

## Statement of Verification

BREG EN EPD No.: 000371

Issue 04

This is to verify that the  
**Environmental Product Declaration**  
provided by:  
**Etex UK Insulation Limited**



is in accordance with the requirements of:  
**EN 15804:2012+A1:2013**  
and  
**BRE Global Scheme Document SD207**

This declaration is for:  
**1Kg of Cured Glass Wool Insulation**

### Company Address

Thistle Industrial Estate  
Kerse Road  
Stirling  
FK7 7QQ



Intelligent Environments  
**Superglass**

*Emma Baker*

Emma Baker  
Operator

13 March 2025  
Date of this Issue

25 October 2021  
Date of First Issue

24 October 2026  
Expiry Date



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## Environmental Product Declaration

EPD Number: 000371

### General Information

| EPD Programme Operator                                                                                                                                                                                                                                                                                                                  | Applicable Product Category Rules                                                                                                                       |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------|
| BRE Global<br>Watford, Herts<br>WD25 9XX<br>United Kingdom                                                                                                                                                                                                                                                                              | BRE Environmental Profiles 2013 Product Category Rules for Type III environmental product declaration of construction products to EN 15804:2012+A1:2013 |
| Commissioner of LCA study                                                                                                                                                                                                                                                                                                               | LCA consultant/Tool                                                                                                                                     |
| Etex UK Insulation Limited,<br>Thistle Industrial Estate, Kerse Road,<br>Stirling,<br>FK7 7QQ                                                                                                                                                                                                                                           | Andrew Dutfield/ BRE LINA v2.0                                                                                                                          |
| Declared Unit                                                                                                                                                                                                                                                                                                                           | Applicability/Coverage                                                                                                                                  |
| 1 kg of Superglass Cured Glass Wool Insulation with an installed thermal conductivity ( $\lambda_D$ ) of 0.032-0.044 W·m <sup>-1</sup> ·K <sup>-1</sup>                                                                                                                                                                                 | Product Average.                                                                                                                                        |
| EPD Type                                                                                                                                                                                                                                                                                                                                | Background database                                                                                                                                     |
| Cradle to Gate with options                                                                                                                                                                                                                                                                                                             | ecoinvent v3.2                                                                                                                                          |
| Demonstration of Verification                                                                                                                                                                                                                                                                                                           |                                                                                                                                                         |
| CEN standard EN 15804 serves as the core PCR <sup>a</sup>                                                                                                                                                                                                                                                                               |                                                                                                                                                         |
| Independent verification of the declaration and data according to EN ISO 14025:2010<br><input type="checkbox"/> Internal <input checked="" type="checkbox"/> External                                                                                                                                                                   |                                                                                                                                                         |
| (Where appropriate <sup>b</sup> )Third party verifier:<br>Pat Hermon                                                                                                                                                                                                                                                                    |                                                                                                                                                         |
| a: Product category rules<br>b: Optional for business-to-business communication; mandatory for business-to-consumer communication (see EN ISO 14025:2010, 9.4)                                                                                                                                                                          |                                                                                                                                                         |
| Comparability                                                                                                                                                                                                                                                                                                                           |                                                                                                                                                         |
| Environmental product declarations from different programmes may not be comparable if not compliant with EN 15804:2012+A1:2013. Comparability is further dependent on the specific product category rules, system boundaries and allocations, and background data sources. See Clause 5.3 of EN 15804:2012+A1:2013 for further guidance |                                                                                                                                                         |

