Statement of Verification

BREG EN EPD No.: 000184 ECO EPD Ref. No. 00000654 This is to verify that the Issue 02

Environmental Product Declaration

provided by:

Amtico International

is in accordance with the requirements of:

EN 15804:2012+A1:2013

anc

BRE Global Scheme Document SD207

This declaration is for: Amtico Spacia Luxury Vinyl Floor Tiles

Company Address

Kingsfield Road Coventry CV6 5AA UK



A MANNINGTON COMPANY

Signed for BRE Global Ltd

23 April 2018

Date of First Issue

Emma Baker Operator



06 October 2023 Date of this Issue

22 April 2023 Expiry Date



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Environmental Product Declaration

EPD Number: 000184

General Information

EPD Programme Operator	Applicable Product Category Rules				
BRE Global Watford, Herts WD25 9XX United Kingdom	BRE Environmental Profiles 2013 Product Category Rules for Type III environmental product declaration of construction products to EN 15804:2012+A1:2013				
Commissioner of LCA study	LCA consultant/Tool				
Amtico International Kingfield Road, Coventry UK CV6 5AA	BRE/LINA				
Declared/Functional Unit	Applicability/Coverage				
1m ² of Amtico Spacia Luxury Vinyl Floor Tiles	Product Average.				
ЕРД Туре	Background database				
Cradle to Gate with options	ecoinvent				
Demonstra	ation of Verification				
CEN standard EN 15	5804 serves as the core PCR ^a				
Independent verification of the declara	ation and data according to EN ISO 14025:2010 ⊠ External				
	riate ^b)Third party verifier: Nigel Jones				
a: Product category rules b: Optional for business-to-business communication; mandatory for business-to-consumer communication (see EN ISO 14025:2010, 9.4)					
Co	mparability				
EN 15804:2012+A1:2013. Comparability is further dep	programmes may not be comparable if not compliant with endent on the specific product category rules, system boundaries ause 5.3 of EN 15804:2012+A1:2013 for further guidance				

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Information modules covered

	Produc		Const	ruction	Rel	ated to		Use sta Iding fa		Relat			End-	of-life		Benefits and loads beyond the system boundary
A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Raw materials supply	Transport	Manufacturing	Transport to site	Construction – Installation	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	Deconstruction demolition	Transport	Waste processing	Disposal	Reuse, Recovery and/or Recycling potential
\checkmark	V	V	V	V		V						V	V	V	V	

Note: Ticks indicate the Information Modules declared.

Manufacturing site(s)

Amtico International Kingfield Road Coventry United Kingdom CV6 5AA

Construction Product:

Product Description

Amtico Spacia is a design-led, high-performance luxury vinyl tile collection consisting of 96 products: 43 Woods, 30 Stones and 23 Abstract designs. Available in a range of embosses, tile/plank sizes. Amtico Spacia can be used in both residential and commercial application.

Amtico Spacia is a 2.5 mm product with a 0.55 mm wear layer and is classified as per EN ISO 10874 for use in the following areas.

- 1. Class 23, Heavy Domestic
- 2. Class 33, Heavy Commercial
- 3. Class 42, General Light Industrial

Amtico Spacia products are recommended for use over properly prepared concrete, suspended wood, metal and other suitable substrates.

Amtico Spacia should only be installed using Amtico Adhesives, all of which are certified as EC1 Plus very low emissions, as defined by the GEV EMICODE scheme.

