstruction, demolition	C1	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Transport	C2	1.11E-03	1.71E-01	4.74E-12	1.87E-10	2.51E-01
	Waste processing	C3	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Disposal	C4	3.95E-03	2.68E+00	3.42E-11	9.68E-10	1.84E+00
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00

IRP = Potential human exposure efficiency relative to U235;
 ETP-fw = Potential comparative toxic unit for ecosystems;
 HTP-c = Potential comparative toxic unit for humans;

HTP-nc = Potential comparative toxic unit for humans; and
 SQP = Potential soil quality index.

Bene LCA Results - 3.1 kg/m² (continued)

			Parameters describing resource use, primary energy					
			PERE	PERM	PERT	PENRE	PENRM	PENRT
			MJ	MJ	MJ	MJ	MJ	MJ
Product stage	Raw material supply	A1	-1.22E+00	5.56E+00	4.35E+00	1.84E+01	1.37E+00	1.98E+01
	Transport	A2	4.29E-02	0.00E+00	4.29E-02	3.47E+00	0.00E+00	3.47E+00
	Manufacturing	A3	2.60E+00	2.01E+00	4.61E+00	5.85E+01	1.58E+00	6.01E+01
	Total (of product stage)	A1-3	1.43E+00	7.57E+00	9.00E+00	8.03E+01	2.95E+00	8.33E+01
Construction process stage	Transport	A4	2.51E-02	0.00E+00	2.51E-02	1.94E+00	0.00E+00	1.94E+00
	Construction	A5	7.15E-02	3.78E-01	4.50E-01	4.02E+00	1.48E-01	4.16E+00
End of life	Deconstruction, demolition	C1	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Transport	C2	2.79E-03	0.00E+00	2.79E-03	2.15E-01	0.00E+00	2.15E-01
	Waste processing	C3	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Disposal	C4	-3.07E+00	3.08E+00	7.75E-03	-1.77E+00	2.02E+00	2.43E-01
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00

PERE = Use of renewable primary energy excluding renewable primary energy used as raw materials;
 PERM = Use of renewable primary energy resources used as raw materials;
 PERT = Total use of renewable primary energy resources;

PENRE = Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials;
 PENRM = Use of non-renewable primary energy resources used as raw materials;
 PENRT = Total use of non-renewable primary energy resource

Bene LCA Results - 3.1 kg/m² (continued)

Parameters describing resource use, secondary materials and fuels, use of water			SM	RSF	NRSF	FW
			kg	MJ net calorific value	MJ net calorific value	m ³
Product stage	Raw material supply	A1	3.71E-04	0.00E+00	0.00E+00	1.48E-02
	Transport	A2	0.00E+00	0.00E+00	0.00E+00	3.44E-04
	Manufacturing	A3	3.24E-02	1.80E-06	0.00E+00	7.32E-03
	Total (of product stage)	A1-3	3.28E-02	1.80E-06	0.00E+00	2.24E-02
Construction process stage	Transport	A4	0.00E+00	0.00E+00	0.00E+00	2.35E-04
	Construction	A5	1.64E-03	9.00E-08	0.00E+00	1.12E-03
End of life	Deconstruction, demolition	C1	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Transport	C2	0.00E+00	0.00E+00	0.00E+00	2.61E-05
	Waste processing	C3	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Disposal	C4	0.00E+00	0.00E+00	0.00E+00	8.29E-04
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	0.00E+00	0.00E+00	0.00E+00	0.00E+00

SM = Use of secondary material;
RSF = Use of renewable secondary fuels;

NRSF = Use of non-renewable secondary fuels;
FW = Net use of fresh water

Bene LCA Results - 3.1 kg/m² (continued)

Other environmental information describing waste categories					
			HWD	NHWD	RWD
			kg	kg	kg
Product stage	Raw material supply	A1	7.51E-02	2.22E+00	6.76E-05
	Transport	A2	4.13E-03	6.10E-02	2.41E-05
	Manufacturing	A3	7.13E-02	7.05E-01	2.43E-04
	Total (of product stage)	A1-3	1.51E-01	2.98E+00	3.35E-04
Construction process stage	Transport	A4	2.08E-03	3.61E-02	1.32E+01
	Construction	A5	7.53E-03	1.49E-01	1.68E-05
End of life	Deconstruction, demolition	C1	0.00E+00	0.00E+00	0.00E+00
	Transport	C2	2.31E-04	4.01E-03	1.47E+00
	Waste processing	C3	0.00E+00	0.00E+00	0.00E+00
	Disposal	C4	7.07E-04	4.45E-01	1.38E-06
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	0.00E+00	0.00E+00	0.00E+00

HWD = Hazardous waste disposed;
 NHWD = Non-hazardous waste disposed;
 RWD = Radioactive waste disposed

Bene LCA Results - 3.1 kg/m² (continued)

			Other environmental information describing output flows – at end of life						
			CRU	MFR	MER	EEE	EET	Biogenic carbon (product)	Biogenic carbon (packaging)
			kg	kg	kg	MJ per energy carrier	MJ per energy carrier	kg C	kg C
Product stage	Raw material supply	A1	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Transport	A2	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Manufacturing	A3	0.00E+00	1.20E-02	1.09E-07	5.37E-04	3.01E-03	-1.19E-02	-7.62E-05
	Total (of product stage)	A1-3	0.00E+00	1.20E-02	1.09E-07	5.37E-04	3.01E-03	-1.19E-02	-7.62E-05
Construction process stage	Transport	A4	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Construction	A5	0.00E+00	6.01E-04	5.47E-09	2.69E-05	1.51E-04	-5.96E-04	-3.81E-06
End of life	Deconstruction, demolition	C1	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Transport	C2	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Waste processing	C3	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Disposal	C4	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00

CRU = Components for reuse;
MFR = Materials for recycling

MER = Materials for energy recovery;
EEE = Exported Electrical Energy
EET = Exported Thermal Energy

Arena LCA Results - 3.3 kg/m²

Parameters describing environmental impacts			GWP-total	GWP-fossil	GWP-biogenic	GWP-luluc	ODP	AP	EP-freshwater
			kg CO ₂ eq	kg CFC11 eq	mol H ⁺ eq	kg (PO ₄) ³⁻ eq			
Product stage	Raw material supply	A1	1.17E+00	1.43E+00	-2.58E-01	1.38E-03	1.24E-07	1.22E-02	5.19E-04
	Transport	A2	2.68E-01	2.68E-01	1.51E-04	1.32E-04	5.94E-08	3.34E-03	1.47E-05
	Manufacturing	A3	3.25E+00	3.28E+00	-3.53E-02	1.15E-03	3.00E-07	3.87E-03	1.94E-04
	Total (of product stage)	A1-3	4.69E+00	4.98E+00	-2.93E-01	2.67E-03	4.83E-07	1.94E-02	7.27E-04
Construction process stage	Transport	A4	1.35E-01	1.35E-01	1.31E-04	4.84E-05	3.22E-08	5.63E-04	8.39E-06
	Construction	A5	2.35E-01	2.49E-01	-1.47E-02	1.33E-04	2.42E-08	9.69E-04	3.64E-05
End of life	Deconstruction, demolition	C1	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Transport	C2	1.50E-02	1.50E-02	1.46E-05	5.38E-06	3.58E-09	6.25E-05	9.32E-07
	Waste processing	C3	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Disposal	C4	4.72E-01	5.69E-02	3.88E-01	4.03E-05	1.07E-08	3.31E-04	1.50E-05
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00

GWP-total = Global warming potential, total;
 GWP-fossil = Global warming potential, fossil;
 GWP-biogenic = Global warming potential, biogenic;
 GWP-luluc = Global warming potential, land use and land use change;

ODP = Depletion potential of the stratospheric ozone layer;
 AP = Acidification potential, accumulated exceedance; and
 EP-freshwater = Eutrophication potential, fraction of nutrients reaching freshwater end compartment

Arena LCA Results - 3.3 kg/m² (continued)

Parameters describing environmental impacts			EP-marine	EP-terrestrial	POCP	ADP-mineral&metals	ADP-fossil	WDP	PM
			kg N eq	mol N eq	kg NMVOC eq	kg Sb eq	MJ, net calorific value	m ³ world eq deprived	disease incidence
Product stage	Raw material supply	A1	2.79E-03	3.00E-02	6.22E-03	2.55E-05	2.21E+01	6.76E-01	1.08E-07
	Transport	A2	8.64E-04	9.56E-03	2.60E-03	7.64E-07	3.86E+00	1.52E-02	1.87E-08
	Manufacturing	A3	1.86E-03	1.29E-02	3.57E-03	2.91E-06	6.10E+01	3.14E-01	3.23E-08
	Total (of product stage)	A1-3	5.52E-03	5.25E-02	1.24E-02	2.92E-05	8.70E+01	1.01E+00	1.59E-07
Construction process stage	Transport	A4	1.72E-04	1.88E-03	6.04E-04	3.09E-07	2.10E+00	1.01E-02	1.58E-08
	Construction	A5	2.76E-04	2.63E-03	6.19E-04	1.46E-06	4.35E+00	5.03E-02	7.95E-09
End of life	Deconstruction, demolition	C1	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Transport	C2	1.91E-05	2.08E-04	6.71E-05	3.43E-08	2.33E-01	1.13E-03	1.76E-09
	Waste processing	C3	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Disposal	C4	9.12E-04	1.16E-03	4.34E-04	1.28E-07	8.51E-01	3.75E-02	6.04E-09
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00

EP-marine = Eutrophication potential, fraction of nutrients reaching marine end compartment;
 EP-terrestrial = Eutrophication potential, accumulated exceedance;
 POCP = Formation potential of tropospheric ozone;
 ADP-mineral&metals = Abiotic depletion potential for non-fossil resources;

ADP-fossil = Depletion potential of the stratospheric ozone layer;
 WDP = Water (user) deprivation potential, deprivation-weighted water consumption; and
 PM = Particulate matter.

Arena LCA Results - 3.3 kg/m² (continued)

			Parameters describing environmental impacts				
			IRP	ETP-fw	HTP-c	HTP-nc	SQP
			kBq U ²³⁵ eq	CTUe	CTUh	CTUh	dimensionless
Product stage	Raw material supply	A1	2.35E-01	3.65E+01	1.88E-09	8.16E-08	8.85E+00
	Transport	A2	1.92E-02	2.85E+00	1.20E-10	2.73E-09	2.09E+00
	Manufacturing	A3	5.83E-01	2.24E+01	7.70E-10	1.11E-08	1.73E+01
	Total (of product stage)	A1-3	8.38E-01	6.17E+01	2.77E-09	9.54E-08	2.82E+01
Construction process stage	Transport	A4	1.06E-02	1.64E+00	4.54E-11	1.80E-09	2.40E+00
	Construction	A5	4.19E-02	3.08E+00	1.38E-10	4.77E-09	1.41E+00
End of life	Deconstruction, demolition	C1	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Transport	C2	1.18E-03	1.82E-01	5.04E-12	1.99E-10	2.67E-01
	Waste processing	C3	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Disposal	C4	4.21E-03	2.86E+00	3.64E-11	1.03E-09	1.96E+00
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00

IRP = Potential human exposure efficiency relative to U235;
 ETP-fw = Potential comparative toxic unit for ecosystems;
 HTP-c = Potential comparative toxic unit for humans;

HTP-nc = Potential comparative toxic unit for humans; and
 SQP = Potential soil quality index.

Arena LCA Results - 3.3 kg/m² (continued)

			Parameters describing resource use, primary energy					
			PERE	PERM	PERT	PENRE	PENRM	PENRT
			MJ	MJ	MJ	MJ	MJ	MJ
Product stage	Raw material supply	A1	-1.23E+00	5.92E+00	4.69E+00	2.07E+01	1.46E+00	2.21E+01
	Transport	A2	4.70E-02	0.00E+00	4.70E-02	3.79E+00	0.00E+00	3.79E+00
	Manufacturing	A3	2.78E+00	2.13E+00	4.91E+00	6.22E+01	1.93E+00	6.41E+01
	Total (of product stage)	A1-3	1.59E+00	8.06E+00	9.65E+00	8.66E+01	3.39E+00	9.00E+01
Construction process stage	Transport	A4	2.67E-02	0.00E+00	2.67E-02	2.06E+00	0.00E+00	2.06E+00
	Construction	A5	7.96E-02	4.03E-01	4.83E-01	4.33E+00	1.69E-01	4.50E+00
End of life	Deconstruction, demolition	C1	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Transport	C2	2.97E-03	0.00E+00	2.97E-03	2.29E-01	0.00E+00	2.29E-01
	Waste processing	C3	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Disposal	C4	-3.27E+00	3.28E+00	8.25E-03	-1.89E+00	2.15E+00	2.59E-01
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00

PERE = Use of renewable primary energy excluding renewable primary energy used as raw materials;
 PERM = Use of renewable primary energy resources used as raw materials;
 PERT = Total use of renewable primary energy resources;

PENRE = Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials;
 PENRM = Use of non-renewable primary energy resources used as raw materials;
 PENRT = Total use of non-renewable primary energy resource

Arena LCA Results - 3.3 kg/m² (continued)

Parameters describing resource use, secondary materials and fuels, use of water			SM	RSF	NRSF	FW
			kg	MJ net calorific value	MJ net calorific value	m ³
Product stage	Raw material supply	A1	8.96E-04	0.00E+00	0.00E+00	1.64E-02
	Transport	A2	0.00E+00	0.00E+00	0.00E+00	3.77E-04
	Manufacturing	A3	3.45E-02	1.92E-06	0.00E+00	7.91E-03
	Total (of product stage)	A1-3	3.54E-02	1.92E-06	0.00E+00	2.47E-02
Construction process stage	Transport	A4	0.00E+00	0.00E+00	0.00E+00	2.50E-04
	Construction	A5	1.77E-03	9.58E-08	0.00E+00	1.24E-03
End of life	Deconstruction, demolition	C1	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Transport	C2	0.00E+00	0.00E+00	0.00E+00	2.78E-05
	Waste processing	C3	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Disposal	C4	0.00E+00	0.00E+00	0.00E+00	8.83E-04
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	0.00E+00	0.00E+00	0.00E+00	0.00E+00

SM = Use of secondary material;
RSF = Use of renewable secondary fuels;

NRSF = Use of non-renewable secondary fuels;
FW = Net use of fresh water

Arena LCA Results - 3.3 kg/m² (continued)