## Information modules covered

| Product                             |                                     |                                     | Construction                        |                             | Use stage                      |                          |                          |                          |                          |                          |                          | End-of-life               |                                     |                          |                                     | Benefits and loads beyond the system boundary |
|-------------------------------------|-------------------------------------|-------------------------------------|-------------------------------------|-----------------------------|--------------------------------|--------------------------|--------------------------|--------------------------|--------------------------|--------------------------|--------------------------|---------------------------|-------------------------------------|--------------------------|-------------------------------------|-----------------------------------------------|
|                                     |                                     |                                     |                                     |                             | Related to the building fabric |                          |                          |                          |                          | Related to the building  |                          |                           |                                     |                          |                                     |                                               |
| A1                                  | A2                                  | A3                                  | A4                                  | A5                          | B1                             | B2                       | B3                       | B4                       | B5                       | B6                       | B7                       | C1                        | C2                                  | C3                       | C4                                  | D                                             |
| Raw materials supply                | Transport                           | Manufacturing                       | Transport to site                   | Construction – Installation | Use                            | Maintenance              | Repair                   | Replacement              | Refurbishment            | Operational energy use   | Operational water use    | Deconstruction demolition | Transport                           | Waste processing         | Disposal                            | Reuse, Recovery and/or Recycling potential    |
|                                     |                                     |                                     |                                     |                             |                                |                          |                          |                          |                          |                          |                          |                           |                                     |                          |                                     |                                               |
| <input checked="" type="checkbox"/> | <input checked="" type="checkbox"/> | <input checked="" type="checkbox"/> | <input checked="" type="checkbox"/> | <input type="checkbox"/>    | <input type="checkbox"/>       | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/>  | <input checked="" type="checkbox"/> | <input type="checkbox"/> | <input checked="" type="checkbox"/> | <input type="checkbox"/>                      |

Note: Ticks indicate the Information Modules declared.

## Manufacturing site(s)

Etex UK Insulation Limited,  
Thistle Industrial Estate, Kerse Road,  
Stirling,  
FK7 7QQ

## Construction Product:

### Product Description

Glass mineral wool, made from recycled glass and other raw materials with added binder, formed into rolls and slabs. The product is used for the purposes of thermal and acoustic insulation across a wide range of applications in domestic and non-domestic buildings. The products covered are:

- Multi Roll 44, Multi Roll 40
- Timber and Rafter Roll 040, Timber and Rafter Roll 035, Timber and Rafter Roll 032
- Timber and Rafter Batt 040, Timber and Rafter Batt 035, Timber and Rafter Batt 032
- Party Wall Roll
- Superwall 32 Cavity Wall Batt, Superwall 34 Cavity Wall Batt, Superwall 36 Cavity Wall Batt,
- Multi-Purpose Acoustic Slab, Multi-Acoustic Roll, Acoustic Partition Roll (APR), Superglass Slab 45
- Cladding Mat 032, Cladding Mat 035, Cladding Mat 037, Cladding Mat 040

The EPD covers other products not listed but which are within the stated lambda range of  $\lambda_D$  0.032 -  $\lambda_D$  0.044. The products are similar but have different fibre diameters and fibre length which manifest in different characteristics at the point of installation (which include the installed density). The number suffix generally refers to the  $\lambda_D$  value i.e. '34' equates to 0.034  $W \cdot m^{-1} \cdot K^{-1}$ .

## Technical Information

| Property                                                 | Value, Unit                                    |
|----------------------------------------------------------|------------------------------------------------|
| Thermal conductivity ( $\lambda_D$ )                     | 0.032-0.044 W·m <sup>-1</sup> ·K <sup>-1</sup> |
| Nominal density (average)                                | 22 kg/m <sup>3</sup>                           |
| Fire classification: BS EN 13501-1:2018                  | A1                                             |
| Water vapour permeability factor: EN12086:2013 ( $\mu$ ) | $\geq 1$                                       |
| Roll or pack of finished product                         | 11.44 kg                                       |