Technical Information

Property	Value, Unit
Usage Classification (EN ISO 10874)	23,33,42
Manufacturing Standard (EN ISO 10582)	Pass
Total Thickness (EN ISO 24346)	2.5mm
Wear Layer Thickness (EN ISO 24340)	0.55mm
Weight (EN ISO 23997)	3377 g/m ²
Abrasion Resistance (EN ISO 10582)	Туре 1
Residual Indentation (EN ISO 24343-1)	≤0.1mm
Dimensional Stability (EN ISO 23999)	≤0.25%
Dimensional Stability / Curling (EN ISO 23999)	≤2mm
Flexibility (EN ISO 24344 Method A)	Pass
Slip Resistance (DIN 51130)	R10
Slip Resistance (EN13893)	Class DS
Chemical Resistance (EN ISO 26987)	Excellent
Light Stability (EN ISO 105-B02)	≥6
Flammability /Smoke Emissions (EN 13501-1)	B _{fl} s1
Castor Chair Resistance (Type W) (EN ISO 4918)	Pass
Impact Sound Reduction (EN ISO 717-2)	3dB
Thermal Resistance EN 12664	0.013 m ² K/W
Electrostatic Performance ISO 6356	≤2kV
Emissions (AgBB/DIBt)	AbZ ref.noZ-156.603.519
Emissions (Emissions dans l'air interieur)	A+
Amtico Spacia Technical Data Sheet is available on the Amtico website. https://www.amtico.com/commercial/technical/docs/spacia-collection/	

Main Product Contents

Material/Chemical Input	%
Urethane Lacquer	<0.5
Polyvinyl chloride	53
Plasticisers	15
Print	3
Filler	26
Stabilisers & Pigments	<2.5

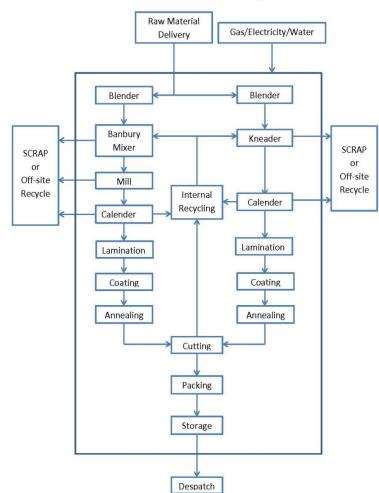
Manufacturing Process

The product is constructed by the thermal lamination of the wear layer print film and backing plies. The wear layer and backing plies are all manufactured as follows

- 1. Required ply raw materials are initially blended
- 2. The ply blend is then heated and calendered on a mill to produce a ply of the required thickness.
- 3. The plies required to form the end product, along with the print film, are thermally laminated together under pressure, to form the final product.
- 4. The product in then coated with polyurethane, before being cut to size, boxed and dispatched to the customer.

Cutting waste is recycled back into the product

Process flow diagram



Amtico Production Process Flow Diagram

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Construction Installation

Amtico Spacia should be bonded with a suitably low emissions adhesive to an appropriately prepared subfloor as detailed in BS8302. Full details on installation can be found at

https://www.amtico.com/media/2215989/amtico-signature-spacia-form-first-assura-installation-guidelines-desin-20170731-02-gb.pdf.

Vinyl installation off cuts can be disposed of via recycling schemes such AgPR, or used in energy recovery schemes or landfilled. Wherever possible it is recommended that products should always be recycled.

Use Information

Emissions

Amtico Spacia adheres to the emission requirements of AgBB/DIBt, Belgium and is rated as A+ in the French "Emissions dans l'air interieur" scheme.

End of Life

At the end of the product's life, the flooring is mechanically removed from the subfloor and disposed of by landfill or Incineration/energy recovery. It is assumed that the amount of energy required to remove the floor is 0.03kWh/m2.

It is assumed that 80% of the product will go to landfill, with the remaining 20% being recycled or used in energy recovery schemes. The distance travelled from the demolition site to a disposal site will be no more than 200km.

Life Cycle Assessment Calculation Rules

Declared / Functional unit description

1m² Amtico Spacia Luxury Vinyl Floor Tiles

System boundary

Modules A1-A3: Includes raw materials, energy, water and transport processes required to make the product up to the factory gate, as well as production, packaging and general site waste

Module A4: Transport from factory gate to installation site. Distance was calculated as an average based on product sales across UK, Europe, Middle and Far East.

Module A5: Floor installation, including adhesive and disposal of off-cuts and packaging.