Other environmental information describing waste categories					
			HWD	NHWD	RWD
			kg	kg	kg
Product stage	Raw material supply	A1	8.36E-02	2.44E+00	7.43E-05
	Transport	A2	4.50E-03	6.68E-02	2.63E-05
	Manufacturing	A3	9.66E-02	7.61E-01	2.60E-04
	Total (of product stage)	A1-3	1.85E-01	3.27E+00	3.61E-04
Construction process stage	Transport	A4	2.21E-03	3.85E-02	1.41E+01
	Construction	A5	9.23E-03	1.63E-01	1.80E-05
End of life	Deconstruction, demolition	C1	0.00E+00	0.00E+00	0.00E+00
	Transport	C2	2.46E-04	4.27E-03	1.56E+00
	Waste processing	C3	0.00E+00	0.00E+00	0.00E+00
	Disposal	C4	7.52E-04	4.73E-01	1.47E-06
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	0.00E+00	0.00E+00	0.00E+00

HWD = Hazardous waste disposed;
 NHWD = Non-hazardous waste disposed;
 RWD = Radioactive waste disposed

Arena LCA Results - 3.3 kg/m2 (continued)

			Other environmental information describing output flows – at end of life						
			CRU	MFR	MER	EEE	EET	Biogenic carbon (product)	Biogenic carbon (packaging)
			kg	kg	kg	MJ per energy carrier	MJ per energy carrier	kg C	kg C
Product stage	Raw material supply	A1	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Transport	A2	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Manufacturing	A3	0.00E+00	1.28E-02	1.17E-07	5.72E-04	3.21E-03	-1.27E-02	-8.11E-05
	Total (of product stage)	A1-3	0.00E+00	1.28E-02	1.17E-07	5.72E-04	3.21E-03	-1.27E-02	-8.11E-05
Construction process stage	Transport	A4	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Construction	A5	0.00E+00	6.39E-04	5.83E-09	2.86E-05	1.60E-04	-6.34E-04	-4.05E-06
End of life	Deconstruction, demolition	C1	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Transport	C2	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Waste processing	C3	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Disposal	C4	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00

CRU = Components for reuse;
MFR = Materials for recycling

MER = Materials for energy recovery;
EEE = Exported Electrical Energy
EET = Exported Thermal Energy

Feria LCA Results - 3.3 kg/m²

Parameters describing environmental impacts			GWP-total	GWP-fossil	GWP-biogenic	GWP-luluc	ODP	AP	EP-freshwater
			kg CO ₂ eq	kg CFC11 eq	mol H ⁺ eq	kg (PO ₄) ³⁻ eq			
Product stage	Raw material supply	A1	1.02E+00	1.35E+00	-3.31E-01	1.18E-03	1.03E-07	1.23E-02	4.71E-04
	Transport	A2	3.38E-01	3.38E-01	2.13E-04	1.59E-04	7.56E-08	3.56E-03	1.93E-05
	Manufacturing	A3	3.23E+00	3.26E+00	-3.54E-02	1.15E-03	2.98E-07	3.85E-03	1.89E-04
	Total (of product stage)	A1-3	4.60E+00	4.95E+00	-3.66E-01	2.49E-03	4.77E-07	1.97E-02	6.80E-04
Construction process stage	Transport	A4	1.35E-01	1.35E-01	1.31E-04	4.84E-05	3.22E-08	5.63E-04	8.39E-06
	Construction	A5	2.30E-01	2.48E-01	-1.83E-02	1.24E-04	2.38E-08	9.86E-04	3.40E-05
End of life	Deconstruction, demolition	C1	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Transport	C2	1.50E-02	1.50E-02	1.46E-05	5.38E-06	3.58E-09	6.25E-05	9.32E-07
	Waste processing	C3	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Disposal	C4	4.72E-01	5.69E-02	3.88E-01	4.03E-05	1.07E-08	3.31E-04	1.50E-05
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00

GWP-total = Global warming potential, total;
 GWP-fossil = Global warming potential, fossil;
 GWP-biogenic = Global warming potential, biogenic;
 GWP-luluc = Global warming potential, land use and land use change;

ODP = Depletion potential of the stratospheric ozone layer;
 AP = Acidification potential, accumulated exceedance; and
 EP-freshwater = Eutrophication potential, fraction of nutrients reaching freshwater end compartment

Feria LCA Results - 3.3 kg/m² (continued)

Parameters describing environmental impacts			EP-marine	EP-terrestrial	POCP	ADP-mineral&metals	ADP-fossil	WDP	PM
			kg N eq	mol N eq	kg NMVOC eq	kg Sb eq	MJ, net calorific value	m ³ world eq deprived	disease incidence
Product stage	Raw material supply	A1	2.62E-03	3.01E-02	5.80E-03	2.16E-05	1.95E+01	6.11E-01	1.02E-07
	Transport	A2	9.35E-04	1.03E-02	2.84E-03	1.01E-06	4.92E+00	2.00E-02	2.49E-08
	Manufacturing	A3	1.86E-03	1.29E-02	3.56E-03	2.88E-06	6.09E+01	3.12E-01	3.21E-08
	Total (of product stage)	A1-3	5.41E-03	5.33E-02	1.22E-02	2.55E-05	8.53E+01	9.43E-01	1.59E-07
Construction process stage	Transport	A4	1.72E-04	1.88E-03	6.04E-04	3.09E-07	2.10E+00	1.01E-02	1.58E-08
	Construction	A5	2.71E-04	2.66E-03	6.10E-04	1.27E-06	4.27E+00	4.71E-02	7.93E-09
End of life	Deconstruction, demolition	C1	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Transport	C2	1.91E-05	2.08E-04	6.71E-05	3.43E-08	2.33E-01	1.13E-03	1.76E-09
	Waste processing	C3	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Disposal	C4	9.12E-04	1.16E-03	4.34E-04	1.28E-07	8.51E-01	3.75E-02	6.04E-09
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00

EP-marine = Eutrophication potential, fraction of nutrients reaching marine end compartment;
 EP-terrestrial = Eutrophication potential, accumulated exceedance;
 POCP = Formation potential of tropospheric ozone;
 ADP-mineral&metals = Abiotic depletion potential for non-fossil resources;

ADP-fossil = Depletion potential of the stratospheric ozone layer;
 WDP = Water (user) deprivation potential, deprivation-weighted water consumption; and
 PM = Particulate matter.

Feria LCA Results - 3.3 kg/m2 (continued)

			Parameters describing environmental impacts				
			IRP	ETP-fw	HTP-c	HTP-nc	SQP
			kBq U ²³⁵ eq	CTUe	CTUh	CTUh	dimensionless
Product stage	Raw material supply	A1	1.67E-01	3.94E+01	2.74E-09	5.83E-08	1.08E+01
	Transport	A2	2.47E-02	3.68E+00	1.46E-10	3.61E-09	2.84E+00
	Manufacturing	A3	5.83E-01	2.21E+01	7.61E-10	1.10E-08	1.73E+01
	Total (of product stage)	A1-3	7.75E-01	6.52E+01	3.65E-09	7.29E-08	3.09E+01
Construction process stage	Transport	A4	1.06E-02	1.64E+00	4.54E-11	1.80E-09	2.40E+00
	Construction	A5	3.87E-02	3.26E+00	1.82E-10	3.64E-09	1.55E+00
End of life	Deconstruction, demolition	C1	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Transport	C2	1.18E-03	1.82E-01	5.04E-12	1.99E-10	2.67E-01
	Waste processing	C3	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Disposal	C4	4.21E-03	2.86E+00	3.64E-11	1.03E-09	1.96E+00
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00

IRP = Potential human exposure efficiency relative to U235;
 ETP-fw = Potential comparative toxic unit for ecosystems;
 HTP-c = Potential comparative toxic unit for humans;

HTP-nc = Potential comparative toxic unit for humans; and
 SQP = Potential soil quality index.

Feria LCA Results - 3.3 kg/m2 (continued)

			Parameters describing resource use, primary energy					
			PERE	PERM	PERT	PENRE	PENRM	PENRT
			MJ	MJ	MJ	MJ	MJ	MJ
Product stage	Raw material supply	A1	1.14E+00	4.09E+00	5.23E+00	1.73E+01	1.63E+00	1.89E+01
	Transport	A2	6.21E-02	0.00E+00	6.21E-02	4.83E+00	0.00E+00	4.83E+00
	Manufacturing	A3	2.77E+00	2.13E+00	4.91E+00	6.22E+01	1.82E+00	6.40E+01
	Total (of product stage)	A1-3	3.97E+00	6.23E+00	1.02E+01	8.43E+01	3.46E+00	8.78E+01
Construction process stage	Transport	A4	2.67E-02	0.00E+00	2.67E-02	2.06E+00	0.00E+00	2.06E+00
	Construction	A5	1.99E-01	3.11E-01	5.10E-01	4.22E+00	1.73E-01	4.39E+00
End of life	Deconstruction, demolition	C1	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Transport	C2	2.97E-03	0.00E+00	2.97E-03	2.29E-01	0.00E+00	2.29E-01
	Waste processing	C3	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Disposal	C4	-3.27E+00	3.28E+00	8.25E-03	-1.89E+00	2.15E+00	2.59E-01
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00

PERE = Use of renewable primary energy excluding renewable primary energy used as raw materials;
 PERM = Use of renewable primary energy resources used as raw materials;
 PERT = Total use of renewable primary energy resources;

PENRE = Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials;
 PENRM = Use of non-renewable primary energy resources used as raw materials;
 PENRT = Total use of non-renewable primary energy resource

Feria LCA Results - 3.3 kg/m² (continued)

Parameters describing resource use, secondary materials and fuels, use of water			SM	RSF	NRSF	FW
			kg	MJ net calorific value	MJ net calorific value	m ³
Product stage	Raw material supply	A1	5.97E-04	0.00E+00	0.00E+00	1.48E-02
	Transport	A2	0.00E+00	0.00E+00	0.00E+00	4.97E-04
	Manufacturing	A3	3.45E-02	1.92E-06	0.00E+00	7.86E-03
	Total (of product stage)	A1-3	3.51E-02	1.92E-06	0.00E+00	2.31E-02
Construction process stage	Transport	A4	0.00E+00	0.00E+00	0.00E+00	2.50E-04
	Construction	A5	1.75E-03	9.58E-08	0.00E+00	1.16E-03
End of life	Deconstruction, demolition	C1	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Transport	C2	0.00E+00	0.00E+00	0.00E+00	2.78E-05
	Waste processing	C3	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Disposal	C4	0.00E+00	0.00E+00	0.00E+00	8.83E-04
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	0.00E+00	0.00E+00	0.00E+00	0.00E+00

SM = Use of secondary material;
RSF = Use of renewable secondary fuels;

NRSF = Use of non-renewable secondary fuels;
FW = Net use of fresh water

Feria LCA Results - 3.3 kg/m2 (continued)

Other environmental information describing waste categories					
			HWD	NHWD	RWD
			kg	kg	kg
Product stage	Raw material supply	A1	9.07E-02	2.18E+00	5.47E-05
	Transport	A2	5.66E-03	8.79E-02	3.35E-05
	Manufacturing	A3	8.80E-02	7.56E-01	2.60E-04
	Total (of product stage)	A1-3	1.84E-01	3.03E+00	3.48E-04
Construction process stage	Transport	A4	2.21E-03	3.85E-02	1.41E+01
	Construction	A5	9.22E-03	1.51E-01	1.74E-05
End of life	Deconstruction, demolition	C1	0.00E+00	0.00E+00	0.00E+00
	Transport	C2	2.46E-04	4.27E-03	1.56E+00
	Waste processing	C3	0.00E+00	0.00E+00	0.00E+00
	Disposal	C4	7.52E-04	4.73E-01	1.47E-06
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	0.00E+00	0.00E+00	0.00E+00

HWD = Hazardous waste disposed;
 NHWD = Non-hazardous waste disposed;
 RWD = Radioactive waste disposed

Feria LCA Results - 3.3 kg/m² (continued)

			Other environmental information describing output flows – at end of life						
			CRU	MFR	MER	EEE	EET	Biogenic carbon (product)	Biogenic carbon (packaging)
			kg	kg	kg	MJ per energy carrier	MJ per energy carrier	kg C	kg C
Product stage	Raw material supply	A1	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Transport	A2	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Manufacturing	A3	0.00E+00	1.28E-02	1.17E-07	5.72E-04	3.21E-03	-1.27E-02	-8.11E-05
	Total (of product stage)	A1-3	0.00E+00	1.28E-02	1.17E-07	5.72E-04	3.21E-03	-1.27E-02	-8.11E-05
Construction process stage	Transport	A4	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Construction	A5	0.00E+00	6.39E-04	5.83E-09	2.86E-05	1.60E-04	-6.34E-04	-4.06E-06
End of life	Deconstruction, demolition	C1	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Transport	C2	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Waste processing	C3	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Disposal	C4	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00

CRU = Components for reuse;
MFR = Materials for recycling

MER = Materials for energy recovery;
EEE = Exported Electrical Energy
EET = Exported Thermal Energy

Prima Dune Supreme LCA Results - 3.6 kg/m²

Parameters describing environmental impacts			GWP-total	GWP-fossil	GWP-biogenic	GWP-luluc	ODP	AP	EP-freshwater
			kg CO ₂ eq	kg CFC11 eq	mol H ⁺ eq	kg (PO ₄) ³⁻ eq			
Product stage	Raw material supply	A1	1.28E+00	1.56E+00	-2.82E-01	1.51E-03	1.36E-07	1.33E-02	5.66E-04
	Transport	A2	2.93E-01	2.92E-01	1.65E-04	1.44E-04	6.48E-08	3.65E-03	1.61E-05
	Manufacturing	A3	3.54E+00	3.58E+00	-3.86E-02	1.26E-03	3.27E-07	4.22E-03	2.11E-04
	Total (of product stage)	A1-3	5.12E+00	5.43E+00	-3.20E-01	2.91E-03	5.27E-07	2.11E-02	7.93E-04
Construction process stage	Transport	A4	1.47E-01	1.47E-01	1.43E-04	5.29E-05	3.51E-08	6.14E-04	9.15E-06
	Construction	A5	2.56E-01	2.71E-01	-1.60E-02	1.46E-04	2.64E-08	1.06E-03	3.97E-05
End of life	Deconstruction, demolition	C1	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Transport	C2	1.64E-02	1.63E-02	1.59E-05	5.87E-06	3.90E-09	6.82E-05	1.02E-06
	Waste processing	C3	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Disposal	C4	5.15E-01	6.21E-02	4.24E-01	4.40E-05	1.16E-08	3.61E-04	1.64E-05
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00

GWP-total = Global warming potential, total;
 GWP-fossil = Global warming potential, fossil;
 GWP-biogenic = Global warming potential, biogenic;
 GWP-luluc = Global warming potential, land use and land use change;

ODP = Depletion potential of the stratospheric ozone layer;
 AP = Acidification potential, accumulated exceedance; and
 EP-freshwater = Eutrophication potential, fraction of nutrients reaching freshwater end compartment

Prima Dune Supreme LCA Results - 3.6 kg/m² (continued)

Parameters describing environmental impacts			EP-marine	EP-terrestrial	POCP	ADP-mineral&metals	ADP-fossil	WDP	PM
			kg N eq	mol N eq	kg NMVOC eq	kg Sb eq	MJ, net calorific value	m ³ world eq deprived	disease incidence
Product stage	Raw material supply	A1	3.05E-03	3.28E-02	6.78E-03	2.79E-05	2.41E+01	7.37E-01	1.18E-07
	Transport	A2	9.43E-04	1.04E-02	2.83E-03	8.34E-07	4.22E+00	1.66E-02	2.04E-08
	Manufacturing	A3	2.03E-03	1.41E-02	3.90E-03	3.17E-06	6.65E+01	3.43E-01	3.52E-08
	Total (of product stage)	A1-3	6.02E-03	5.73E-02	1.35E-02	3.19E-05	9.49E+01	1.10E+00	1.73E-07
Construction process stage	Transport	A4	1.87E-04	2.05E-03	6.59E-04	3.37E-07	2.29E+00	1.11E-02	1.73E-08
	Construction	A5	3.01E-04	2.86E-03	6.76E-04	1.59E-06	4.74E+00	5.48E-02	8.67E-09
End of life	Deconstruction, demolition	C1	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Transport	C2	2.08E-05	2.27E-04	7.32E-05	3.75E-08	2.55E-01	1.23E-03	1.92E-09
	Waste processing	C3	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Disposal	C4	9.95E-04	1.27E-03	4.73E-04	1.40E-07	9.28E-01	4.09E-02	6.59E-09
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00

EP-marine = Eutrophication potential, fraction of nutrients reaching marine end compartment;
 EP-terrestrial = Eutrophication potential, accumulated exceedance;
 POCP = Formation potential of tropospheric ozone;
 ADP-mineral&metals = Abiotic depletion potential for non-fossil resources;

ADP-fossil = Depletion potential of the stratospheric ozone layer;
 WDP = Water (user) deprivation potential, deprivation-weighted water consumption; and
 PM = Particulate matter.