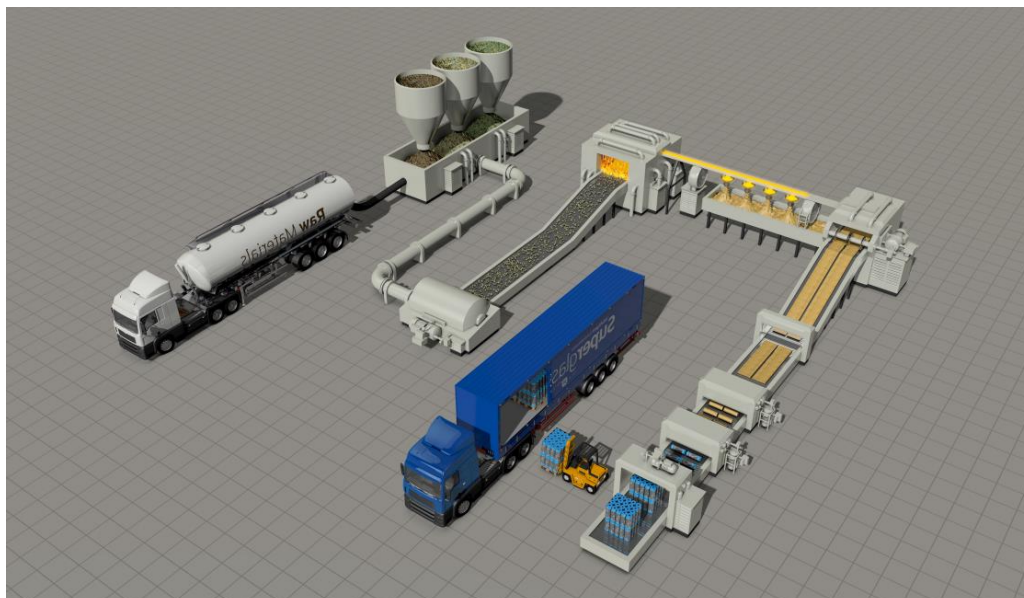
## Main Product Contents

| Material/Chemical Input | %   |
|-------------------------|-----|
| Glass cullet            | 82% |
| Process additives       | 18% |

## Manufacturing Process

The manufacturing process involves the melting of recycled waste glass with additional raw materials that are needed to give the required compositions. The molten glass leaves the furnace and is formed into glass fibres. A water repellent additive is applied. All glass mineral wool products are compression packed to reduce both storage and transport space.

## Process flow diagram



## Construction Installation

Superglass products are designed to minimise the need for on-site cutting and to reduce on-site waste. Full installation instructions can be found at [www.superglass.co.uk](http://www.superglass.co.uk) or by contacting the technical help line.

## Use Information

As the product is confined within the wall cavity and has suitable durability, maintenance is not required.

## End of Life

Etex UK Insulation assume that at the end of life the product will be disposed of in landfill. Technologies are being developed that could allow the product (at end of life) to be recycled or reprocessed.

## Life Cycle Assessment Calculation Rules

### Declared / Functional unit description

1 kg of Superglass Cured Glass Wool Insulation with an installed thermal conductivity ( $\lambda_D$ ) of 0.032-0.044  $\text{W}\cdot\text{m}^{-1}\cdot\text{K}^{-1}$

### System boundary

This is a cradle to gate with options EPD referring to all Superglass cured wool insulation products with a declared thermal conductivity from 0.032 to 0.044  $\text{W}\cdot\text{m}^{-1}\cdot\text{K}^{-1}$ . Production life cycle stages of modules from A1 to A3, A4, C2 and C4 are reported in accordance with EN 15804:2012+A1:2013.

### Data sources, quality and allocation

Data collected by Etex UK Insulation for the production of the Superglass cured wool insulation product at the Stirling site for the period 1<sup>st</sup> July 2019 to 31<sup>st</sup> August 2020 has been used for this EPD. The months of April and May 2020 are excluded due to a factory shutdown and so the resultant assessment period is for 12 months. The mass balance of all material inputs and outputs is 100%.

Etex UK Insulation manufacture other insulation products at the Stirling site. Figures for the raw materials, ancillary materials and packaging are compiled from actual usages for all included products. Allocation of energy, water, and waste has been done according to the provisions of the BRE PCR PN514 and EN 15804. Energy per product type is not individually metered. Values of total site electricity and natural gas have been taken from bills for the 2019-2020 years, and allocated based on percentage of mass of overall production output as the other insulation products are of similar density. All energy used on site (i.e. energy such as factory and office lighting and heating) is included, not only that specifically used in the manufacture of the product.

Data for transport to installation and disposal to landfill at end of life were supplied by Etex UK Insulation. No losses are assumed during transportation.

Superglass cured wool products have BBA certification which assesses the product for durability. The certificate states *"The product is unaffected by the normal conditions in a wall, and is durable, rot-proof, water resistant and sufficiently stable to remain effective as insulation for the life of the building."*. Using this information and by looking at publicly available data on average lifetime of buildings it is possible to estimate a service life of 60 years.

