

# Statement of Verification

BREG EN EPD No.: 000443 Issue 01

This is to verify that the

**Environmental Product Declaration** provided by:

PPG Architectural Coatings UK Ltd

is in accordance with the requirements of:

EN 15804:2012+A2:2019

and

BRE Global Scheme Document SD207

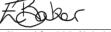
This declaration is for:

Johnstone's Trade Aqua Water Based Undercoat

# **Company Address**

Huddersfield Road Birstall Batley West Yorkshire WF17 9XA





22 September 2022

Emma Baker

Operator

Date of this Issue

21 September 2027

22 September 2022



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# **Environmental Product Declaration**

**EPD Number: 000443** 

# **General Information**

EPD Programme Operator	Applicable Product Category Rules				
BRE Global Watford, Herts WD25 9XX United Kingdom	BRE Environmental Profiles 2013 Product Category Rules for Type III environmental product declaration of construction products to EN 15804+A2 PN 514 Rev 3.0				
Commissioner of LCA study	LCA consultant/Tool				
Ben Wilde Marketing Manager – Johnstone's Trade PPG Architectural Coatings - Region North East Europe	Joanna Zhuravlova, Ecomatters Brienne Wiersema, Ecomatters				
Declared/Functional Unit	Applicability/Coverage				
Protecting and decorating 1m² of substrate, suitably prepared, on the basis of one layer of the product	Product Average.				
EPD Type	Background database				
Cradle to Gate with options	ecoinvent				
Demonstra	ition of Verification				
CEN standard EN 15	5804 serves as the core PCR <sup>a</sup>				
Independent verification of the declara □Internal	ation and data according to EN ISO 14025:2010 ⊠ External				
	riate <sup>b</sup> )Third party verifier: Pat Hermon				
a: Product category rules b: Optional for business-to-business communication; mandatory	for business-to-consumer communication (see EN ISO 14025:2010, 9.4)				

### Comparability

Environmental product declarations from different programmes may not be comparable if not compliant with EN 15804:2012+A2:2019. Comparability is further dependent on the specific product category rules, system boundaries and allocations, and background data sources. See Clause 5.3 of EN 15804:2012+A2:2019 for further guidance



#### Information modules covered

	Product		Const	ruction		Use stage						End-of-life				Benefits and loads beyond
	riouuc		Const	ruction	Rel	Related to the building fabric Related to the building			Ena-or-life				the system boundary			
<b>A</b> 1	A2	А3	A4	A5	B1	B2	В3	B4	B5	В6	В7	C1	C2	C3	C4	D
Raw materials supply	Transport	Manufacturing	Transport to site	Construction – Installation	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	Deconstruction demolition	Transport	Waste processing	Disposal	Reuse, Recovery and/or Recycling potential
$\overline{\mathbf{Q}}$	$\overline{\mathbf{Q}}$	$\overline{\mathbf{Q}}$	$\overline{\mathbf{Q}}$	$\overline{\mathbf{A}}$								$\overline{\mathbf{Q}}$	$\overline{\checkmark}$	$\overline{\mathbf{Q}}$	$\overline{\mathbf{Q}}$	$\square$

Note: Ticks indicate the Information Modules declared.

## Manufacturing site(s)

Huddersfield Road Birstall Batley West Yorkshire WF17 9XA

### **Construction Product:**

# **Product Description**

A water-based undercoat that is formulated to be quick drying. It is typically applied with standard roller application on interior walls, using one layer of the product. One EPD is produced per product group. In order to group different paints belonging to the same product type within the EPDs, a representative paint product is constructed. Annual sales volumes are used to construct the weighted average representative paint. Sales volumes are based on the year averaged values for the year 2021.

The average calculation rule is applied to paint composition and performance characteristics (e.g. formulation, density, coverage), as well as the coatings production sites characteristics including the production inputs (electricity, natural gas, coal and water) and outputs (hazardous and non-hazardous waste, and wastewater outputs).

EPD	Paint Product Name	Annual Volumes (% per product)	Paint Application
Johnstone's Trade Aqua Water Based	Johnstone's Trade Aqua Water Based Undercoat Brilliant White	78%	Interior well, applied
Undercoat	Johnstone's Trade Aqua Water Based Undercoat L Base	14%	Interior wall, applied with standard roller
	Johnstone's Trade Aqua Water Based Undercoat Z Base	9%	application.