Prima Dune Supreme LCA Results - 3.6 kg/m² (continued)

Parameters describing environmental impacts			IRP	ETP-fw	HTP-c	HTP-nc	SQP
			kBq U ²³⁵ eq	CTUe	CTUh	CTUh	dimensionless
Product stage	Raw material supply	A1	2.57E-01	3.98E+01	2.05E-09	8.90E-08	9.65E+00
	Transport	A2	2.10E-02	3.11E+00	1.31E-10	2.98E-09	2.29E+00
	Manufacturing	A3	6.36E-01	2.44E+01	8.40E-10	1.21E-08	1.89E+01
	Total (of product stage)	A1-3	9.14E-01	6.73E+01	3.02E-09	1.04E-07	3.08E+01
Construction process stage	Transport	A4	1.16E-02	1.79E+00	4.95E-11	1.96E-09	2.62E+00
	Construction	A5	4.57E-02	3.36E+00	1.51E-10	5.20E-09	1.54E+00
End of life	Deconstruction, demolition	C1	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Transport	C2	1.29E-03	1.99E-01	5.50E-12	2.18E-10	2.91E-01
	Waste processing	C3	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Disposal	C4	4.59E-03	3.12E+00	3.97E-11	1.12E-09	2.14E+00
Potential benefits and loads beyond the system	Reuse, recovery, recycling potential	D	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00

IRP = Potential human exposure efficiency relative to U235;
 ETP-fw = Potential comparative toxic unit for ecosystems;
 HTP-c = Potential comparative toxic unit for humans;

HTP-nc = Potential comparative toxic unit for humans; and
 SQP = Potential soil quality index.

Prima Dune Supreme LCA Results - 3.6 kg/m² (continued)

Parameters describing resource use, primary energy			PERE	PERM	PERT	PENRE	PENRM	PENRT
			MJ	MJ	MJ	MJ	MJ	MJ
Product stage	Raw material supply	A1	-1.34E+00	6.46E+00	5.12E+00	2.25E+01	1.60E+00	2.41E+01
	Transport	A2	5.13E-02	0.00E+00	5.13E-02	4.14E+00	0.00E+00	4.14E+00
	Manufacturing	A3	3.03E+00	2.33E+00	5.36E+00	6.78E+01	2.10E+00	6.99E+01
	Total (of product stage)	A1-3	1.74E+00	8.79E+00	1.05E+01	9.45E+01	3.70E+00	9.82E+01
Construction process stage	Transport	A4	2.91E-02	0.00E+00	2.91E-02	2.25E+00	0.00E+00	2.25E+00
	Construction	A5	8.69E-02	4.39E-01	5.26E-01	4.73E+00	1.85E-01	4.91E+00
End of life	Deconstruction, demolition	C1	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Transport	C2	3.24E-03	0.00E+00	3.24E-03	2.50E-01	0.00E+00	2.50E-01
	Waste processing	C3	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Disposal	C4	-3.56E+00	3.57E+00	9.00E-03	-2.06E+00	2.34E+00	2.83E-01
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00

PERE = Use of renewable primary energy excluding renewable primary energy used as raw materials;
 PERM = Use of renewable primary energy resources used as raw materials;
 PERT = Total use of renewable primary energy resources;

PENRE = Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials;
 PENRM = Use of non-renewable primary energy resources used as raw materials;
 PENRT = Total use of non-renewable primary energy resource

Prima Dune Supreme LCA Results - 3.6 kg/m² (continued)

Parameters describing resource use, secondary materials and fuels, use of water			SM	RSF	NRSF	FW
			kg	MJ net calorific value	MJ net calorific value	m ³
Product stage	Raw material supply	A1	9.77E-04	0.00E+00	0.00E+00	1.79E-02
	Transport	A2	0.00E+00	0.00E+00	0.00E+00	4.11E-04
	Manufacturing	A3	3.76E-02	2.09E-06	0.00E+00	8.63E-03
	Total (of product stage)	A1-3	3.86E-02	2.09E-06	0.00E+00	2.70E-02
Construction process stage	Transport	A4	0.00E+00	0.00E+00	0.00E+00	2.73E-04
	Construction	A5	1.93E-03	1.05E-07	0.00E+00	1.35E-03
End of life	Deconstruction, demolition	C1	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Transport	C2	0.00E+00	0.00E+00	0.00E+00	3.03E-05
	Waste processing	C3	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Disposal	C4	0.00E+00	0.00E+00	0.00E+00	9.63E-04
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	0.00E+00	0.00E+00	0.00E+00	0.00E+00

SM = Use of secondary material;
RSF = Use of renewable secondary fuels;

NRSF = Use of non-renewable secondary fuels;
FW = Net use of fresh water

Prima Dune Supreme LCA Results - 3.6 kg/m² (continued)

Other environmental information describing waste categories					
			HWD	NHWD	RWD
			kg	kg	kg
Product stage	Raw material supply	A1	9.12E-02	2.66E+00	8.10E-05
	Transport	A2	4.91E-03	7.29E-02	2.87E-05
	Manufacturing	A3	1.05E-01	8.30E-01	2.84E-04
	Total (of product stage)	A1-3	2.01E-01	3.57E+00	3.94E-04
Construction process stage	Transport	A4	2.41E-03	4.20E-02	1.54E+01
	Construction	A5	1.01E-02	1.78E-01	1.97E-05
End of life	Deconstruction, demolition	C1	0.00E+00	0.00E+00	0.00E+00
	Transport	C2	2.68E-04	4.66E-03	1.71E+00
	Waste processing	C3	0.00E+00	0.00E+00	0.00E+00
	Disposal	C4	8.21E-04	5.16E-01	1.60E-06
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	0.00E+00	0.00E+00	0.00E+00

HWD = Hazardous waste disposed;
 NHWD = Non-hazardous waste disposed;
 RWD = Radioactive waste disposed

Prima Dune Supreme LCA Results - 3.6 kg/m² (continued)

Other environmental information describing output flows – at end of life									
			CRU	MFR	MER	EEE	EET	Biogenic carbon (product)	Biogenic carbon (packaging)
			kg	kg	kg	MJ per energy carrier	MJ per energy carrier	kg C	kg C
Product stage	Raw material supply	A1	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Transport	A2	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Manufacturing	A3	0.00E+00	1.40E-02	1.27E-07	6.24E-04	3.50E-03	-1.38E-02	-8.83E-05
	Total (of product stage)	A1-3	0.00E+00	1.40E-02	1.27E-07	6.24E-04	3.50E-03	-1.38E-02	-8.83E-05
Construction process stage	Transport	A4	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Construction	A5	0.00E+00	6.98E-04	6.36E-09	3.12E-05	1.75E-04	-6.92E-04	-4.42E-06
End of life	Deconstruction, demolition	C1	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Transport	C2	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Waste processing	C3	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Disposal	C4	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00

CRU = Components for reuse;
MFR = Materials for recycling

MER = Materials for energy recovery;
EEE = Exported Electrical Energy
EET = Exported Thermal Energy

Sahara LCA Results - 3.5 kg/m²

Parameters describing environmental impacts			GWP-total	GWP-fossil	GWP-biogenic	GWP-luluc	ODP	AP	EP-freshwater
			kg CO ₂ eq	kg CFC11 eq	mol H ⁺ eq	kg (PO ₄) ³⁻ eq			
Product stage	Raw material supply	A1	1.09E+00	1.43E+00	-3.51E-01	1.25E-03	1.10E-07	1.30E-02	5.00E-04
	Transport	A2	3.58E-01	3.58E-01	2.26E-04	1.68E-04	8.02E-08	3.78E-03	2.05E-05
	Manufacturing	A3	3.43E+00	3.46E+00	-3.75E-02	1.22E-03	3.16E-07	4.08E-03	2.01E-04
	Total (of product stage)	A1-3	4.87E+00	5.25E+00	-3.88E-01	2.64E-03	5.06E-07	2.09E-02	7.21E-04
Construction process stage	Transport	A4	1.43E-01	1.43E-01	1.39E-04	5.14E-05	3.41E-08	5.97E-04	8.90E-06
	Construction	A5	2.44E-01	2.63E-01	-1.94E-02	1.32E-04	2.53E-08	1.05E-03	3.60E-05
End of life	Deconstruction, demolition	C1	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Transport	C2	1.59E-02	1.59E-02	1.54E-05	5.71E-06	3.79E-09	6.63E-05	9.89E-07
	Waste processing	C3	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Disposal	C4	5.00E-01	6.04E-02	4.12E-01	4.28E-05	1.13E-08	3.51E-04	1.60E-05
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00

GWP-total = Global warming potential, total;
 GWP-fossil = Global warming potential, fossil;
 GWP-biogenic = Global warming potential, biogenic;
 GWP-luluc = Global warming potential, land use and land use change;

ODP = Depletion potential of the stratospheric ozone layer;
 AP = Acidification potential, accumulated exceedance; and
 EP-freshwater = Eutrophication potential, fraction of nutrients reaching freshwater end compartment

Sahara LCA Results - 3.5 kg/m² (continued)

Parameters describing environmental impacts			EP-marine	EP-terrestrial	POCP	ADP-mineral&metals	ADP-fossil	WDP	PM
			kg N eq	mol N eq	kg NMVOC eq	kg Sb eq	MJ, net calorific value	m ³ world eq deprived	disease incidence
Product stage	Raw material supply	A1	2.78E-03	3.19E-02	6.16E-03	2.29E-05	2.07E+01	6.48E-01	1.08E-07
	Transport	A2	9.91E-04	1.10E-02	3.01E-03	1.07E-06	5.22E+00	2.13E-02	2.64E-08
	Manufacturing	A3	1.97E-03	1.36E-02	3.78E-03	3.05E-06	6.46E+01	3.31E-01	3.41E-08
	Total (of product stage)	A1-3	5.74E-03	5.65E-02	1.29E-02	2.70E-05	9.05E+01	1.00E+00	1.68E-07
Construction process stage	Transport	A4	1.82E-04	1.99E-03	6.40E-04	3.28E-07	2.23E+00	1.08E-02	1.68E-08
	Construction	A5	2.87E-04	2.82E-03	6.47E-04	1.35E-06	4.52E+00	5.00E-02	8.41E-09
End of life	Deconstruction, demolition	C1	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Transport	C2	2.02E-05	2.21E-04	7.11E-05	3.64E-08	2.48E-01	1.20E-03	1.87E-09
	Waste processing	C3	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Disposal	C4	9.67E-04	1.23E-03	4.60E-04	1.36E-07	9.02E-01	3.98E-02	6.41E-09
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00

EP-marine = Eutrophication potential, fraction of nutrients reaching marine end compartment;
 EP-terrestrial = Eutrophication potential, accumulated exceedance;
 POCP = Formation potential of tropospheric ozone;
 ADP-mineral&metals = Abiotic depletion potential for non-fossil resources;

ADP-fossil = Depletion potential of the stratospheric ozone layer;
 WDP = Water (user) deprivation potential, deprivation-weighted water consumption; and
 PM = Particulate matter.

Sahara LCA Results - 3.5 kg/m² (continued)

Parameters describing environmental impacts			IRP	ETP-fw	HTP-c	HTP-nc	SQP
			kBq U ²³⁵ eq	CTUe	CTUh	CTUh	dimensionless
Product stage	Raw material supply	A1	1.78E-01	4.18E+01	2.91E-09	6.18E-08	1.15E+01
	Transport	A2	2.62E-02	3.90E+00	1.55E-10	3.83E-09	3.01E+00
	Manufacturing	A3	6.18E-01	2.34E+01	8.07E-10	1.17E-08	1.83E+01
	Total (of product stage)	A1-3	8.22E-01	6.92E+01	3.87E-09	7.73E-08	3.28E+01
Construction process stage	Transport	A4	1.13E-02	1.74E+00	4.81E-11	1.90E-09	2.55E+00
	Construction	A5	4.11E-02	3.46E+00	1.93E-10	3.87E-09	1.64E+00
End of life	Deconstruction, demolition	C1	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Transport	C2	1.25E-03	1.93E-01	5.35E-12	2.12E-10	2.83E-01
	Waste processing	C3	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Disposal	C4	4.46E-03	3.03E+00	3.86E-11	1.09E-09	2.08E+00
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00

IRP = Potential human exposure efficiency relative to U235;
 ETP-fw = Potential comparative toxic unit for ecosystems;
 HTP-c = Potential comparative toxic unit for humans;

HTP-nc = Potential comparative toxic unit for humans; and
 SQP = Potential soil quality index.