Secondary data have been drawn from the BRE LINA database v2.0.83 and the background LCI datasets are based on ecoinvent v3.2 (2015). As there is no background dataset in ecoinvent 3.2 for Ammonium Sulphate, the Ammonium Chloride dataset (Ammonium Chloride (GLO)| production | Alloc Def, U) used as proxy as it is similar in chemical properties.

| Quality Level | Geographical representativeness | Technical representativeness                                                                                                            | Time representativeness                                                                                                                           |
|---------------|---------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------|
| Very Good     | Data from area under study      | Data from processes and products under study. Same state of technology applied as defined in goal and scope (i.e. identical technology) | n/a                                                                                                                                               |
| Fair          | n/a                             | n/a                                                                                                                                     | Less than 10 years of difference between the reference year according to the documentation, and the time period for which data are representative |

The quality level of geographical and technical representativeness is Very Good. The quality level of time representativeness is Fair as the background LCI datasets are based on ecoinvent v3.2 which was compiled in 2015 and so there is less than 10 years between the reference year according to the documentation, and the time period for which data are representative.

### Cut-off criteria

No inputs or outputs have been excluded and all raw materials, packaging and transport, energy, water use and wastes as well as direct emissions to air and water are included. Emissions to air directly related to burning of natural gas have been excluded to avoid double-counting. Direct emissions to soil are not measured and are also excluded. Upstream extraction and/or processing of inputs are included within the use of the background datasets within LINA.

## LCA Results

(MND = module not declared; MNR = module not relevant; INA = indicator not assessed; AGG = aggregated)

| Parameters describing environmental impacts |                          |      |                           |                  |                           |                                            |                                         |              |                          |
|---------------------------------------------|--------------------------|------|---------------------------|------------------|---------------------------|--------------------------------------------|-----------------------------------------|--------------|--------------------------|
|                                             |                          |      | GWP                       | ODP              | AP                        | EP                                         | POCP                                    | ADPE         | ADPF                     |
|                                             |                          |      | kg CO <sub>2</sub> equiv. | kg CFC 11 equiv. | kg SO <sub>2</sub> equiv. | kg (PO <sub>4</sub> ) <sup>3-</sup> equiv. | kg C <sub>2</sub> H <sub>4</sub> equiv. | kg Sb equiv. | MJ, net calorific value. |
| Product stage                               | Raw material supply      | A1   | AGG                       | AGG              | AGG                       | AGG                                        | AGG                                     | AGG          | AGG                      |
|                                             | Transport                | A2   | AGG                       | AGG              | AGG                       | AGG                                        | AGG                                     | AGG          | AGG                      |
|                                             | Manufacturing            | A3   | AGG                       | AGG              | AGG                       | AGG                                        | AGG                                     | AGG          | AGG                      |
|                                             | Total (of product stage) | A1-3 | 1.35E+00                  | 1.49E-07         | 9.20E-03                  | 2.48E-03                                   | 9.62E-04                                | 1.96E-04     | 2.56E+01                 |
| Construction process stage                  | Transport                | A4   | 7.25E-02                  | 1.33E-08         | 2.51E-04                  | 6.47E-05                                   | 4.27E-05                                | 1.90E-07     | 1.10E+00                 |
| End of life                                 | Transport                | C2   | 8.36E-03                  | 1.54E-09         | 2.80E-05                  | 7.38E-06                                   | 4.88E-06                                | 2.20E-08     | 1.26E-01                 |
|                                             | Disposal                 | C4   | 5.94E-02                  | 2.05E-08         | 4.57E-04                  | 1.13E-04                                   | 7.90E-05                                | 6.42E-08     | 1.73E+00                 |

GWP = Global Warming Potential;  
 ODP = Ozone Depletion Potential;  
 AP = Acidification Potential for Soil and Water;  
 EP = Eutrophication Potential;

POCP = Formation potential of tropospheric Ozone;  
 ADPE = Abiotic Depletion Potential – Elements;  
 ADPF = Abiotic Depletion Potential – Fossil Fuels;