### **Technical Information**

Paint Product	Property	Value, Unit
	Spreading rate	12 m2/l
	Time to touch dry	2 h
Johnstone's Trade Aqua Water Based Undercoat	Time to recoat	4 h
Brilliant White	Initial coats	1
	Density	1.54 kg/L
	Declared unit	0.128 kg/m2
	Spreading rate	12 m2/l
	Time to touch dry	2 h
Johnstone's Trade Aqua Water Based Undercoat L	Time to recoat	4 h
Base	Initial coats	1
	Density	1.55 kg/L
	Declared unit	0.129 kg/m2
	Spreading rate	12 m2/l
	Time to touch dry	2 h
Johnstone's Trade Aqua Water Based Undercoat Z	Time to recoat	4 h
Base	Initial coats	1
	Density	1.38 kg/L
	Declared unit	0.115 kg/m2





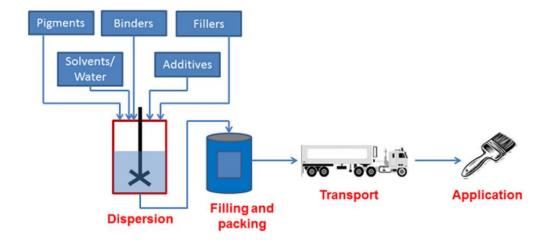
#### **Main Product Contents**

Material/Chemical Input	%
Binder	12.5 - 20
Water	35 - 42.5
Additives	1 - 2
Biocide	0 - 1
Filler	20 - 40
Glycols and Esters	0 – 0.5
Pigment	0 - 25

## **Manufacturing Process**

The manufacturing process involves the mixing and dispersing of raw materials into a homogeneous mixture. The product is then packaged for distribution to the customer.

## **Process flow diagram**



#### **Construction Installation**

All surfaces should be sound, clean, dry and free from grease. Remove any crazed or flaking paint.

Stir well before use and apply by brush, roller or paint pad. When using a roller, use a medium pile synthetic type. Apply liberally and evenly; avoid overspreading. Do not apply when air or surface temperature is less than 10°C or in damp conditions. If more than one can of colour is to be used in the same area, intermix before use.

### **End of Life**

The end-of-life stage (module C) of paints is reached when the paint products are discarded with the surface they are applied on; thus, the paint is normally not separated from that surface during the disposal process. The end of life the product is that of the end of life of the underlying substrate. After its disposal, it is assumed that the dried paint film ends up entirely in a landfill, in line with the PEFCR for decorative paints (v1.). Therefore, landfilling is the 100% scenario included in this EPD.



Benefits and loads beyond the product system boundary are reported as additional information in module D. The module declares net benefits and loads from net flows leaving the product system that have passed the end-of-waste state, except those which have been allocated as co-products. Net impacts in module D are calculated according to Annex D of EN15804+A2.

# **Life Cycle Assessment Calculation Rules**

## **Declared / Functional unit description**

Protecting and decorating 1m<sup>2</sup> of substrate, suitably prepared, on the basis of one layer of the product, a spreading rate of 12 m2/L and a weight of 0.128 kg/m2. These characteristics apply for the paint application on an interior wall.

#### **System boundary**

The system boundaries of the product LCA follow the modular design defined by EN15804+A2. This cradle-to-gate with options study includes the Product stage (A1-A3), Transport stage (A4), Installation stage (A5), Deconstruction (C1), Endof-life transport (C2), Waste processing (C3), Disposal (C4) and Reuse, recovery and/or recycling potential (D).

#### Data sources, quality and allocation

Data related to in-house PPG processes has been collected from PPG reporting systems and is of high quality. The data collection period is the full year of 2019.

For life cycle modelling of the process, Sphera Gabi 10.5.1.124 software (2021 version) is used. All relevant background datasets are taken from Ecoinvent 3.7.1 (September 2020 version) and Raw materials LCI database for the European coatings and printing ink industries (CEPE, 2016) and are consistent with the foreground modelling in system limits and allocation procedures.

Electricity used in each manufacturing location is assumed to be 100% from local residual mix (2020 European Residual Mix)

The technological and geographical coverage reflects the physical reality as far as possible taking into account the technology mix, location, and representativeness of technologies, input materials, and input energies for the region.

#### **Cut-off criteria**

No cut-offs were intentionally applied to inputs and outputs within the system boundaries in the models. Cut-offs in the background processes are according to the respective methodologies.