Sahara LCA Results - 3.5 kg/m² (continued)

			Parameters describing resource use, primary energy					
			PERE	PERM	PERT	PENRE	PENRM	PENRT
			MJ	MJ	MJ	MJ	MJ	MJ
Product stage	Raw material supply	A1	1.21E+00	4.34E+00	5.54E+00	1.83E+01	1.73E+00	2.01E+01
	Transport	A2	6.59E-02	0.00E+00	6.59E-02	5.13E+00	0.00E+00	5.13E+00
	Manufacturing	A3	2.94E+00	2.26E+00	5.21E+00	6.60E+01	1.93E+00	6.79E+01
	Total (of product stage)	A1-3	4.21E+00	6.60E+00	1.08E+01	8.94E+01	3.67E+00	9.31E+01
Construction process stage	Transport	A4	2.83E-02	0.00E+00	2.83E-02	2.19E+00	0.00E+00	2.19E+00
	Construction	A5	2.11E-01	3.30E-01	5.41E-01	4.47E+00	1.83E-01	4.66E+00
End of life	Deconstruction, demolition	C1	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Transport	C2	3.15E-03	0.00E+00	3.15E-03	2.43E-01	0.00E+00	2.43E-01
	Waste processing	C3	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Disposal	C4	-3.47E+00	3.47E+00	8.75E-03	-2.00E+00	2.28E+00	2.75E-01
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00

PERE = Use of renewable primary energy excluding renewable primary energy used as raw materials;
 PERM = Use of renewable primary energy resources used as raw materials;
 PERT = Total use of renewable primary energy resources;

PENRE = Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials;
 PENRM = Use of non-renewable primary energy resources used as raw materials;
 PENRT = Total use of non-renewable primary energy resource

Sahara LCA Results - 3.5 kg/m² (continued)

Parameters describing resource use, secondary materials and fuels, use of water			SM	RSF	NRSF	FW
			kg	MJ net calorific value	MJ net calorific value	m ³
Product stage	Raw material supply	A1	6.33E-04	0.00E+00	0.00E+00	1.57E-02
	Transport	A2	0.00E+00	0.00E+00	0.00E+00	5.27E-04
	Manufacturing	A3	3.66E-02	2.03E-06	0.00E+00	8.34E-03
	Total (of product stage)	A1-3	3.72E-02	2.03E-06	0.00E+00	2.45E-02
Construction process stage	Transport	A4	0.00E+00	0.00E+00	0.00E+00	2.65E-04
	Construction	A5	1.86E-03	1.02E-07	0.00E+00	1.23E-03
End of life	Deconstruction, demolition	C1	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Transport	C2	0.00E+00	0.00E+00	0.00E+00	2.94E-05
	Waste processing	C3	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Disposal	C4	0.00E+00	0.00E+00	0.00E+00	9.36E-04
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	0.00E+00	0.00E+00	0.00E+00	0.00E+00

SM = Use of secondary material;
RSF = Use of renewable secondary fuels;

NRSF = Use of non-renewable secondary fuels;
FW = Net use of fresh water

Sahara LCA Results - 3.5 kg/m² (continued)

Other environmental information describing waste categories			HWD	NHWD	RWD
			kg	kg	kg
Product stage	Raw material supply	A1	9.62E-02	2.32E+00	5.80E-05
	Transport	A2	6.00E-03	9.32E-02	3.55E-05
	Manufacturing	A3	9.33E-02	8.02E-01	2.75E-04
	Total (of product stage)	A1-3	1.96E-01	3.21E+00	3.69E-04
Construction process stage	Transport	A4	2.35E-03	4.08E-02	1.49E+01
	Construction	A5	9.78E-03	1.61E-01	1.85E-05
End of life	Deconstruction, demolition	C1	0.00E+00	0.00E+00	0.00E+00
	Transport	C2	2.61E-04	4.53E-03	1.66E+00
	Waste processing	C3	0.00E+00	0.00E+00	0.00E+00
	Disposal	C4	7.98E-04	5.02E-01	1.56E-06
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	0.00E+00	0.00E+00	0.00E+00

HWD = Hazardous waste disposed;
 NHWD = Non-hazardous waste disposed;
 RWD = Radioactive waste disposed

Sahara LCA Results - 3.5 kg/m² (continued)

Other environmental information describing output flows – at end of life									
			CRU	MFR	MER	EEE	EET	Biogenic carbon (product)	Biogenic carbon (packaging)
			kg	kg	kg	MJ per energy carrier	MJ per energy carrier	kg C	kg C
Product stage	Raw material supply	A1	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Transport	A2	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Manufacturing	A3	0.00E+00	1.36E-02	1.24E-07	6.06E-04	3.40E-03	-1.34E-02	-8.60E-05
	Total (of product stage)	A1-3	0.00E+00	1.36E-02	1.24E-07	6.06E-04	3.40E-03	-1.34E-02	-8.60E-05
Construction process stage	Transport	A4	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Construction	A5	0.00E+00	6.78E-04	6.18E-09	3.03E-05	1.70E-04	-6.72E-04	-4.30E-06
End of life	Deconstruction, demolition	C1	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Transport	C2	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Waste processing	C3	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Disposal	C4	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00

CRU = Components for reuse;
MFR = Materials for recycling

MER = Materials for energy recovery;
EEE = Exported Electrical Energy
EET = Exported Thermal Energy

Mezzguard LCA Results - 5.1 kg/m²

Parameters describing environmental impacts			GWP-total	GWP-fossil	GWP-biogenic	GWP-luluc	ODP	AP	EP-freshwater
			kg CO ₂ eq	kg CFC11 eq	mol H ⁺ eq	kg (PO ₄) ³⁻ eq			
Product stage	Raw material supply	A1	1.85E+00	2.34E+00	-4.94E-01	1.84E-03	1.65E-07	2.12E-02	7.85E-04
	Transport	A2	5.15E-01	5.14E-01	3.29E-04	2.40E-04	1.15E-07	5.29E-03	2.96E-05
	Manufacturing	A3	5.02E+00	5.07E+00	-5.46E-02	1.78E-03	4.63E-07	5.98E-03	2.99E-04
	Total (of product stage)	A1-3	7.38E+00	7.92E+00	-5.49E-01	3.86E-03	7.43E-07	3.25E-02	1.11E-03
Construction process stage	Transport	A4	2.09E-01	2.08E-01	2.02E-04	7.49E-05	4.97E-08	8.69E-04	1.30E-05
	Construction	A5	3.69E-01	3.96E-01	-2.74E-02	1.93E-04	3.72E-08	1.62E-03	5.57E-05
End of life	Deconstruction, demolition	C1	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Transport	C2	2.32E-02	2.31E-02	2.25E-05	8.32E-06	5.53E-09	9.66E-05	1.44E-06
	Waste processing	C3	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Disposal	C4	7.29E-01	8.80E-02	6.00E-01	6.23E-05	1.65E-08	5.12E-04	2.33E-05
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00

GWP-total = Global warming potential, total;
 GWP-fossil = Global warming potential, fossil;
 GWP-biogenic = Global warming potential, biogenic;
 GWP-luluc = Global warming potential, land use and land use change;

ODP = Depletion potential of the stratospheric ozone layer;
 AP = Acidification potential, accumulated exceedance; and
 EP-freshwater = Eutrophication potential, fraction of nutrients reaching freshwater end compartment

Mezzguard LCA Results - 5.1 kg/m² (continued)

Parameters describing environmental impacts			EP-marine	EP-terrestrial	POCP	ADP-mineral&metals	ADP-fossil	WDP	PM
			kg N eq	mol N eq	kg NMVOC eq	kg Sb eq	MJ, net calorific value	m ³ world eq deprived	disease incidence
Product stage	Raw material supply	A1	4.05E-03	4.90E-02	1.01E-02	3.50E-05	3.22E+01	9.89E-01	1.65E-07
	Transport	A2	1.39E-03	1.54E-02	4.23E-03	1.55E-06	7.52E+00	3.07E-02	3.82E-08
	Manufacturing	A3	2.88E-03	2.00E-02	5.52E-03	4.49E-06	9.42E+01	4.86E-01	4.99E-08
	Total (of product stage)	A1-3	8.32E-03	8.43E-02	1.98E-02	4.11E-05	1.34E+02	1.51E+00	2.53E-07
Construction process stage	Transport	A4	2.65E-04	2.90E-03	9.33E-04	4.78E-07	3.25E+00	1.57E-02	2.45E-08
	Construction	A5	4.16E-04	4.21E-03	9.91E-04	2.05E-06	6.70E+00	7.53E-02	1.27E-08
End of life	Deconstruction, demolition	C1	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Transport	C2	2.95E-05	3.22E-04	1.04E-04	5.31E-08	3.61E-01	1.74E-03	2.72E-09
	Waste processing	C3	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Disposal	C4	1.41E-03	1.80E-03	6.70E-04	1.98E-07	1.31E+00	5.79E-02	9.34E-09
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00

EP-marine = Eutrophication potential, fraction of nutrients reaching marine end compartment;
 EP-terrestrial = Eutrophication potential, accumulated exceedance;
 POCP = Formation potential of tropospheric ozone;
 ADP-mineral&metals = Abiotic depletion potential for non-fossil resources;

ADP-fossil = Depletion potential of the stratospheric ozone layer;
 WDP = Water (user) deprivation potential, deprivation-weighted water consumption; and
 PM = Particulate matter.

Mezzguard LCA Results - 5.1 kg/m² (continued)

			Parameters describing environmental impacts				
			IRP	ETP-fw	HTP-c	HTP-nc	SQP
			kBq U ²³⁵ eq	CTUe	CTUh	CTUh	dimensionless
Product stage	Raw material supply	A1	2.27E-01	7.06E+01	5.83E-09	7.85E-08	1.81E+01
	Transport	A2	3.77E-02	5.62E+00	2.21E-10	5.54E-09	4.37E+00
	Manufacturing	A3	9.01E-01	3.46E+01	1.19E-09	1.72E-08	2.67E+01
	Total (of product stage)	A1-3	1.17E+00	1.11E+02	7.24E-09	1.01E-07	4.92E+01
Construction process stage	Transport	A4	1.64E-02	2.54E+00	7.01E-11	2.77E-09	3.71E+00
	Construction	A5	5.83E-02	5.54E+00	3.62E-10	5.06E-09	2.46E+00
End of life	Deconstruction, demolition	C1	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Transport	C2	1.82E-03	2.82E-01	7.79E-12	3.08E-10	4.13E-01
	Waste processing	C3	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Disposal	C4	6.51E-03	4.42E+00	5.63E-11	1.59E-09	3.03E+00
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00

IRP = Potential human exposure efficiency relative to U235;
 ETP-fw = Potential comparative toxic unit for ecosystems;
 HTP-c = Potential comparative toxic unit for humans;

HTP-nc = Potential comparative toxic unit for humans; and
 SQP = Potential soil quality index.

Mezzguard LCA Results - 5.1 kg/m² (continued)

Parameters describing resource use, primary energy			PERE	PERM	PERT	PENRE	PENRM	PENRT
			MJ	MJ	MJ	MJ	MJ	MJ
Product stage	Raw material supply	A1	2.64E+00	5.39E+00	8.03E+00	2.78E+01	2.77E+00	3.06E+01
	Transport	A2	9.53E-02	0.00E+00	9.53E-02	7.38E+00	0.00E+00	7.38E+00
	Manufacturing	A3	4.29E+00	3.30E+00	7.59E+00	9.61E+01	2.98E+00	9.91E+01
	Total (of product stage)	A1-3	7.03E+00	8.69E+00	1.57E+01	1.31E+02	5.75E+00	1.37E+02
Construction process stage	Transport	A4	4.13E-02	0.00E+00	4.13E-02	3.19E+00	0.00E+00	3.19E+00
	Construction	A5	3.51E-01	4.35E-01	7.86E-01	6.56E+00	2.87E-01	6.85E+00
End of life	Deconstruction, demolition	C1	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Transport	C2	4.59E-03	0.00E+00	4.59E-03	3.54E-01	0.00E+00	3.54E-01
	Waste processing	C3	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Disposal	C4	-5.05E+00	5.06E+00	1.28E-02	-2.92E+00	3.32E+00	4.00E-01
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00

PERE = Use of renewable primary energy excluding renewable primary energy used as raw materials;
 PERM = Use of renewable primary energy resources used as raw materials;
 PERT = Total use of renewable primary energy resources;

PENRE = Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials;
 PENRM = Use of non-renewable primary energy resources used as raw materials;
 PENRT = Total use of non-renewable primary energy resource

Mezzguard LCA Results - 5.1 kg/m² (continued)

Parameters describing resource use, secondary materials and fuels, use of water			SM	RSF	NRSF	FW
			kg	MJ net calorific value	MJ net calorific value	m ³
Product stage	Raw material supply	A1	1.21E-03	0.00E+00	0.00E+00	2.39E-02
	Transport	A2	0.00E+00	0.00E+00	0.00E+00	7.61E-04
	Manufacturing	A3	5.33E-02	2.96E-06	0.00E+00	1.22E-02
	Total (of product stage)	A1-3	5.45E-02	2.96E-06	0.00E+00	3.69E-02
Construction process stage	Transport	A4	0.00E+00	0.00E+00	0.00E+00	3.86E-04
	Construction	A5	2.72E-03	1.48E-07	0.00E+00	1.84E-03
End of life	Deconstruction, demolition	C1	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Transport	C2	0.00E+00	0.00E+00	0.00E+00	4.29E-05
	Waste processing	C3	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Disposal	C4	0.00E+00	0.00E+00	0.00E+00	1.36E-03
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	0.00E+00	0.00E+00	0.00E+00	0.00E+00

SM = Use of secondary material;
RSF = Use of renewable secondary fuels;

NRSF = Use of non-renewable secondary fuels;
FW = Net use of fresh water

Mezzguard LCA Results - 5.1 kg/m² (continued)

Other environmental information describing waste categories					
			HWD	NHWD	RWD
			kg	kg	kg
Product stage	Raw material supply	A1	1.61E-01	3.62E+00	7.69E-05
	Transport	A2	8.62E-03	1.35E-01	5.11E-05
	Manufacturing	A3	1.49E-01	1.18E+00	4.02E-04
	Total (of product stage)	A1-3	3.19E-01	4.93E+00	5.30E-04
Construction process stage	Transport	A4	3.42E-03	5.94E-02	2.18E+01
	Construction	A5	1.60E-02	2.47E-01	2.65E-05
End of life	Deconstruction, demolition	C1	0.00E+00	0.00E+00	0.00E+00
	Transport	C2	3.80E-04	6.60E-03	2.42E+00
	Waste processing	C3	0.00E+00	0.00E+00	0.00E+00
	Disposal	C4	1.16E-03	7.31E-01	2.27E-06
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	0.00E+00	0.00E+00	0.00E+00

HWD = Hazardous waste disposed;
 NHWD = Non-hazardous waste disposed;
 RWD = Radioactive waste disposed

Mezzguard LCA Results - 5.1 kg/m² (continued)