| Parameters describing resource use, primary energy |                          |      |          |          |          |          |          |          |
|----------------------------------------------------|--------------------------|------|----------|----------|----------|----------|----------|----------|
|                                                    |                          |      | PERE     | PERM     | PERT     | PENRE    | PENRM    | PENRT    |
|                                                    |                          |      | MJ       | MJ       | MJ       | MJ       | MJ       | MJ       |
| Product stage                                      | Raw material supply      | A1   | AGG      | AGG      | AGG      | AGG      | AGG      | AGG      |
|                                                    | Transport                | A2   | AGG      | AGG      | AGG      | AGG      | AGG      | AGG      |
|                                                    | Manufacturing            | A3   | AGG      | AGG      | AGG      | AGG      | AGG      | AGG      |
|                                                    | Total (of product stage) | A1-3 | 2.78E+00 | 4.97E-06 | 2.78E+00 | 2.83E+01 | 8.74E-01 | 2.92E+01 |
| Construction process stage                         | Transport                | A4   | 1.46E-02 | 5.40E-08 | 1.46E-02 | 1.09E+00 | 0.00E+00 | 1.09E+00 |
|                                                    | Transport                | C2   | 1.68E-03 | 6.24E-09 | 1.68E-03 | 1.25E-01 | 0.00E+00 | 1.25E-01 |
|                                                    | Disposal                 | C4   | 4.46E-02 | 6.75E-08 | 4.46E-02 | 1.71E+00 | 0.00E+00 | 1.71E+00 |

PERE = Use of renewable primary energy excluding renewable primary energy used as raw materials;  
 PERM = Use of renewable primary energy resources used as raw materials;  
 PERT = Total use of renewable primary energy resources;

PENRE = Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials;  
 PENRM = Use of non-renewable primary energy resources used as raw materials;  
 PENRT = Total use of non-renewable primary energy resource



## LCA Results (continued)

| Parameters describing resource use, secondary materials and fuels, use of water |                          |      |          |                           |                           |                |
|---------------------------------------------------------------------------------|--------------------------|------|----------|---------------------------|---------------------------|----------------|
|                                                                                 |                          |      | SM       | RSF                       | NRSF                      | FW             |
|                                                                                 |                          |      | kg       | MJ<br>net calorific value | MJ<br>net calorific value | m <sup>3</sup> |
| Product stage                                                                   | Raw material supply      | A1   | AGG      | AGG                       | AGG                       | AGG            |
|                                                                                 | Transport                | A2   | AGG      | AGG                       | AGG                       | AGG            |
|                                                                                 | Manufacturing            | A3   | AGG      | AGG                       | AGG                       | AGG            |
|                                                                                 | Total (of product stage) | A1-3 | 1.04E+01 | 0.00E+00                  | 0.00E+00                  | 3.95E-02       |
| Construction process stage                                                      | Transport                | A4   | 0.00E+00 | 0.00E+00                  | 0.00E+00                  | 2.38E-04       |
|                                                                                 | Transport                | C2   | 0.00E+00 | 0.00E+00                  | 0.00E+00                  | 2.74E-05       |
|                                                                                 | Disposal                 | C4   | 0.00E+00 | 0.00E+00                  | 0.00E+00                  | 1.97E-03       |

SM = Use of secondary material;  
RSF = Use of renewable secondary fuels;

NRSF = Use of non-renewable secondary fuels;  
FW = Net use of fresh water

| Other environmental information describing waste categories |                          |      |          |          |          |
|-------------------------------------------------------------|--------------------------|------|----------|----------|----------|
|                                                             |                          |      | HWD      | NHWD     | RWD      |
|                                                             |                          |      | kg       | kg       | kg       |
| Product stage                                               | Raw material supply      | A1   | AGG      | AGG      | AGG      |
|                                                             | Transport                | A2   | AGG      | AGG      | AGG      |
|                                                             | Manufacturing            | A3   | AGG      | AGG      | AGG      |
|                                                             | Total (of product stage) | A1-3 | 9.33E-03 | 2.87E-01 | 1.05E-04 |
| Construction process stage                                  | Transport                | A4   | 4.59E-04 | 5.08E-02 | 7.55E-06 |
|                                                             | Transport                | C2   | 5.29E-05 | 5.89E-03 | 8.71E-07 |
|                                                             | Disposal                 | C4   | 6.19E-04 | 1.14E+01 | 1.16E-05 |

HWD = Hazardous waste disposed;  
NHWD = Non-hazardous waste disposed;  
RWD = Radioactive waste disposed