#### **LCA Results**

(MND = module not declared; MNR = module not relevant; INA = indicator not assessed; AGG = aggregated)

Parameters d							,	33	3 7
			GWP- total	GWP- fossil	GWP- biogenic	GWP- luluc	ODP	AP	EP- freshwate r
			kg CO <sub>2</sub> eq	kg CO <sub>2</sub> eq	kg CO <sub>2</sub> eq	kg CO₂ eq	kg CFC11 eq	mol H⁺ eq	kg (PO <sub>4</sub> ) <sup>3-</sup> eq
	Raw material supply	A1	2.03E-01	2.09E-01	-5.75E-03	2.96E-05	1.75E-08	1.63E-03	3.58E-05
Product stage	Transport	A2	3.38E-03	3.37E-03	7.13E-06	9.86E-07	7.98E-10	1.70E-05	2.21E-07
Froduct stage	Manufacturing	А3	3.12E-02	3.43E-02	-3.06E-03	5.11E-06	4.08E-10	1.47E-04	1.59E-06
	Total (of product stage)	A1-3	2.38E-01	2.47E-01	-8.80E-03	3.57E-05	1.87E-08	1.79E-03	3.76E-05
Construction	Transport	A4	1.19E-02	1.19E-02	2.75E-05	3.91E-06	2.75E-09	5.97E-05	7.96E-07
process stage	Construction	A5	1.25E-02	6.83E-03	5.66E-03	4.55E-08	2.92E-11	1.65E-06	1.69E-07
	Use	B1	MND	MND	MND	MND	MND	MND	MND
	Maintenance	B2	MND	MND	MND	MND	MND	MND	MND
	Repair	В3	MND	MND	MND	MND	MND	MND	MND
Use stage	Replacement	B4	MND	MND	MND	MND	MND	MND	MND
	Refurbishment	B5	MND	MND	MND	MND	MND	MND	MND
	Operational energy use	B6	MND	MND	MND	MND	MND	MND	MND
	Operational water use	B7	MND	MND	MND	MND	MND	MND	MND
100% Landfilling S	cenario								
	Deconstruction, demolition	C1	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Transport	C2	5.67E-04	5.65E-04	1.20E-06	1.65E-07	1.34E-10	2.86E-06	3.71E-08
End of life	Waste processing	C3	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Disposal	C4	4.14E-04	4.13E-04	1.28E-06	1.20E-07	1.70E-10	3.90E-06	3.86E-08
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	-2.36E-04	-2.25E-04	-1.09E-05	-3.86E-07	-1.53E-11	-1.02E-06	-1.83E-07

GWP-total = Global warming potential, total; GWP-fossil = Global warming potential, fossil; GWP-biogenic = Global warming potential, biogenic; GWP-luluc = Global warming potential, land use and land use change; ODP = Depletion potential of the stratospheric ozone layer; AP = Acidification potential, accumulated exceedance; and EP-freshwater = Eutrophication potential, fraction of nutrients reaching freshwater end compartment



(MND = module not declared; MNR = module not relevant; INA = indicator not assessed; AGG = aggregated)

Parameters de	escribing envi	ironm	ental im	pacts					
			EP- marine	EP- terrestrial	POCP	ADP- mineral &metals	ADP- fossil	WDP	PM
			kg N eq	mol N eq	kg NMVOC eq	kg Sb eq	MJ, net calorific value	m <sup>3</sup> world eq deprived	disease incidence
	Raw material supply	A1	2.96E-04	2.62E-03	8.14E-04	6.53E-07	3.00E+00	8.43E+00	2.24E-08
Product stage	Transport	A2	5.91E-06	6.45E-05	1.92E-05	7.97E-09	5.32E-02	2.64E-04	3.13E-10
	Manufacturing	A3	2.58E-05	2.76E-04	7.81E-05	1.22E-08	7.24E-01	1.46E-02	1.41E-09
	Total (of product stage)	A1-3	3.27E-04	2.96E-03	9.11E-04	6.74E-07	3.78E+00	8.44E+00	2.41E-08
Construction	Transport	A4	2.08E-05	2.27E-04	6.57E-05	3.80E-08	1.84E-01	8.71E-04	9.38E-10
process stage	Construction	A5	7.33E-06	6.80E-06	1.89E-04	5.55E-10	2.38E-03	2.26E-04	1.70E-11
	Use	B1	MND	MND	MND	MND	MND	MND	MND
	Maintenance	B2	MND	MND	MND	MND	MND	MND	MND
	Repair	В3	MND	MND	MND	MND	MND	MND	MND
Use stage	Replacement	B4	MND	MND	MND	MND	MND	MND	MND
	Refurbishment	B5	MND	MND	MND	MND	MND	MND	MND
	Operational energy use	B6	MND	MND	MND	MND	MND	MND	MND
	Operational water use	B7	MND	MND	MND	MND	MND	MND	MND
100% Landfilling S	cenario								
	Deconstruction, demolition	C1	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
End of life	Transport	C2	9.90E-07	1.08E-05	3.23E-06	1.34E-09	8.92E-03	4.43E-05	5.24E-11
End of life	Waste processing	С3	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Disposal	C4	1.36E-06	1.49E-05	4.32E-06	9.23E-10	1.16E-02	5.32E-04	7.63E-11
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	-1.84E-07	-1.62E-06	-4.51E-07	-1.88E-10	-5.05E-03	-1.36E-04	-2.76E-12