			Other environmental information describing output flows – at end of life						
			CRU	MFR	MER	EEE	EET	Biogenic carbon (product)	Biogenic carbon (packaging)
			kg	kg	kg	MJ per energy carrier	MJ per energy carrier	kg C	kg C
Product stage	Raw material supply	A1	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Transport	A2	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Manufacturing	A3	0.00E+00	1.98E-02	1.80E-07	8.84E-04	4.96E-03	-1.96E-02	-1.25E-04
	Total (of product stage)	A1-3	0.00E+00	1.98E-02	1.80E-07	8.84E-04	4.96E-03	-1.96E-02	-1.25E-04
Construction process stage	Transport	A4	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Construction	A5	0.00E+00	9.88E-04	9.00E-09	4.42E-05	2.48E-04	-9.80E-04	-6.27E-06
End of life	Deconstruction, demolition	C1	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Transport	C2	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Waste processing	C3	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Disposal	C4	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00

CRU = Components for reuse;
MFR = Materials for recycling

MER = Materials for energy recovery;
EEE = Exported Electrical Energy
EET = Exported Thermal Energy

Ebro LCA Results - 2.8 kg/m²

Parameters describing environmental impacts			GWP-total	GWP-fossil	GWP-biogenic	GWP-luluc	ODP	AP	EP-freshwater
			kg CO ₂ eq	kg CFC11 eq	mol H ⁺ eq	kg (PO ₄) ³⁻ eq			
Product stage	Raw material supply	A1	9.33E-01	1.15E+00	-2.19E-01	1.14E-03	9.82E-08	9.99E-03	4.24E-04
	Transport	A2	2.22E-01	2.22E-01	1.24E-04	1.10E-04	4.91E-08	2.81E-03	1.22E-05
	Manufacturing	A3	2.73E+00	2.75E+00	-3.00E-02	9.72E-04	2.51E-07	3.24E-03	1.56E-04
	Total (of product stage)	A1-3	3.88E+00	4.12E+00	-2.49E-01	2.22E-03	3.98E-07	1.60E-02	5.92E-04
Construction process stage	Transport	A4	1.14E-01	1.14E-01	1.11E-04	4.11E-05	2.73E-08	4.77E-04	7.12E-06
	Construction	A5	1.94E-01	2.06E-01	-1.24E-02	1.11E-04	1.99E-08	8.02E-04	2.96E-05
End of life	Deconstruction, demolition	C1	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Transport	C2	1.27E-02	1.27E-02	1.23E-05	4.57E-06	3.03E-09	5.30E-05	7.91E-07
	Waste processing	C3	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Disposal	C4	4.00E-01	4.83E-02	3.30E-01	3.42E-05	9.05E-09	2.81E-04	1.28E-05
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00

GWP-total = Global warming potential, total;
 GWP-fossil = Global warming potential, fossil;
 GWP-biogenic = Global warming potential, biogenic;
 GWP-luluc = Global warming potential, land use and land use change;

ODP = Depletion potential of the stratospheric ozone layer;
 AP = Acidification potential, accumulated exceedance; and
 EP-freshwater = Eutrophication potential, fraction of nutrients reaching freshwater end compartment

Ebro LCA Results - 2.8 kg/m² (continued)

Parameters describing environmental impacts			EP-marine	EP-terrestrial	POCP	ADP-mineral&metals	ADP-fossil	WDP	PM
			kg N eq	mol N eq	kg NMVOC eq	kg Sb eq	MJ, net calorific value	m ³ world eq deprived	disease incidence
Product stage	Raw material supply	A1	2.31E-03	2.48E-02	5.05E-03	1.95E-05	1.79E+01	5.49E-01	8.94E-08
	Transport	A2	7.27E-04	8.04E-03	2.18E-03	6.30E-07	3.20E+00	1.25E-02	1.54E-08
	Manufacturing	A3	1.57E-03	1.09E-02	3.01E-03	2.41E-06	5.16E+01	2.62E-01	2.70E-08
	Total (of product stage)	A1-3	4.61E-03	4.37E-02	1.02E-02	2.25E-05	7.27E+01	8.24E-01	1.32E-07
Construction process stage	Transport	A4	1.46E-04	1.59E-03	5.12E-04	2.62E-07	1.78E+00	8.61E-03	1.34E-08
	Construction	A5	2.30E-04	2.19E-03	5.12E-04	1.13E-06	3.63E+00	4.12E-02	6.59E-09
End of life	Deconstruction, demolition	C1	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Transport	C2	1.62E-05	1.77E-04	5.69E-05	2.91E-08	1.98E-01	9.57E-04	1.49E-09
	Waste processing	C3	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Disposal	C4	7.74E-04	9.88E-04	3.68E-04	1.09E-07	7.22E-01	3.18E-02	5.13E-09
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00

EP-marine = Eutrophication potential, fraction of nutrients reaching marine end compartment;
 EP-terrestrial = Eutrophication potential, accumulated exceedance;
 POCP = Formation potential of tropospheric ozone;
 ADP-mineral&metals = Abiotic depletion potential for non-fossil resources;

ADP-fossil = Depletion potential of the stratospheric ozone layer;
 WDP = Water (user) deprivation potential, deprivation-weighted water consumption; and
 PM = Particulate matter.

Ebro LCA Results - 2.8 kg/m² (continued)

Parameters describing environmental impacts			IRP	ETP-fw	HTP-c	HTP-nc	SQP
			kBq U ²³⁵ eq	CTUe	CTUh	CTUh	dimensionless
Product stage	Raw material supply	A1	1.95E-01	2.71E+01	1.54E-09	6.71E-08	7.31E+00
	Transport	A2	1.59E-02	2.35E+00	9.96E-11	2.25E-09	1.72E+00
	Manufacturing	A3	4.94E-01	1.84E+01	6.35E-10	9.21E-09	1.47E+01
	Total (of product stage)	A1-3	7.04E-01	4.78E+01	2.27E-09	7.85E-08	2.37E+01
Construction process stage	Transport	A4	9.02E-03	1.39E+00	3.85E-11	1.52E-09	2.04E+00
	Construction	A5	3.52E-02	2.39E+00	1.14E-10	3.93E-09	1.18E+00
End of life	Deconstruction, demolition	C1	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Transport	C2	1.00E-03	1.55E-01	4.28E-12	1.69E-10	2.27E-01
	Waste processing	C3	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Disposal	C4	3.57E-03	2.43E+00	3.09E-11	8.75E-10	1.66E+00
Potential benefits and loads beyond the system	Reuse, recovery, recycling potential	D	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00

IRP = Potential human exposure efficiency relative to U235;
 ETP-fw = Potential comparative toxic unit for ecosystems;
 HTP-c = Potential comparative toxic unit for humans;

HTP-nc = Potential comparative toxic unit for humans; and
 SQP = Potential soil quality index.

Ebro LCA Results - 2.8 kg/m² (continued)

			PERE	PERM	PERT	PENRE	PENRM	PENRT
			MJ	MJ	MJ	MJ	MJ	MJ
Product stage	Raw material supply	A1	-1.10E+00	5.03E+00	3.93E+00	1.66E+01	1.24E+00	1.79E+01
	Transport	A2	3.87E-02	0.00E+00	3.87E-02	3.14E+00	0.00E+00	3.14E+00
	Manufacturing	A3	2.35E+00	1.81E+00	4.16E+00	5.28E+01	1.42E+00	5.42E+01
	Total (of product stage)	A1-3	1.29E+00	6.84E+00	8.13E+00	7.26E+01	2.67E+00	7.52E+01
Construction process stage	Transport	A4	2.27E-02	0.00E+00	2.27E-02	1.75E+00	0.00E+00	1.75E+00
	Construction	A5	6.45E-02	3.42E-01	4.06E-01	3.63E+00	1.33E-01	3.76E+00
End of life	Deconstruction, demolition	C1	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Transport	C2	2.52E-03	0.00E+00	2.52E-03	1.94E-01	0.00E+00	1.94E-01
	Waste processing	C3	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Disposal	C4	-2.77E+00	2.78E+00	7.00E-03	-1.60E+00	1.82E+00	2.20E-01
Potential benefits and loads beyond the system	Reuse, recovery, recycling potential	D	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00

PERE = Use of renewable primary energy excluding renewable primary energy used as raw materials;
 PERM = Use of renewable primary energy resources used as raw materials;
 PERT = Total use of renewable primary energy resources;

PENRE = Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials;
 PENRM = Use of non-renewable primary energy resources used as raw materials;
 PENRT = Total use of non-renewable primary energy resource

Ebro LCA Results - 2.8 kg/m² (continued)

Parameters describing resource use, secondary materials and fuels, use of water			SM	RSF	NRSF	FW
			kg	MJ net calorific value	MJ net calorific value	m ³
Product stage	Raw material supply	A1	3.35E-04	0.00E+00	0.00E+00	1.34E-02
	Transport	A2	0.00E+00	0.00E+00	0.00E+00	3.11E-04
	Manufacturing	A3	2.93E-02	1.63E-06	0.00E+00	6.61E-03
	Total (of product stage)	A1-3	2.96E-02	1.63E-06	0.00E+00	2.03E-02
Construction process stage	Transport	A4	0.00E+00	0.00E+00	0.00E+00	2.12E-04
	Construction	A5	1.48E-03	8.13E-08	0.00E+00	1.01E-03
End of life	Deconstruction, demolition	C1	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Transport	C2	0.00E+00	0.00E+00	0.00E+00	2.36E-05
	Waste processing	C3	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Disposal	C4	0.00E+00	0.00E+00	0.00E+00	7.49E-04
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	0.00E+00	0.00E+00	0.00E+00	0.00E+00

SM = Use of secondary material;
RSF = Use of renewable secondary fuels;

NRSF = Use of non-renewable secondary fuels;
FW = Net use of fresh water

Ebro LCA Results - 2.8 kg/m² (continued)

Other environmental information describing waste categories					
			HWD	NHWD	RWD
			kg	kg	kg
Product stage	Raw material supply	A1	6.78E-02	2.00E+00	6.10E-05
	Transport	A2	3.73E-03	5.51E-02	2.18E-05
	Manufacturing	A3	6.44E-02	6.37E-01	2.20E-04
	Total (of product stage)	A1-3	1.36E-01	2.69E+00	3.03E-04
Construction process stage	Transport	A4	1.88E-03	3.26E-02	1.19E+01
	Construction	A5	6.80E-03	1.35E-01	1.51E-05
End of life	Deconstruction, demolition	C1	0.00E+00	0.00E+00	0.00E+00
	Transport	C2	2.09E-04	3.63E-03	1.33E+00
	Waste processing	C3	0.00E+00	0.00E+00	0.00E+00
	Disposal	C4	6.38E-04	4.01E-01	1.25E-06
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	0.00E+00	0.00E+00	0.00E+00

HWD = Hazardous waste disposed;
 NHWD = Non-hazardous waste disposed;
 RWD = Radioactive waste disposed

Ebro LCA Results - 2.8 kg/m2 (continued)

			Other environmental information describing output flows – at end of life						
			CRU	MFR	MER	EEE	EET	Biogenic carbon (product)	Biogenic carbon (packaging)
			kg	kg	kg	MJ per energy carrier	MJ per energy carrier	kg C	kg C
Product stage	Raw material supply	A1	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Transport	A2	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Manufacturing	A3	0.00E+00	1.09E-02	9.89E-08	4.85E-04	2.72E-03	-1.08E-02	-6.88E-05
	Total (of product stage)	A1-3	0.00E+00	1.09E-02	9.89E-08	4.85E-04	2.72E-03	-1.08E-02	-6.88E-05
Construction process stage	Transport	A4	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Construction	A5	0.00E+00	5.43E-04	4.94E-09	2.43E-05	1.36E-04	-5.38E-04	-3.44E-06
End of life	Deconstruction, demolition	C1	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Transport	C2	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Waste processing	C3	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Disposal	C4	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Potential benefits and loads beyond the system	Reuse, recovery, recycling potential	D	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00

CRU = Components for reuse;
MFR = Materials for recycling

MER = Materials for energy recovery;
EEE = Exported Electrical Energy
EET = Exported Thermal Energy

Aleria LCA Results - 3.1 kg/m²

Parameters describing environmental impacts			GWP-total	GWP-fossil	GWP-biogenic	GWP-luluc	ODP	AP	EP-freshwater
			kg CO ₂ eq	kg CFC11 eq	mol H ⁺ eq	kg (PO ₄) ³⁻ eq			
Product stage	Raw material supply	A1	1.10E+00	1.36E+00	-2.58E-01	1.35E-03	1.16E-07	1.18E-02	5.00E-04
	Transport	A2	2.62E-01	2.61E-01	1.46E-04	1.29E-04	5.79E-08	3.32E-03	1.43E-05
	Manufacturing	A3	3.21E+00	3.24E+00	-3.54E-02	1.15E-03	2.95E-07	3.82E-03	1.84E-04
	Total (of product stage)	A1-3	4.58E+00	4.86E+00	-2.93E-01	2.62E-03	4.69E-07	1.89E-02	6.97E-04
Construction process stage	Transport	A4	1.27E-01	1.27E-01	1.23E-04	4.55E-05	3.02E-08	5.28E-04	7.88E-06
	Construction	A5	2.29E-01	2.43E-01	-1.47E-02	1.31E-04	2.34E-08	9.45E-04	3.49E-05
End of life	Deconstruction, demolition	C1	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Transport	C2	1.41E-02	1.41E-02	1.37E-05	5.06E-06	3.36E-09	5.87E-05	8.76E-07
	Waste processing	C3	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Disposal	C4	4.72E-01	5.69E-02	3.88E-01	4.03E-05	1.07E-08	3.31E-04	1.50E-05
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00

GWP-total = Global warming potential, total;
 GWP-fossil = Global warming potential, fossil;
 GWP-biogenic = Global warming potential, biogenic;
 GWP-luluc = Global warming potential, land use and land use change;

ODP = Depletion potential of the stratospheric ozone layer;
 AP = Acidification potential, accumulated exceedance; and
 EP-freshwater = Eutrophication potential, fraction of nutrients reaching freshwater end compartment

Aleria LCA Results - 3.3 kg/m² (continued)

Parameters describing environmental impacts			EP-marine	EP-terrestrial	POCP	ADP-mineral&metals	ADP-fossil	WDP	PM
			kg N eq	mol N eq	kg NMVOC eq	kg Sb eq	MJ, net calorific value	m ³ world eq deprived	disease incidence
Product stage	Raw material supply	A1	2.72E-03	2.93E-02	5.95E-03	2.29E-05	2.11E+01	6.47E-01	1.05E-07
	Transport	A2	8.57E-04	9.48E-03	2.57E-03	7.42E-07	3.77E+00	1.48E-02	1.82E-08
	Manufacturing	A3	1.85E-03	1.28E-02	3.54E-03	2.84E-06	6.08E+01	3.09E-01	3.18E-08
	Total (of product stage)	A1-3	5.43E-03	5.15E-02	1.21E-02	2.65E-05	8.56E+01	9.71E-01	1.55E-07
Construction process stage	Transport	A4	1.61E-04	1.76E-03	5.67E-04	2.90E-07	1.97E+00	9.53E-03	1.49E-08
	Construction	A5	2.71E-04	2.58E-03	6.03E-04	1.33E-06	4.28E+00	4.85E-02	7.77E-09
End of life	Deconstruction, demolition	C1	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Transport	C2	1.79E-05	1.96E-04	6.30E-05	3.23E-08	2.19E-01	1.06E-03	1.65E-09
	Waste processing	C3	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Disposal	C4	9.12E-04	1.16E-03	4.34E-04	1.28E-07	8.51E-01	3.75E-02	6.04E-09
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00

EP-marine = Eutrophication potential, fraction of nutrients reaching marine end compartment;
 EP-terrestrial = Eutrophication potential, accumulated exceedance;
 POCP = Formation potential of tropospheric ozone;
 ADP-mineral&metals = Abiotic depletion potential for non-fossil resources;

ADP-fossil = Depletion potential of the stratospheric ozone layer;
 WDP = Water (user) deprivation potential, deprivation-weighted water consumption; and
 PM = Particulate matter.