Module B2: Electricity, water, cleaning products required to clean and maintain the product for one year. Module C1: The amount of electricity required to remove a floor. Module C2: Transportation of removed flooring to landfill or energy recovery site. Assumed distance is 200km. Module C3: Waste processing of flooring waste.

Module C4: Disposal

Data sources, quality and allocation

Amtico manufactures other LVT products at its production site in addition to the product covered by this EPD. Calculations were performed to enable allocation of total site energy use, water and waste to the Amtico Spacia Luxury Vinyl Floor Tiles product. Allocation procedures were by physical allocation and are according to EN 15804 and are based on the ISO14044 guidance

Transportation distances were calculated for Amtico Spacia, based percentage of total square meters supplied to a distribution centre or sales region and the distance to the distribution centre or sales region.

The LCA was calculated using BRE LINA V2.0.8 with Ecoinvent

Cut-off criteria

- 1. No manufacturing site water discharge volume data was available. Historical data indicated that 25% of the input water is discharge to the drain. The other 75% is lost through steam leaks, evaporation from cooling towers and quench water going to surface drains.
- 2. Transport distances to site were not calculated for Sales Business Units with <1% of product sales.
- 3. The product life was based on the commercial 10 years warranty. Residential warranties 25 years

LCA Results

(MND = module not declared; MNR = module not relevant; INA = indicator not assessed; AGG = aggregated)

Parameters	describing e	enviro	nmental	impacts					
			GWP	ODP	AP	EP	POCP	ADPE	ADPF
			kg CO ₂ equiv.	kg CFC 11 equiv.	kg SO ₂ equiv.	kg (PO₄) ³⁻ equiv.	kg C₂H₄ equiv.	kg Sb equiv.	MJ, net calorific value.
	Raw material supply	A1	5.08e+0	8.71e-8	1.75e-2	4.70e-3	7.79e-3	2.38e-5	1.35e+2
Product stage	Transport	A2	3.65e-1	6.46e-8	3.42e-3	4.99e-4	3.22e-4	6.76e-7	5.41e+0
Flouuci stage	Manufacturing	A3	5.12e-1	9.70e-8	6.15e-3	2.15e-3	6.13e-4	2.21e-6	1.92e+1
	Total (of product stage)	A1-3	5.96e+0	2.49e-7	2.70e-2	7.34e-3	8.73e-3	2.66e-5	1.59e+2
Construction	Transport	A4	1.34e+0	2.34e-7	5.87e-3	1.71e-3	1.29e-3	4.29e-6	1.99e+1
process stage	Construction	A5	9.44e-1	1.25e-7	5.12e-3	1.78e-3	1.27e-3	5.34e-6	2.40e+1
	Use	B1	MND	MND	MND	MND	MND	MND	MND
	Maintenance	B2	1.10e+1	7.92e-7	6.09e-2	1.66e-2	4.34e-3	2.05e-5	1.89e+2
	Repair	B3	MND	MND	MND	MND	MND	MND	MND
Use stage	Replacement	B4	MND	MND	MND	MND	MND	MND	MND
	Refurbishment	B5	MND	MND	MND	MND	MND	MND	MND
	Operational energy use	B6	MND	MND	MND	MND	MND	MND	MND
	Operational water use	B7	MND	MND	MND	MND	MND	MND	MND
	Deconstruction, demolition	C1	1.80e-2	1.17e-9	9.77e-5	2.24e-5	5.56e-6	2.18e-8	2.78e-1
End of life	Transport	C2	1.13e-1	2.08-8	3.78e-4	9.96e-5	6.59e-5	2.97e-7	1.71e+0
	Waste processing	C3	0.00e+0	0.00e+0	0.00e+0	0.00e+0	0.00e+0	0.00e+0	0.00e+0
	Disposal	C4	1.73e-1	7.41e-9	5.51e-4	1.02e-2	6.02e-5	4.04e-8	6.87e-1
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	MND	MND	MND	MND	MND	MND	MND

describing environmental impacts

GWP = Global Warming Potential; ODP = Ozone Depletion Potential;

AP = Acidification Potential for Soil and Water;EP = Eutrophication Potential;