EP-marine = Eutrophication potential, fraction of nutrients reaching marine end compartment; EP-terrestrial = Eutrophication potential, accumulated

exceedance;

POCP = Formation potential of tropospheric ozone; ADP-mineral&metals = Abiotic depletion potential for non-fossil resources;

ADP-fossil = Depletion potential of the stratospheric ozone layer; WDP = Water (user) deprivation potential, deprivation-weighted water consumption; and PM = Particulate matter.



(MND = module not declared; MNR = module not relevant; INA = indicator not assessed; AGG = aggregated)

Parameters de	scribing envi	ronm	ental impacts				
			IRP	ETP-fw	HTP-c	HTP-nc	SQP
			kBq U <sup>235</sup> eq	CTUe	CTUh	CTUh	dimensionless
	Raw material supply	A1	1.93E-02	2.03E+01	4.53E-10	3.56E-08	3.66E-01
Due divet ete se	Transport	A2	2.72E-04	4.22E-02	1.26E-12	3.76E-11	6.06E-02
Product stage	Manufacturing	А3	1.93E-04	6.73E-02	6.09E-12	1.22E-10	3.09E-01
	Total (of product stage)	A1- 3	1.98E-02	2.04E+01	4.60E-10	3.58E-08	7.35E-01
Construction	Transport	A4	9.50E-04	1.45E-01	4.76E-12	1.28E-10	1.55E-01
process stage	Construction	A5	1.90E-05	1.16E+01	2.86E-12	2.45E-10	3.38E-03
	Use	B1	MND	MND	MND	MND	MND
	Maintenance	B2	MND	MND	MND	MND	MND
	Repair	В3	MND	MND	MND	MND	MND
Use stage	Replacement	B4	MND	MND	MND	MND	MND
	Refurbishment	B5	MND	MND	MND	MND	MND
	Operational energy use	B6	MND	MND	MND	MND	MND
	Operational water use	B7	MND	MND	MND	MND	MND
100% Landfilling Sc	enario						
	Deconstruction, demolition	C1	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
End of Pro	Transport	C2	4.56E-05	7.07E-03	2.11E-13	6.30E-12	1.02E-02
End of life	Waste processing	СЗ	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Disposal C4		5.17E-05	1.92E+02	2.17E-13	2.99E-09	2.43E-02
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	-1.04E-04	-2.13E-03	-5.83E-14	-1.83E-12	-5.62E-04

IRP = Potential human exposure efficiency relative to U235; ETP-fw = Potential comparative toxic unit for ecosystems; HTP-c = Potential comparative toxic unit for humans; HTP-nc = Potential comparative toxic unit for humans; and SQP = Potential soil quality index.