Aleria LCA Results - 3.3 kg/m² (continued)

Parameters describing environmental impacts			IRP	ETP-fw	HTP-c	HTP-nc	SQP
			kBq U ²³⁵ eq	CTUe	CTUh	CTUh	dimensionless
Product stage	Raw material supply	A1	2.29E-01	3.19E+01	1.81E-09	7.90E-08	8.61E+00
	Transport	A2	1.87E-02	2.77E+00	1.17E-10	2.65E-09	2.03E+00
	Manufacturing	A3	5.82E-01	2.17E+01	7.48E-10	1.09E-08	1.73E+01
	Total (of product stage)	A1-3	8.30E-01	5.63E+01	2.68E-09	9.26E-08	2.79E+01
Construction process stage	Transport	A4	9.98E-03	1.54E+00	4.26E-11	1.69E-09	2.26E+00
	Construction	A5	4.15E-02	2.82E+00	1.34E-10	4.63E-09	1.40E+00
End of life	Deconstruction, demolition	C1	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Transport	C2	1.11E-03	1.71E-01	4.74E-12	1.87E-10	2.51E-01
	Waste processing	C3	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Disposal	C4	4.21E-03	2.86E+00	3.64E-11	1.03E-09	1.96E+00
Potential benefits and loads beyond the system	Reuse, recovery, recycling potential	D	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00

IRP = Potential human exposure efficiency relative to U235;
 ETP-fw = Potential comparative toxic unit for ecosystems;
 HTP-c = Potential comparative toxic unit for humans;

HTP-nc = Potential comparative toxic unit for humans; and
 SQP = Potential soil quality index.

Aleria LCA Results - 3.3 kg/m2 (continued)

			Parameters describing resource use, primary energy					
			PERE	PERM	PERT	PENRE	PENRM	PENRT
			MJ	MJ	MJ	MJ	MJ	MJ
Product stage	Raw material supply	A1	-1.29E+00	5.92E+00	4.63E+00	1.96E+01	1.46E+00	2.10E+01
	Transport	A2	4.56E-02	0.00E+00	4.56E-02	3.70E+00	0.00E+00	3.70E+00
	Manufacturing	A3	2.77E+00	2.13E+00	4.91E+00	6.23E+01	1.68E+00	6.39E+01
	Total (of product stage)	A1-3	1.52E+00	8.06E+00	9.58E+00	8.55E+01	3.14E+00	8.87E+01
Construction process stage	Transport	A4	2.51E-02	0.00E+00	2.51E-02	1.94E+00	0.00E+00	1.94E+00
	Construction	A5	7.61E-02	4.03E-01	4.79E-01	4.28E+00	1.57E-01	4.43E+00
End of life	Deconstruction, demolition	C1	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Transport	C2	2.79E-03	0.00E+00	2.79E-03	2.15E-01	0.00E+00	2.15E-01
	Waste processing	C3	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Disposal	C4	-3.27E+00	3.28E+00	8.25E-03	-1.89E+00	2.15E+00	2.59E-01
Potential benefits and loads beyond the system	Reuse, recovery, recycling potential	D	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00

PERE = Use of renewable primary energy excluding renewable primary energy used as raw materials;
 PERM = Use of renewable primary energy resources used as raw materials;
 PERT = Total use of renewable primary energy resources;

PENRE = Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials;
 PENRM = Use of non-renewable primary energy resources used as raw materials;
 PENRT = Total use of non-renewable primary energy resource

Aleria LCA Results - 3.3 kg/m² (continued)

Parameters describing resource use, secondary materials and fuels, use of water			SM	RSF	NRSF	FW
			kg	MJ net calorific value	MJ net calorific value	m ³
Product stage	Raw material supply	A1	3.95E-04	0.00E+00	0.00E+00	1.57E-02
	Transport	A2	0.00E+00	0.00E+00	0.00E+00	3.66E-04
	Manufacturing	A3	3.45E-02	1.92E-06	0.00E+00	7.79E-03
	Total (of product stage)	A1-3	3.49E-02	1.92E-06	0.00E+00	2.39E-02
Construction process stage	Transport	A4	0.00E+00	0.00E+00	0.00E+00	2.35E-04
	Construction	A5	1.74E-03	9.58E-08	0.00E+00	1.19E-03
End of life	Deconstruction, demolition	C1	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Transport	C2	0.00E+00	0.00E+00	0.00E+00	2.61E-05
	Waste processing	C3	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Disposal	C4	0.00E+00	0.00E+00	0.00E+00	8.83E-04
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	0.00E+00	0.00E+00	0.00E+00	0.00E+00

SM = Use of secondary material;
RSF = Use of renewable secondary fuels;

NRSF = Use of non-renewable secondary fuels;
FW = Net use of fresh water

Aleria LCA Results - 3.3 kg/m² (continued)

Other environmental information describing waste categories					
			HWD	NHWD	RWD
			kg	kg	kg
Product stage	Raw material supply	A1	7.99E-02	2.36E+00	7.19E-05
	Transport	A2	4.39E-03	6.50E-02	2.57E-05
	Manufacturing	A3	7.59E-02	7.51E-01	2.59E-04
	Total (of product stage)	A1-3	1.60E-01	3.18E+00	3.57E-04
Construction process stage	Transport	A4	2.08E-03	3.61E-02	1.32E+01
	Construction	A5	8.01E-03	1.59E-01	1.78E-05
End of life	Deconstruction, demolition	C1	0.00E+00	0.00E+00	0.00E+00
	Transport	C2	2.31E-04	4.01E-03	1.47E+00
	Waste processing	C3	0.00E+00	0.00E+00	0.00E+00
	Disposal	C4	7.52E-04	4.73E-01	1.47E-06
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	0.00E+00	0.00E+00	0.00E+00

HWD = Hazardous waste disposed;
 NHWD = Non-hazardous waste disposed;
 RWD = Radioactive waste disposed

Aleria LCA Results - 3.3 kg/m2 (continued)

Other environmental information describing output flows – at end of life									
			CRU	MFR	MER	EEE	EET	Biogenic carbon (product)	Biogenic carbon (packaging)
			kg	kg	kg	MJ per energy carrier	MJ per energy carrier	kg C	kg C
Product stage	Raw material supply	A1	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Transport	A2	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Manufacturing	A3	0.00E+00	1.28E-02	1.17E-07	5.72E-04	3.21E-03	-1.27E-02	-8.11E-05
	Total (of product stage)	A1-3	0.00E+00	1.28E-02	1.17E-07	5.72E-04	3.21E-03	-1.27E-02	-8.11E-05
Construction process stage	Transport	A4	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Construction	A5	0.00E+00	6.39E-04	5.83E-09	2.86E-05	1.60E-04	-6.34E-04	-4.06E-06
End of life	Deconstruction, demolition	C1	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Transport	C2	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Waste processing	C3	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Disposal	C4	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Potential benefits and loads beyond the system	Reuse, recovery, recycling potential	D	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00

CRU = Components for reuse;
MFR = Materials for recycling

MER = Materials for energy recovery;
EEE = Exported Electrical Energy
EET = Exported Thermal Energy

Minho LCA Results - 2.6 kg/m²

Parameters describing environmental impacts			GWP-total	GWP-fossil	GWP-biogenic	GWP-luluc	ODP	AP	EP-freshwater
			kg CO ₂ eq	kg CFC11 eq	mol H ⁺ eq	kg (PO ₄) ³⁻ eq			
Product stage	Raw material supply	A1	8.02E-01	1.07E+00	-2.70E-01	9.46E-04	8.05E-08	9.88E-03	3.76E-04
	Transport	A2	2.48E-01	2.48E-01	1.50E-04	1.19E-04	5.53E-08	2.80E-03	1.40E-05
	Manufacturing	A3	2.63E+00	2.65E+00	-2.90E-02	9.38E-04	2.42E-07	3.12E-03	1.50E-04
	Total (of product stage)	A1-3	3.68E+00	3.97E+00	-2.99E-01	2.00E-03	3.78E-07	1.58E-02	5.40E-04
Construction process stage	Transport	A4	1.06E-01	1.06E-01	1.03E-04	3.82E-05	2.54E-08	4.43E-04	6.61E-06
	Construction	A5	1.84E-01	1.99E-01	-1.50E-02	1.00E-04	1.89E-08	7.90E-04	2.70E-05
End of life	Deconstruction, demolition	C1	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Transport	C2	1.18E-02	1.18E-02	1.15E-05	4.24E-06	2.82E-09	4.92E-05	7.35E-07
	Waste processing	C3	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Disposal	C4	3.86E-01	4.66E-02	3.18E-01	3.30E-05	8.73E-09	2.71E-04	1.23E-05
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00

GWP-total = Global warming potential, total;
 GWP-fossil = Global warming potential, fossil;
 GWP-biogenic = Global warming potential, biogenic;
 GWP-luluc = Global warming potential, land use and land use change;

ODP = Depletion potential of the stratospheric ozone layer;
 AP = Acidification potential, accumulated exceedance; and
 EP-freshwater = Eutrophication potential, fraction of nutrients reaching freshwater end compartment

Minho LCA Results - 2.7 kg/m² (continued)

Parameters describing environmental impacts			EP-marine	EP-terrestrial	POCP	ADP-mineral&metals	ADP-fossil	WDP	PM
			kg N eq	mol N eq	kg NMVOC eq	kg Sb eq	MJ, net calorific value	m ³ world eq deprived	disease incidence
Product stage	Raw material supply	A1	2.11E-03	2.42E-02	4.62E-03	1.64E-05	1.54E+01	4.86E-01	8.19E-08
	Transport	A2	7.30E-04	8.07E-03	2.21E-03	7.30E-07	3.60E+00	1.45E-02	1.79E-08
	Manufacturing	A3	1.51E-03	1.05E-02	2.90E-03	2.32E-06	4.98E+01	2.53E-01	2.60E-08
	Total (of product stage)	A1-3	4.35E-03	4.28E-02	9.73E-03	1.95E-05	6.88E+01	7.53E-01	1.26E-07
Construction process stage	Transport	A4	1.35E-04	1.48E-03	4.76E-04	2.43E-07	1.65E+00	7.99E-03	1.25E-08
	Construction	A5	2.18E-04	2.14E-03	4.86E-04	9.73E-07	3.44E+00	3.77E-02	6.29E-09
End of life	Deconstruction, demolition	C1	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Transport	C2	1.50E-05	1.64E-04	5.28E-05	2.71E-08	1.84E-01	8.88E-04	1.39E-09
	Waste processing	C3	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Disposal	C4	7.46E-04	9.53E-04	3.55E-04	1.05E-07	6.96E-01	3.07E-02	4.95E-09
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00

EP-marine = Eutrophication potential, fraction of nutrients reaching marine end compartment;
 EP-terrestrial = Eutrophication potential, accumulated exceedance;
 POCP = Formation potential of tropospheric ozone;
 ADP-mineral&metals = Abiotic depletion potential for non-fossil resources;

ADP-fossil = Depletion potential of the stratospheric ozone layer;
 WDP = Water (user) deprivation potential, deprivation-weighted water consumption; and
 PM = Particulate matter.

Minho LCA Results - 2.7 kg/m² (continued)

			Parameters describing environmental impacts				
			IRP	ETP-fw	HTP-c	HTP-nc	SQP
			kBq U ²³⁵ eq	CTUe	CTUh	CTUh	dimensionless
Product stage	Raw material supply	A1	1.34E-01	3.01E+01	2.21E-09	4.65E-08	8.72E+00
	Transport	A2	1.80E-02	2.68E+00	1.09E-10	2.61E-09	2.03E+00
	Manufacturing	A3	4.76E-01	1.77E+01	6.12E-10	8.88E-09	1.41E+01
	Total (of product stage)	A1-3	6.28E-01	5.05E+01	2.93E-09	5.80E-08	2.49E+01
Construction process stage	Transport	A4	8.37E-03	1.29E+00	3.58E-11	1.41E-09	1.89E+00
	Construction	A5	3.14E-02	2.52E+00	1.46E-10	2.90E-09	1.24E+00
End of life	Deconstruction, demolition	C1	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Transport	C2	9.30E-04	1.44E-01	3.97E-12	1.57E-10	2.10E-01
	Waste processing	C3	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Disposal	C4	3.44E-03	2.34E+00	2.98E-11	8.44E-10	1.60E+00
Potential benefits and loads beyond the system	Reuse, recovery, recycling potential	D	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00

IRP = Potential human exposure efficiency relative to U235;
 ETP-fw = Potential comparative toxic unit for ecosystems;
 HTP-c = Potential comparative toxic unit for humans;

HTP-nc = Potential comparative toxic unit for humans; and
 SQP = Potential soil quality index.