POCP = Formation potential of tropospheric Ozone; ADPE = Abiotic Depletion Potential – Elements; ADPF = Abiotic Depletion Potential – Fossil Fuels;

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LCA Results (continued)

Parameters	describing r	esour	ce use, pri	mary ener	gу			
			PERE	PERM	PERT	PENRE	PENRM	PENRT
			MJ	MJ	MJ	MJ	MJ	MJ
	Raw material supply	A1	7.45e+0	2.97e-4	7.45e+0	1.53e+2	0.00e+0	1.53e+2
Product stage	Transport	A2	9.24e-2	2.25e-7	9.24e-2	5.42e+0	0.00e+0	5.42e+0
	Manufacturing	A3	1.13e+1	2.98e-6	1.13e+1	2.35e+1	0.00e+0	2.35e+1
	Total (of product stage)	A1-3	1.88e+1	3.00e-4	1.88e+1	1.82e+2	0.00e+0	1.82e+2
Construction	Transport	A4	4.42e-1	3.44e-6	4.42e-1	2.01e+1	0.00e+0	2.01e+1
process stage	Construction	A5	3.08e+0	2.00e-5	3.08e+0	2.56e+1	0.00e+0	2.56e+1
	Use	B1	MND	MND	MND	MND	MND	MND
	Maintenance	B2	1.41e+1	3.56e+-5	1.41e+1	2.40e+2	0.00e+0	2.40e+2
	Repair	B3	MND	MND	MND	MND	MND	MND
Use stage	Replacement	B4	MND	MND	MND	MND	MND	MND
	Refurbishment	B5	MND	MND	MND	MND	MND	MND
	Operational energy use	B6	MND	MND	MND	MND	MND	MND
	Operational water use	B7	MND	MND	MND	MND	MND	MND
	Deconstruction, demolition	C1	2.40e-2	4.33e-8	2.40e-2	3.70e-1	0.00e+0	3.70e-1
End of life	Transport	C2	2.26e-2	8.43e-8	2.26e-2	1.69e+0	0.00e+0	1.69e+0
	Waste processing	C3	0.00e+0	0.00e+0	0.00e+0	0.00e+0	0.00e+0	0.00e+0
	Disposal	C4	2.20e-2	6.05e-8	2.20e-2	6.96e-1	0.00e+0	6.96e-1
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	MND	MND	MND	MND	MND	MND

PERE = Use of renewable primary energy excluding renewable primary energy used as raw materials;

PERM = Use of renewable primary energy resources used as raw materials;

PERT = Total use of renewable primary energy resources;

PENRE = Use of non-renewable primary energy excluding nonrenewable primary energy resources used as raw materials; PENRM = Use of non-renewable primary energy resources used as raw materials;

PENRT = Total use of non-renewable primary energy resource

LCA Results (continued)

Parameters describing resource use, secondary materials and fuels, use of water									
			SM	RSF	NRSF	FW			
			kg	MJ net calorific value	MJ net calorific value	m ³			
_	Raw material supply	A1	0.00e+0	0.00e+0	0.00e+0	3.80e-1			
	Transport	A2	0.00e+0	0.00e+0	0.00e+0	1.22e-3			
Product stage	Manufacturing	A3	0.00e+0	0.00e+0	0.00e+0	8.81e-3			
	Total (of product stage)	A1-3	0.00e+0	0.00e+0	0.00e+0	3.90e-1			
Construction	Transport	A4	0.00e+0	0.00e+0	0.00e+0	5.50e-3			
process stage	Construction	A5	0.00e+0	0.00e+0	0.00e+0	5.34e-2			
	Use	B1	MND	MND	MND	MND			
	Maintenance	B2	0.00e+0	0.00e+0	0.00e+0	7.99e-2			
	Repair	B3	MND	MND	MND	MND			
Use stage	Replacement	B4	MND	MND	MND	MND			
	Refurbishment	B5	MND	MND	MND	MND			
	Operational energy use	B6	MND	MND	MND	MND			
	Operational water use	B7	MND	MND	MND	MND			
	Deconstruction, demolition	C1	0.00e+0	0.00e+0	0.00e+0	7.39e-5			
End of life	Transport	C2	0.00e+0	0.00e+0	0.00e+0	3.70e-4			
End of life	Waste processing	C3	0.00e+0	0.00e+0	0.00e+0	0.00e+0			
	Disposal	C4	0.00e+0	0.00e+0	0.00e+0	7.77e-4			
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	MND	MND	MND	MND			