Parameters de	scribing resc	ource	use, primar	y energy				
			PERE	PERM	PERT	PENRE	PENRM	PENRT
			MJ	MJ	MJ	MJ	MJ	MJ
	Raw material supply	A1	3.56E-01	2.75E-02	3.84E-01	3.00E+00	1.76E-07	3.02E+00
Due done to the me	Transport	A2	6.47E-04	3.18E-10	6.47E-04	5.32E-02	0.00E+00	5.32E-02
Product stage	Manufacturing	А3	5.67E-02	4.76E-03	6.15E-02	7.24E-01	5.54E-08	7.24E-01
	Total (of product stage)	A1-3	4.13E-01	3.22E-02	4.46E-01	3.78E+00	2.31E-07	3.80E+00
Construction	Transport	A4	2.39E-03	1.35E-09	2.39E-03	1.84E-01	0.00E+00	1.84E-01
process stage	Construction	A5	1.79E-04	6.78E-11	1.79E-04	2.38E-03	0.00E+00	2.38E-03
	Use	B1	MND	MND	MND	MND	MND	MND
	Maintenance	B2	MND	MND	MND	MND	MND	MND
	Repair	В3	MND	MND	MND	MND	MND	MND
Use stage	Replacement	B4	MND	MND	MND	MND	MND	MND
	Refurbishment	B5	MND	MND	MND	MND	MND	MND
	Operational energy use	B6	MND	MND	MND	MND	MND	MND
	Operational water use	В7	MND	MND	MND	MND	MND	MND
100% Landfilling Sc	enario							
	Deconstruction, demolition	C1	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Transport	C2	1.09E-04	5.33E-11	1.09E-04	8.92E-03	0.00E+00	8.92E-03
End of life	Waste processing	С3	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Disposal	C4	9.33E-05	2.41E-10	9.33E-05	1.16E-02	0.00E+00	1.16E-02
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	-6.12E-04	-2.30E-11	-6.12E-04	-5.05E-03	0.00E+00	-5.05E-03

PERE = Use of renewable primary energy excluding renewable primary energy used as raw materials; PERM = Use of renewable primary energy resources used as raw

PERT = Total use of renewable primary energy resources;

PENRE = Use of non-renewable primary energy excluding nonrenewable primary energy resources used as raw materials; PENRM = Use of non-renewable primary energy resources used as raw materials;

PENRT = Total use of non-renewable primary energy resource



Parameters des	cribing resour	ce use	e, secondary ma	terials and fuels, ı	use of water	
			SM	RSF	NRSF	FW
			kg	MJ net calorific value	MJ net calorific value	m³
	Raw material supply	A1	0.00E+00	0.00E+00	0.00E+00	1.96E-01
Product stage	Transport	A2	0.00E+00	0.00E+00	0.00E+00	6.15E-06
Floudet stage	Manufacturing	А3	0.00E+00	0.00E+00	0.00E+00	3.40E-04
	Total (of product stage)	A1- 3	0.00E+00	0.00E+00	0.00E+00	1.97E-01
Construction	Transport	A4	0.00E+00	0.00E+00	0.00E+00	2.03E-05
process stage	Construction	A5	0.00E+00	0.00E+00	0.00E+00	5.25E-06
	Use	B1	MND	MND	MND	MND
	Maintenance	B2	MND	MND	MND	MND
	Repair	В3	MND	MND	MND	MND
Use stage	Replacement	B4	MND	MND	MND	MND
	Refurbishment	B5	MND	MND	MND	MND
	Operational energy use	В6	MND	MND	MND	MND
	Operational water use	В7	MND	MND	MND	MND
100% Landfilling So	enario					
	Deconstruction, demolition	C1	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Transport	C2	0.00E+00	0.00E+00	0.00E+00	1.03E-06
End of life	Waste processing	C3	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Disposal	C4	0.00E+00	0.00E+00	0.00E+00	1.24E-05
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	0.00E+00	0.00E+00	0.00E+00	-3.16E-06

SM = Use of secondary material; RSF = Use of renewable secondary fuels; NRSF = Use of non-renewable secondary fuels; FW = Net use of fresh water



			HWD	NHWD	RWD
			kg	kg	kg
	Raw material supply	A1	0.00E+00	0.00E+00	0.00E+00
Draduat ataga	Transport	A2	0.00E+00	0.00E+00	0.00E+00
Product stage	Manufacturing	А3	7.85E-04	1.57E-03	0.00E+00
	Total (of product stage)	A1- 3	7.85E-04	1.57E-03	0.00E+00
Construction	Transport	A4	0.00E+00	0.00E+00	0.00E+00
process stage	Construction	A5	0.00E+00	8.47E-03	0.00E+00
	Use	B1	MND	MND	MND
	Maintenance	B2	MND	MND	MND
	Repair	В3	MND	MND	MND
Use stage	Replacement	B4	MND	MND	MND
	Refurbishment	B5	MND	MND	MND
	Operational energy use	В6	MND	MND	MND
	Operational water use	B7	MND	MND	MND
100% Landfilling S	cenario				
	Deconstruction, demolition	C1	0.00E+00	0.00E+00	0.00E+00
	Transport	C2	0.00E+00	0.00E+00	0.00E+00
End of life	Waste processing	C3	0.00E+00	0.00E+00	0.00E+00
	Disposal	C4	0.00E+00	7.87E-02	0.00E+00
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	0.00E+00	0.00E+00	0.00E+00