Minho LCA Results - 2.7 kg/m² (continued)

			Parameters describing resource use, primary energy					
			PERE	PERM	PERT	PENRE	PENRM	PENRT
			MJ	MJ	MJ	MJ	MJ	MJ
Product stage	Raw material supply	A1	9.00E-01	3.35E+00	4.25E+00	1.36E+01	1.34E+00	1.50E+01
	Transport	A2	4.49E-02	0.00E+00	4.49E-02	3.54E+00	0.00E+00	3.54E+00
	Manufacturing	A3	2.27E+00	1.75E+00	4.01E+00	5.09E+01	1.37E+00	5.23E+01
	Total (of product stage)	A1-3	3.21E+00	5.09E+00	8.31E+00	6.81E+01	2.71E+00	7.08E+01
Construction process stage	Transport	A4	2.10E-02	0.00E+00	2.10E-02	1.62E+00	0.00E+00	1.62E+00
	Construction	A5	1.61E-01	2.55E-01	4.15E-01	3.41E+00	1.36E-01	3.54E+00
End of life	Deconstruction, demolition	C1	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Transport	C2	2.34E-03	0.00E+00	2.34E-03	1.81E-01	0.00E+00	1.81E-01
	Waste processing	C3	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Disposal	C4	-2.67E+00	2.68E+00	6.75E-03	-1.55E+00	1.76E+00	2.12E-01
Potential benefits and loads beyond the system	Reuse, recovery, recycling potential	D	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00

PERE = Use of renewable primary energy excluding renewable primary energy used as raw materials;
 PERM = Use of renewable primary energy resources used as raw materials;
 PERT = Total use of renewable primary energy resources;

PENRE = Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials;
 PENRM = Use of non-renewable primary energy resources used as raw materials;
 PENRT = Total use of non-renewable primary energy resource

Minho LCA Results - 2.7 kg/m² (continued)

Parameters describing resource use, secondary materials and fuels, use of water			SM	RSF	NRSF	FW
			kg	MJ net calorific value	MJ net calorific value	m ³
Product stage	Raw material supply	A1	2.49E-04	0.00E+00	0.00E+00	1.18E-02
	Transport	A2	0.00E+00	0.00E+00	0.00E+00	3.59E-04
	Manufacturing	A3	2.82E-02	1.57E-06	0.00E+00	6.37E-03
	Total (of product stage)	A1-3	2.85E-02	1.57E-06	0.00E+00	1.85E-02
Construction process stage	Transport	A4	0.00E+00	0.00E+00	0.00E+00	1.97E-04
	Construction	A5	1.42E-03	7.84E-08	0.00E+00	9.25E-04
End of life	Deconstruction, demolition	C1	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Transport	C2	0.00E+00	0.00E+00	0.00E+00	2.19E-05
	Waste processing	C3	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Disposal	C4	0.00E+00	0.00E+00	0.00E+00	7.22E-04
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	0.00E+00	0.00E+00	0.00E+00	0.00E+00

SM = Use of secondary material;
RSF = Use of renewable secondary fuels;

NRSF = Use of non-renewable secondary fuels;
FW = Net use of fresh water

Minho LCA Results - 2.7 kg/m² (continued)

Other environmental information describing waste categories			HWD	NHWD	RWD
			kg	kg	kg
Product stage	Raw material supply	A1	7.25E-02	1.75E+00	4.36E-05
	Transport	A2	4.16E-03	6.36E-02	2.45E-05
	Manufacturing	A3	6.21E-02	6.14E-01	2.12E-04
	Total (of product stage)	A1-3	1.39E-01	2.43E+00	2.80E-04
Construction process stage	Transport	A4	1.74E-03	3.03E-02	1.11E+01
	Construction	A5	6.94E-03	1.21E-01	1.40E-05
End of life	Deconstruction, demolition	C1	0.00E+00	0.00E+00	0.00E+00
	Transport	C2	1.94E-04	3.37E-03	1.23E+00
	Waste processing	C3	0.00E+00	0.00E+00	0.00E+00
	Disposal	C4	6.15E-04	3.87E-01	1.20E-06
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	0.00E+00	0.00E+00	0.00E+00

HWD = Hazardous waste disposed;
 NHWD = Non-hazardous waste disposed;
 RWD = Radioactive waste disposed

Minho LCA Results - 2.7 kg/m² (continued)

			Other environmental information describing output flows – at end of life						
			CRU	MFR	MER	EEE	EET	Biogenic carbon (product)	Biogenic carbon (packaging)
			kg	kg	kg	MJ per energy carrier	MJ per energy carrier	kg C	kg C
Product stage	Raw material supply	A1	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Transport	A2	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Manufacturing	A3	0.00E+00	1.05E-02	9.53E-08	4.68E-04	2.62E-03	-1.04E-02	-6.64E-05
	Total (of product stage)	A1-3	0.00E+00	1.05E-02	9.53E-08	4.68E-04	2.62E-03	-1.04E-02	-6.64E-05
Construction process stage	Transport	A4	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Construction	A5	0.00E+00	5.23E-04	4.77E-09	2.34E-05	1.31E-04	-5.19E-04	-3.32E-06
End of life	Deconstruction, demolition	C1	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Transport	C2	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Waste processing	C3	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Disposal	C4	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Potential benefits and loads beyond the system	Reuse, recovery, recycling potential	D	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00

CRU = Components for reuse;
MFR = Materials for recycling

MER = Materials for energy recovery;
EEE = Exported Electrical Energy
EET = Exported Thermal Energy

Douro LCA Results - 2.9 kg/m²

Parameters describing environmental impacts			GWP-total	GWP-fossil	GWP-biogenic	GWP-luluc	ODP	AP	EP-freshwater
			kg CO ₂ eq	kg CFC11 eq	mol H ⁺ eq	kg (PO ₄) ³⁻ eq			
Product stage	Raw material supply	A1	1.00E+00	1.23E+00	-2.27E-01	1.20E-03	1.06E-07	1.05E-02	4.49E-04
	Transport	A2	2.60E-01	2.60E-01	1.54E-04	1.26E-04	5.78E-08	3.04E-03	1.45E-05
	Manufacturing	A3	2.84E+00	2.87E+00	-3.11E-02	1.01E-03	2.62E-07	3.38E-03	1.66E-04
	Total (of product stage)	A1-3	4.11E+00	4.36E+00	-2.58E-01	2.34E-03	4.26E-07	1.70E-02	6.30E-04
Construction process stage	Transport	A4	1.19E-01	1.18E-01	1.15E-04	4.26E-05	2.83E-08	4.94E-04	7.37E-06
	Construction	A5	2.05E-01	2.18E-01	-1.29E-02	1.17E-04	2.13E-08	8.48E-04	3.15E-05
End of life	Deconstruction, demolition	C1	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Transport	C2	1.32E-02	1.32E-02	1.28E-05	4.73E-06	3.14E-09	5.49E-05	8.19E-07
	Waste processing	C3	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Disposal	C4	4.14E-01	5.00E-02	3.41E-01	3.54E-05	9.38E-09	2.91E-04	1.32E-05
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00

GWP-total = Global warming potential, total;
 GWP-fossil = Global warming potential, fossil;
 GWP-biogenic = Global warming potential, biogenic;
 GWP-luluc = Global warming potential, land use and land use change;

ODP = Depletion potential of the stratospheric ozone layer;
 AP = Acidification potential, accumulated exceedance; and
 EP-freshwater = Eutrophication potential, fraction of nutrients reaching freshwater end compartment

Douro LCA Results - 2.9 kg/m² (continued)

Parameters describing environmental impacts			EP-marine	EP-terrestrial	POCP	ADP-mineral&metals	ADP-fossil	WDP	PM
			kg N eq	mol N eq	kg NMVOC eq	kg Sb eq	MJ, net calorific value	m ³ world eq deprived	disease incidence
Product stage	Raw material supply	A1	2.43E-03	2.61E-02	5.36E-03	2.15E-05	1.91E+01	5.83E-01	9.39E-08
	Transport	A2	7.90E-04	8.73E-03	2.38E-03	7.57E-07	3.77E+00	1.50E-02	1.86E-08
	Manufacturing	A3	1.63E-03	1.13E-02	3.13E-03	2.53E-06	5.35E+01	2.74E-01	2.82E-08
	Total (of product stage)	A1-3	4.85E-03	4.62E-02	1.09E-02	2.48E-05	7.63E+01	8.72E-01	1.41E-07
Construction process stage	Transport	A4	1.51E-04	1.65E-03	5.30E-04	2.72E-07	1.85E+00	8.92E-03	1.39E-08
	Construction	A5	2.42E-04	2.31E-03	5.44E-04	1.24E-06	3.82E+00	4.36E-02	7.03E-09
End of life	Deconstruction, demolition	C1	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Transport	C2	1.68E-05	1.83E-04	5.89E-05	3.02E-08	2.05E-01	9.91E-04	1.55E-09
	Waste processing	C3	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Disposal	C4	8.01E-04	1.02E-03	3.81E-04	1.13E-07	7.47E-01	3.29E-02	5.31E-09
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00

EP-marine = Eutrophication potential, fraction of nutrients reaching marine end compartment;
 EP-terrestrial = Eutrophication potential, accumulated exceedance;
 POCP = Formation potential of tropospheric ozone;
 ADP-mineral&metals = Abiotic depletion potential for non-fossil resources;

ADP-fossil = Depletion potential of the stratospheric ozone layer;
 WDP = Water (user) deprivation potential, deprivation-weighted water consumption; and
 PM = Particulate matter.

Douro LCA Results - 2.9 kg/m² (continued)

			Parameters describing environmental impacts				
			IRP	ETP-fw	HTP-c	HTP-nc	SQP
			kBq U ²³⁵ eq	CTUe	CTUh	CTUh	dimensionless
Product stage	Raw material supply	A1	2.05E-01	3.04E+01	1.63E-09	7.08E-08	7.69E+00
	Transport	A2	1.88E-02	2.79E+00	1.15E-10	2.71E-09	2.10E+00
	Manufacturing	A3	5.12E-01	1.94E+01	6.69E-10	9.67E-09	1.52E+01
	Total (of product stage)	A1-3	7.36E-01	5.26E+01	2.41E-09	8.31E-08	2.50E+01
Construction process stage	Transport	A4	9.34E-03	1.44E+00	3.99E-11	1.58E-09	2.11E+00
	Construction	A5	3.68E-02	2.63E+00	1.20E-10	4.16E-09	1.25E+00
End of life	Deconstruction, demolition	C1	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Transport	C2	1.04E-03	1.60E-01	4.43E-12	1.75E-10	2.35E-01
	Waste processing	C3	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Disposal	C4	3.70E-03	2.51E+00	3.20E-11	9.06E-10	1.72E+00
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00

IRP = Potential human exposure efficiency relative to U235;
 ETP-fw = Potential comparative toxic unit for ecosystems;
 HTP-c = Potential comparative toxic unit for humans;

HTP-nc = Potential comparative toxic unit for humans; and
 SQP = Potential soil quality index.

Douro LCA Results - 2.9 kg/m² (continued)

			Parameters describing resource use, primary energy					
			PERE	PERM	PERT	PENRE	PENRM	PENRT
			MJ	MJ	MJ	MJ	MJ	MJ
Product stage	Raw material supply	A1	-1.11E+00	5.20E+00	4.10E+00	1.78E+01	1.29E+00	1.90E+01
	Transport	A2	4.65E-02	0.00E+00	4.65E-02	3.70E+00	0.00E+00	3.70E+00
	Manufacturing	A3	2.44E+00	1.88E+00	4.31E+00	5.47E+01	1.60E+00	5.63E+01
	Total (of product stage)	A1-3	1.38E+00	7.08E+00	8.46E+00	7.61E+01	2.89E+00	7.90E+01
Construction process stage	Transport	A4	2.35E-02	0.00E+00	2.35E-02	1.81E+00	0.00E+00	1.81E+00
	Construction	A5	6.90E-02	3.54E-01	4.23E-01	3.81E+00	1.44E-01	3.95E+00
End of life	Deconstruction, demolition	C1	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Transport	C2	2.61E-03	0.00E+00	2.61E-03	2.01E-01	0.00E+00	2.01E-01
	Waste processing	C3	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Disposal	C4	-2.87E+00	2.88E+00	7.25E-03	-1.66E+00	1.89E+00	2.28E-01
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00

PERE = Use of renewable primary energy excluding renewable primary energy used as raw materials;
 PERM = Use of renewable primary energy resources used as raw materials;
 PERT = Total use of renewable primary energy resources;

PENRE = Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials;
 PENRM = Use of non-renewable primary energy resources used as raw materials;
 PENRT = Total use of non-renewable primary energy resource

Douro LCA Results - 2.9 kg/m² (continued)

Parameters describing resource use, secondary materials and fuels, use of water			SM	RSF	NRSF	FW
			kg	MJ net calorific value	MJ net calorific value	m ³
Product stage	Raw material supply	A1	6.04E-04	0.00E+00	0.00E+00	1.42E-02
	Transport	A2	0.00E+00	0.00E+00	0.00E+00	3.72E-04
	Manufacturing	A3	3.03E-02	1.68E-06	0.00E+00	6.91E-03
	Total (of product stage)	A1-3	3.09E-02	1.68E-06	0.00E+00	2.15E-02
Construction process stage	Transport	A4	0.00E+00	0.00E+00	0.00E+00	2.20E-04
	Construction	A5	1.55E-03	8.42E-08	0.00E+00	1.07E-03
End of life	Deconstruction, demolition	C1	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Transport	C2	0.00E+00	0.00E+00	0.00E+00	2.44E-05
	Waste processing	C3	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Disposal	C4	0.00E+00	0.00E+00	0.00E+00	7.76E-04
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	0.00E+00	0.00E+00	0.00E+00	0.00E+00

SM = Use of secondary material;
RSF = Use of renewable secondary fuels;

NRSF = Use of non-renewable secondary fuels;
FW = Net use of fresh water

Douro LCA Results - 2.9 kg/m² (continued)

Other environmental information describing waste categories			HWD	NHWD	RWD
			kg	kg	kg
Product stage	Raw material supply	A1	7.21E-02	2.12E+00	6.44E-05
	Transport	A2	4.36E-03	6.60E-02	2.56E-05
	Manufacturing	A3	7.73E-02	6.65E-01	2.28E-04
	Total (of product stage)	A1-3	1.54E-01	2.85E+00	3.18E-04
Construction process stage	Transport	A4	1.94E-03	3.38E-02	1.24E+01
	Construction	A5	7.69E-03	1.42E-01	1.59E-05
End of life	Deconstruction, demolition	C1	0.00E+00	0.00E+00	0.00E+00
	Transport	C2	2.16E-04	3.76E-03	1.37E+00
	Waste processing	C3	0.00E+00	0.00E+00	0.00E+00
	Disposal	C4	6.61E-04	4.16E-01	1.29E-06
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	0.00E+00	0.00E+00	0.00E+00

HWD = Hazardous waste disposed;
 NHWD = Non-hazardous waste disposed;
 RWD = Radioactive waste disposed

Douro LCA Results - 2.9 kg/m² (continued)