SM = Use of secondary material; RSF = Use of renewable secondary fuels;

NRSF = Use of non-renewable secondary fuels; FW = Net use of fresh water

LCA Results (continued)

other enviro		matio	n describing waste cate		
			HWD	NHWD	RWD
			kg	kg	kg
	Raw material supply	A1	1.13e-1	6.72e-2	2.55e-5
Product stage	Transport	A2	2.27e-3	1.72e-1	3.71e-5
FIDUUCI Slage	Manufacturing	A3	1.12e-2	4.77e-2	1.14e-4
	Total (of product stage)	A1-3	1.26e-1	2.86e-1	1.76e-4
Construction	Transport	A4	1.64e-2	6.15e-1	1.33e-4
process stage	Construction	A5	2.11e-2	1.49e-1	6.11e-5
	Use	B1	MND	MND	MND
	Maintenance	B2	6.00e-2	4.57e-1	1.15e-3
	Repair	В3	MND	MND	MND
Use stage	Replacement	B4	MND	MND	MND
	Refurbishment	B5	MND	MND	MND
	Operational energy use	B6	MND	MND	MND
	Operational water use	B7	MND	MND	MND
	Deconstruction, demolition	C1	4.22e-5	4.49e-4	2.04e-6
End of life	Transport	C2	7.15e-4	7.95e-2	1.18e-5
	Waste processing	C3	0.00e+0	0.00e+0	0.00e+0
	Disposal	C4	5.22e-4	2.71e+0	4.31e-6
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	MND	MND	MND

HWD = Hazardous waste disposed; NHWD = Non-hazardous waste disposed;

RWD = Radioactive waste disposed

LCA Results (continued)

			CRU	MFR	MER	EE
			kg	kg	kg	MJ per energy carrier
	Raw material supply	A1	0.00e+0	0.00e+0	0.00e+0	0.00e+0
Product stage	Transport	A2	0.00e+0	0.00e+0	0.00e+0	0.00e+0
FIDUUCI Slage	Manufacturing	A3	0.00e+0	9.31e-2	2.00e-2	0.00e+0
	Total (of product stage)	A1-3	0.00e+0	9.31e-2	2.00e-2	0.00e+0
Construction	Transport	A4	0.00e+0	0.00e+0	0.00e+0	0.00e+0
process stage	Construction	A5	0.00e+0	4.70e-1	1.69e-1	0.00e+0
	Use	B1	MND	MND	MND	MND
	Maintenance	B2	0.00e+0	0.00e+0	6.24e-2	0.00e+0
	Repair	B3	MND	MND	MND	MND
Use stage	Replacement	B4	MND	MND	MND	MND
	Refurbishment	B5	MND	MND	MND	MND
	Operational energy use	B6	MND	MND	MND	MND
	Operational water use	B7	MND	MND	MND	MND
	Deconstruction, demolition	C1	0.00e+0	0.00e+0	0.00e+0	0.00e+0
End of life	Transport	C2	0.00e+0	0.00e+0	0.00e+0	0.00e+0
End of life	Waste processing	C3	0.00e+0	0.00e+0	0.00e+0	0.00e+0
	Disposal	C4	0.00e+0	0.00e+0	6.80e-1	0.00e+0
Potential penefits and oads beyond he system poundaries	Reuse, recovery, recycling potential	D	MND	MND	MND	MND

CRU = Components for reuse; MFR = Materials for recycling MER = Materials for energy recovery; EE = Exported Energy