HWD = Hazardous waste disposed; NHWD = Non-hazardous waste disposed; RWD = Radioactive waste disposed



Other environ	mental informa	ation	describing o	utput flows –	at end of li	fe		
			CRU	MFR	MER	EE	Biogenic carbon (product)	Biogenic carbon (packaging)
			kg	kg	kg	MJ per energy carrier	kg C	kg C
	Raw material supply	A1	0.00E+00	0.00E+00	0.00E+00	0.00E+00	MND	0.00E+00
Product stage	Transport	A2	0.00E+00	0.00E+00	0.00E+00	0.00E+00	MND	0.00E+00
Froduct stage	Manufacturing	А3	0.00E+00	0.00E+00	0.00E+00	0.00E+00	MND	1.15E-03
	Total (of product stage)	A1- 3	0.00E+00	0.00E+00	0.00E+00	0.00E+00	MND	1.15E-03
Construction	Transport	A4	0.00E+00	0.00E+00	0.00E+00	0.00E+00	MND	0.00E+00
process stage	Construction	A5	0.00E+00	0.00E+00	0.00E+00	0.00E+00	MND	0.00E+00
	Use	B1	MND	MND	MND	MND	MND	0.00E+00
	Maintenance	B2	MND	MND	MND	MND	MND	0.00E+00
	Repair	В3	MND	MND	MND	MND	MND	0.00E+00
Use stage	Replacement	B4	MND	MND	MND	MND	MND	0.00E+00
	Refurbishment	B5	MND	MND	MND	MND	MND	0.00E+00
	Operational energy use	В6	MND	MND	MND	MND	MND	0.00E+00
	Operational water use	В7	MND	MND	MND	MND	MND	0.00E+00
100% Landfilling	Scenario							
	Deconstruction, demolition	C1	0.00E+00	0.00E+00	0.00E+00	0.00E+00	MND	0.00E+00
	Transport	C2	0.00E+00	0.00E+00	0.00E+00	0.00E+00	MND	0.00E+00
End of life	Waste processing	С3	0.00E+00	0.00E+00	0.00E+00	0.00E+00	MND	0.00E+00
	Disposal	C4	0.00E+00	0.00E+00	0.00E+00	0.00E+00	MND	0.00E+00
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	0.00E+00	0.00E+00	0.00E+00	0.00E+00	MND	0.00E+00

CRU = Components for reuse; MFR = Materials for recycling MER = Materials for energy recovery; EE = Exported Energy



# **Scenarios and additional technical information**

Scenarios and additional technical information			
Scenario	Parameter	Units	Results
A4 – Transport to the building site	Description of scenario		
	Fuel type / Vehicle type	Litre of fuel type per distance or vehicle type	Lorry >32 t Lorry 16-32 t
	Distance:	km	350 370
	Capacity utilisation (incl. empty returns)	%	64
	Bulk density of transported products	kg/m³	1527,62
A5 – Installation in the building	Description of scenario		
	Treatment of waste paint, municipal incineration	%	45
	Treatment of waste paint, inert material landfill	%	55
	Waste transport, articulated lorry >32 t	km	80
	Energy recovery from incineration, electricity	MJ/kg of incinerated waste	1,01
	Energy recovery from incineration, heat	MJ/kg of incinerated waste	2,16
	VOC emissions	kg/l	0,0092
C1 to C4 End of life,	Description of scenario	1	
	Waste transport, articulated lorry >32 t	km	80
	Treatment of waste paint, municipal incineration (wood paint)	%	100
	Treatment of waste paint, inert material landfill (wall paint)	%	100
	Biocides leaching to freshwater	%	100



# Summary, comments and additional information

## Interpretation

The results of the LCIA indicate which life cycle stage contributes the most to a specific environmental impact.

Analysis of the results shows that most of the impact comes from the raw materials stage (A1) for most of the impact categories. This high contribution of raw materials to the impact indicators is not unexpected. As paints are at the end of the chemical value chain much of the expenditure of energy, raw materials, processing, waste

processing, etc. in bringing the product to existence has occurred prior to the entry of the raw materials onto the PPG production site.

In impact category Ecotoxicity, freshwater the highest impact occurs in stage C4 end of life. This can be caused by the direct emissions of biocides leaching to freshwater.



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