## LCA Results (continued)

| Other environmental information describing output flows – at end of life |                          |      |          |          |          |                       |
|--------------------------------------------------------------------------|--------------------------|------|----------|----------|----------|-----------------------|
|                                                                          |                          |      | CRU      | MFR      | MER      | EE                    |
|                                                                          |                          |      | kg       | kg       | kg       | MJ per energy carrier |
| Product stage                                                            | Raw material supply      | A1   | AGG      | AGG      | AGG      | AGG                   |
|                                                                          | Transport                | A2   | AGG      | AGG      | AGG      | AGG                   |
|                                                                          | Manufacturing            | A3   | AGG      | AGG      | AGG      | AGG                   |
|                                                                          | Total (of product stage) | A1-3 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00              |
| Construction process stage                                               | Transport                | A4   | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00              |
|                                                                          | Transport                | C2   | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00              |
|                                                                          | Disposal                 | C4   | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00              |

CRU = Components for reuse;  
MFR = Materials for recycling

MER = Materials for energy recovery;  
EE = Exported Energy

## Scenarios and additional technical information

| Scenarios and additional technical information                  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                   |         |
|-----------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------|---------|
| Scenario                                                        | Parameter                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                | Units             | Results |
| A4 – Transport to the building site                             | Distances derived from analysis of delivery data for period covered. Split by delivery area (including goods that are exported)                                                                                                                                                                                                                                                                                                                                                                          |                   |         |
|                                                                 | Diesel/ 16-32 t lorry                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | Kg/vkm            | 0.3     |
|                                                                 | Distance:                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                | km                | 431     |
|                                                                 | Lorry capacity utilisation (incl. empty returns)                                                                                                                                                                                                                                                                                                                                                                                                                                                         | %                 | 35      |
|                                                                 | Ship distance by sea                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     | km                | 42      |
|                                                                 | Ship capacity utilisation (incl. empty returns)                                                                                                                                                                                                                                                                                                                                                                                                                                                          | %                 | 65      |
|                                                                 | Bulk density of transported products                                                                                                                                                                                                                                                                                                                                                                                                                                                                     | kg/m <sup>3</sup> | 22      |
| Reference service life                                          | Superglass cured wool products have BBA certification which assesses the product for durability. The certificate states “ <i>The product is unaffected by the normal conditions in a wall, and is durable, rot-proof, water resistant and sufficiently stable to remain effective as insulation for the life of the building.</i> ”. Using this information and by looking at publicly available data on average lifetime of buildings it is possible to estimate a service life of between 50-60 years. |                   |         |
| C2 - Transport from site to pre-processing facility or landfill | Estimate of average distance from a typical building site where Superglass wool is installed to the nearest waste disposal / landfill facility                                                                                                                                                                                                                                                                                                                                                           |                   |         |
|                                                                 | Diesel/ 16-32 t lorry                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | Kg/vkm            | 0.3     |
|                                                                 | Distance:                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                | km                | 50      |
|                                                                 | Lorry capacity utilisation (incl. empty returns)                                                                                                                                                                                                                                                                                                                                                                                                                                                         | %                 | 35      |
|                                                                 | Density of waste insulation                                                                                                                                                                                                                                                                                                                                                                                                                                                                              | kg/m <sup>3</sup> | 22      |
| C4 - Disposal                                                   | Etex UK Insulation assume that at the end of life the product will be disposed of in landfill. Technologies are being developed that could allow the product (at end of life) to be recycled or reprocessed.                                                                                                                                                                                                                                                                                             |                   |         |
|                                                                 | Disposal to landfill                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     | kg                | 1.0     |

## Interpretation

Glass cullet is by far the largest material input at 82% of the total. However it only forms 5% of the overall impact in terms of GWP. The largest impacts in terms of GWP in modules A1-A3 are electricity usage at 40% and gas usage at 20%.

## References

BSI. Sustainability of construction works – Environmental product declarations – Core rules for the product category of construction products. BS EN 15804:2012+A1:2013. London, BSI, 2013.

BSI. Environmental labels and declarations – Type III Environmental declarations – Principles and procedures. BS EN ISO 14025:2010 (exactly identical to ISO 14025:2006). London, BSI, 2010.

BSI. Environmental management – Life cycle assessment – Principles and framework. BS EN ISO 14040:2006. London, BSI, 2006.

BSI. Environmental management – Life cycle assessment – requirements and guidelines. BS EN ISO 14044:2006. London, BSI, 2006.