			Other environmental information describing output flows – at end of life						
			CRU	MFR	MER	EEE	EET	Biogenic carbon (product)	Biogenic carbon (packaging)
			kg	kg	kg	MJ per energy carrier	MJ per energy carrier	kg C	kg C
Product stage	Raw material supply	A1	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Transport	A2	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Manufacturing	A3	0.00E+00	1.12E-02	1.02E-07	5.02E-04	2.82E-03	-1.11E-02	-7.13E-05
	Total (of product stage)	A1-3	0.00E+00	1.12E-02	1.02E-07	5.02E-04	2.82E-03	-1.11E-02	-7.13E-05
Construction process stage	Transport	A4	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Construction	A5	0.00E+00	5.62E-04	5.12E-09	2.51E-05	1.41E-04	-5.57E-04	-3.56E-06
End of life	Deconstruction, demolition	C1	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Transport	C2	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Waste processing	C3	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Disposal	C4	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00

CRU = Components for reuse;
MFR = Materials for recycling

MER = Materials for energy recovery;
EEE = Exported Electrical Energy
EET = Exported Thermal Energy

B15 Acoustic Infill LCA Results - 3.3 kg/m²

(MND = module not declared; MNR = module not relevant; INA = indicator not assessed; AGG = aggregated)

Parameters describing environmental impacts			GWP-total	GWP-fossil	GWP-biogenic	GWP-luluc	ODP	AP	EP-freshwater
			kg CO ₂ eq	kg CFC11 eq	mol H ⁺ eq	kg (PO ₄) ³⁻ eq			
Product stage	Raw material supply	A1	9.80E-01	1.31E+00	-3.31E-01	1.16E-03	9.84E-08	1.21E-02	4.60E-04
	Transport	A2	3.03E-01	3.03E-01	1.83E-04	1.45E-04	6.75E-08	3.42E-03	1.70E-05
	Manufacturing	A3	3.21E+00	3.24E+00	-3.54E-02	1.15E-03	2.95E-07	3.82E-03	1.84E-04
	Total (of product stage)	A1-3	4.50E+00	4.85E+00	-3.66E-01	2.45E-03	4.61E-07	1.93E-02	6.60E-04
Construction process stage	Transport	A4	1.35E-01	1.35E-01	1.31E-04	4.84E-05	3.22E-08	5.63E-04	8.39E-06
	Construction	A5	2.25E-01	2.43E-01	-1.83E-02	1.22E-04	2.31E-08	9.65E-04	3.30E-05
End of life	Deconstruction, demolition	C1	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Transport	C2	1.50E-02	1.50E-02	1.46E-05	5.38E-06	3.58E-09	6.25E-05	9.32E-07
	Waste processing	C3	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Disposal	C4	4.72E-01	5.69E-02	3.88E-01	4.03E-05	1.07E-08	3.31E-04	1.50E-05
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00

GWP-total = Global warming potential, total;
 GWP-fossil = Global warming potential, fossil;
 GWP-biogenic = Global warming potential, biogenic;
 GWP-luluc = Global warming potential, land use and land use change;

ODP = Depletion potential of the stratospheric ozone layer;
 AP = Acidification potential, accumulated exceedance; and
 EP-freshwater = Eutrophication potential, fraction of nutrients reaching freshwater end compartment

B15 Acoustic Infill LCA Results - 3.3 kg/m² (continued)

Parameters describing environmental impacts			EP-marine	EP-terrestrial	POCP	ADP-mineral&metals	ADP-fossil	WDP	PM
			kg N eq	mol N eq	kg NMVOC eq	kg Sb eq	MJ, net calorific value	m ³ world eq deprived	disease incidence
Product stage	Raw material supply	A1	2.58E-03	2.96E-02	5.65E-03	2.00E-05	1.89E+01	5.94E-01	1.00E-07
	Transport	A2	8.91E-04	9.85E-03	2.69E-03	8.89E-07	4.40E+00	1.77E-02	2.19E-08
	Manufacturing	A3	1.85E-03	1.28E-02	3.54E-03	2.84E-06	6.08E+01	3.09E-01	3.18E-08
	Total (of product stage)	A1-3	5.32E-03	5.23E-02	1.19E-02	2.38E-05	8.41E+01	9.21E-01	1.54E-07
Construction process stage	Transport	A4	1.72E-04	1.88E-03	6.04E-04	3.09E-07	2.10E+00	1.01E-02	1.58E-08
	Construction	A5	2.66E-04	2.61E-03	5.94E-04	1.19E-06	4.20E+00	4.60E-02	7.69E-09
End of life	Deconstruction, demolition	C1	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Transport	C2	1.91E-05	2.08E-04	6.71E-05	3.43E-08	2.33E-01	1.13E-03	1.76E-09
	Waste processing	C3	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Disposal	C4	9.12E-04	1.16E-03	4.34E-04	1.28E-07	8.51E-01	3.75E-02	6.04E-09
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00

EP-marine = Eutrophication potential, fraction of nutrients reaching marine end compartment;
 EP-terrestrial = Eutrophication potential, accumulated exceedance;
 POCP = Formation potential of tropospheric ozone;
 ADP-mineral&metals = Abiotic depletion potential for non-fossil resources;

ADP-fossil = Depletion potential of the stratospheric ozone layer;
 WDP = Water (user) deprivation potential, deprivation-weighted water consumption; and
 PM = Particulate matter.

B15 Acoustic Infill LCA Results - 3.3 kg/m² (continued)

Parameters describing environmental impacts			IRP	ETP-fw	HTP-c	HTP-nc	SQP
			kBq U ²³⁵ eq	CTUe	CTUh	CTUh	dimensionless
Product stage	Raw material supply	A1	1.64E-01	3.68E+01	2.70E-09	5.68E-08	1.07E+01
	Transport	A2	2.20E-02	3.26E+00	1.33E-10	3.18E-09	2.48E+00
	Manufacturing	A3	5.82E-01	2.17E+01	7.48E-10	1.09E-08	1.73E+01
	Total (of product stage)	A1-3	7.68E-01	6.17E+01	3.58E-09	7.08E-08	3.04E+01
Construction process stage	Transport	A4	1.06E-02	1.64E+00	4.54E-11	1.80E-09	2.40E+00
	Construction	A5	3.84E-02	3.09E+00	1.79E-10	3.54E-09	1.52E+00
End of life	Deconstruction, demolition	C1	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Transport	C2	1.18E-03	1.82E-01	5.04E-12	1.99E-10	2.67E-01
	Waste processing	C3	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Disposal	C4	4.21E-03	2.86E+00	3.64E-11	1.03E-09	1.96E+00
Potential benefits and loads beyond the system	Reuse, recovery, recycling potential	D	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00

IRP = Potential human exposure efficiency relative to U235;
 ETP-fw = Potential comparative toxic unit for ecosystems;
 HTP-c = Potential comparative toxic unit for humans;

HTP-nc = Potential comparative toxic unit for humans; and
 SQP = Potential soil quality index.

B15 Acoustic Infill LCA Results - 3.3 kg/m2 (continued)

Parameters describing resource use, primary energy			PERE	PERM	PERT	PENRE	PENRM	PENRT
			MJ	MJ	MJ	MJ	MJ	MJ
Product stage	Raw material supply	A1	1.10E+00	4.09E+00	5.19E+00	1.67E+01	1.63E+00	1.83E+01
	Transport	A2	5.47E-02	0.00E+00	5.47E-02	4.31E+00	0.00E+00	4.31E+00
	Manufacturing	A3	2.77E+00	2.13E+00	4.91E+00	6.23E+01	1.68E+00	6.39E+01
	Total (of product stage)	A1-3	3.93E+00	6.23E+00	1.02E+01	8.32E+01	3.31E+00	8.65E+01
Construction process stage	Transport	A4	2.67E-02	0.00E+00	2.67E-02	2.06E+00	0.00E+00	2.06E+00
	Construction	A5	1.96E-01	3.11E-01	5.08E-01	4.16E+00	1.66E-01	4.33E+00
End of life	Deconstruction, demolition	C1	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Transport	C2	2.97E-03	0.00E+00	2.97E-03	2.29E-01	0.00E+00	2.29E-01
	Waste processing	C3	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Disposal	C4	-3.27E+00	3.28E+00	8.25E-03	-1.89E+00	2.15E+00	2.59E-01
Potential benefits and loads beyond the system	Reuse, recovery, recycling potential	D	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00

PERE = Use of renewable primary energy excluding renewable primary energy used as raw materials;
 PERM = Use of renewable primary energy resources used as raw materials;
 PERT = Total use of renewable primary energy resources;

PENRE = Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials;
 PENRM = Use of non-renewable primary energy resources used as raw materials;
 PENRT = Total use of non-renewable primary energy resource

B15 Acoustic Infill LCA Results - 3.3 kg/m² (continued)

Parameters describing resource use, secondary materials and fuels, use of water						
			SM	RSF	NRSF	FW
			kg	MJ net calorific value	MJ net calorific value	m ³
Product stage	Raw material supply	A1	3.04E-04	0.00E+00	0.00E+00	1.44E-02
	Transport	A2	0.00E+00	0.00E+00	0.00E+00	4.38E-04
	Manufacturing	A3	3.45E-02	1.92E-06	0.00E+00	7.79E-03
	Total (of product stage)	A1-3	3.48E-02	1.92E-06	0.00E+00	2.26E-02
Construction process stage	Transport	A4	0.00E+00	0.00E+00	0.00E+00	2.50E-04
	Construction	A5	1.74E-03	9.58E-08	0.00E+00	1.13E-03
End of life	Deconstruction, demolition	C1	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Transport	C2	0.00E+00	0.00E+00	0.00E+00	2.78E-05
	Waste processing	C3	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Disposal	C4	0.00E+00	0.00E+00	0.00E+00	8.83E-04
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	0.00E+00	0.00E+00	0.00E+00	0.00E+00

SM = Use of secondary material;
RSF = Use of renewable secondary fuels;

NRSF = Use of non-renewable secondary fuels;
FW = Net use of fresh water

B15 Acoustic Infill LCA Results - 3.3 kg/m² (continued)

Other environmental information describing waste categories			HWD	NHWD	RWD
			kg	kg	kg
Product stage	Raw material supply	A1	8.86E-02	2.14E+00	5.33E-05
	Transport	A2	5.08E-03	7.75E-02	9.09E-02
	Manufacturing	A3	7.59E-02	7.51E-01	2.59E-04
	Total (of product stage)	A1-3	1.70E-01	2.97E+00	9.12E-02
Construction process stage	Transport	A4	2.21E-03	3.85E-02	1.41E+01
	Construction	A5	8.48E-03	1.48E-01	4.56E-03
End of life	Deconstruction, demolition	C1	0.00E+00	0.00E+00	0.00E+00
	Transport	C2	2.46E-04	4.27E-03	1.56E+00
	Waste processing	C3	0.00E+00	0.00E+00	0.00E+00
	Disposal	C4	7.52E-04	4.73E-01	1.47E-06
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	0.00E+00	0.00E+00	0.00E+00

HWD = Hazardous waste disposed;
 NHWD = Non-hazardous waste disposed;
 RWD = Radioactive waste disposed

B15 Acoustic Infill LCA Results - 3.3 kg/m2 (continued)

			Other environmental information describing output flows – at end of life						
			CRU	MFR	MER	EEE	EET	Biogenic carbon (product)	Biogenic carbon (packaging)
			kg	kg	kg	MJ per energy carrier	MJ per energy carrier	kg C	kg C
Product stage	Raw material supply	A1	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Transport	A2	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Manufacturing	A3	0.00E+00	1.28E-02	1.17E-07	5.72E-04	3.21E-03	-1.27E-02	-8.11E-05
	Total (of product stage)	A1-3	0.00E+00	1.28E-02	1.17E-07	5.72E-04	3.21E-03	-1.27E-02	-8.11E-05
Construction process stage	Transport	A4	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Construction	A5	0.00E+00	6.39E-04	5.83E-09	2.86E-05	1.60E-04	-6.34E-04	-4.05E-06
End of life	Deconstruction, demolition	C1	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Transport	C2	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Waste processing	C3	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Disposal	C4	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00

CRU = Components for reuse;
MFR = Materials for recycling

MER = Materials for energy recovery;
EEE = Exported Electrical Energy
EET = Exported Thermal Energy

Scenarios and additional technical information

Scenarios and additional technical information			
Scenario	Parameter	Units	Results
A4 – Transport to the building site	The products are sold to distributors. 90% of those are based in the UK. This product is used mainly in large commercial offices, which tend to be based in larger cities, the furthest from the manufacturing plant is London – which is therefore the scenario used for the EPD		
	Fuel type / Vehicle type:16-32 tonne lorry	Litre of fuel type per distance or vehicle type	Diesel 0.227L/km
	Distance:	km	450
	Capacity utilisation (incl. empty returns)	%	50
	Bulk density of transported products	kg/m ²	3.60 – Aruba/Aruba hH
A5 – Installation in the building	No further materials or energy are associated with the construction of the product. There are no known increased hazards over and above those typically found on a building site. Personal protective equipment should be worn.		
A5 – Wastage rate	Construction installation (A5) has a wastage rate of 5%. For individual product's packaging information, please contact Zentia for further information	%	5
A5 – Packaging (Aruba/Aruba hH shown here) For individual product's packaging information, please contact Zentia for further information	Pallet	kg	0.0937
	Cardboard dunnage	kg	0.0299
	Polyethylene film	kg	0.0150
	Polypropylene strapping	kg	6.59x10-5
	Label	kg	1.07x10-5
	Ribbons	kg	1.02x10-5
Reference service life	Zentia's mineral ceiling tiles have a reference service life of	years	30 – with Zentia grid. If not, 15
C1 to C4 End of life,			
C1 – Deconstruction	The tiles are manually taken down from buildings. There is therefore no impact at this stage	MJ	0
C2 – Transport from site to pre-processing facility or landfill	Mineral ceiling tiles are typically transported 50 km by lorry to a landfill	km	50
	Type of transport	Road	16-32 tonne lorry
	Fuel type	Litre of fuel type per distance	Diesel 0.227L/km
C3 - Pre-processing of uninstalled product	There is no pre-processing of the mineral ceiling tiles.	MJ	0
C4 – Disposal	There is currently no process in place to dispose of the product waste. Therefore, it is assumed that 100% of waste goes to landfill at the end-of-life stage.	%	100

Scenarios and additional technical information			
Scenario	Parameter	Units	Results
D – Benefits and loads beyond the system	100% of the product waste goes to landfill. Therefore, there are no benefits in Module D.		

Interpretation

The bulk of the environmental impacts and primary energy demand are attributed to the manufacturing phase, covered by information modules A1-A3 of EN15804:2012+A2:2019. Out of the total mass of input materials, averagely, perlite makes up 30-50%, followed by glass fibre of 5-30%, clay make up 10-20%, mineral wool 0-20%, others make up the remaining of 0-10%.

As a result, glass fibre ranks first in terms of overall environmental impacts and is responsible for the greatest impact on GWP. Although perlite and clay account for a high proportion of the total mass, their environmental impact is negligible.

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