Scenarios and additional technical information

Scenarios and additional technical information											
Scenario	Parameter	Units	Results								
	Products manufactured at Coventry are distributed in the UK, across Europe, Scandinavia, the Middle at Far East. The average distance transported for each geographical market was calculated by multiplying the distance travelled by the percentage sales volume by square meter. Sales regions where sales were less than 1% were not considered. The sales volumes were those in 2016. The transportation data is taken from Ecoinvent datasets										
	UK Direct Delivery:	Diesel / Van	0.32l/km								
	Distance:	km	164								
	Capacity utilisation (incl. empty returns)	%	Not Stated								
A4 – Transport	Bulk density of transported products	kg/m ³	1351								
Transport to the building	Worldwide:	Diesel / 16-32 tonne Lorry	0.032l/km								
site	Distance:	km	474								
	Capacity utilisation (incl. empty returns)	%	35								
	Bulk density of transported productskg/m3	kg/m ³	1351								
	Worldwide: Ship	Litre of fuel type per distance or vehicle type	303l/km								
	Distance:	km	303								
	Capacity utilisation (incl. empty returns)	%	65								
	Bulk density of transported productskg/m3	kg/m ³	1351								

Scenarios an	d additional technical information		
Scenario	Parameter	Units	Results
	Amtico Spacia should be bonded with a suitable low emissions a subfloor as detailed in BS8302. Full details on installation can be installation off cuts can be disposed of via recycling schemes su scheme or landfilled. Wherever possible it is recommended that	e found at www.amtico ch AgPR, or used in e	.com. Vinyl nergy recover
	% Installation Wastage Rate		5
	Post installation Cleaning	l/m ²	0.02
A5 –	Ancillary Materials	Mass per unit area of product installed kg/m ²	0.288
Installation in the building	Material Waste	Installation off cuts mass per unit area of product installed kg/m ²	0.169
	Cardboard Packaging	Mass per unit area of product installed kg/m ²	0.19
	Wood Packaging	Mass per unit area of product installed kg/m ²	0.273
	Shrink Wrap	Mass per unit area of product installed kg/m ²	0.002
B2 – Maintenance	The required recommended cleaning and maintenance regime is installation and the foot traffic over the floor. High traffic areas we maintenance than low traffic situations. Dry cleaning may be performed with a dust mop or with a vacuu performed with a mop, detergent and water. Power cleaning is a etc. The calculations are assumed for 1m ² per year.	ill generally require mo m cleaner. Wet cleanir	re cleaning ai ng can be
	52 Powered Cleaning operations a year, 1.5kW machine	kWh/m ²	0.27
	52 Wet Cleans per year (Water use)	l/yr./m ²	3.224
	Detergent usage	kg/yr./m²	0.0416
Reference	Amtico International (hereinafter referred to as the Company) he the Amtico Spacia flooring supplied to the original purchaser und replacement due to 'Wear-out' from normal foot traffic within ten The floor will be repaired or replaced with the same or similar ma means the removal of the pattern and colour from the Amtico Sp the protective wear layer. Reference service life used in LCA wa	der this agreement, rec years from the date of aterial free of charge. " acia floor caused by th	uiring purchase, Wear-out' ne removal of
service life	10 Year Commercial Product Warranty	Years	10
	25 Year Residential Product Warranty.	Years	25
	Commercial and residential warranties can be found on the Amti https://www.amtico.com/commercial/technical/docs/spacia-colled		

Scenarios and additional technical information										
Scenario	Parameter Units Results									
C1 to C4 End of life,	Description of scenario									
C1	At the end of the product's life, the flooring is mechanically removed by landfill or Incineration/energy recovery.	from the subfloor a	and disposed of							
	Electricity for power tools	kWh/m ²	0.03							
C2	It is assumed that 80% of the dismantled flooring goes to land fill ar for energy recovery or recycled. The disposal sites are within 200kr									
C3	The floor is mechanically removed from the installation and is then Landfill 80%. No further processing required. Incineration/energy recovery 20%. No further processing required	processed as follow	/S,							
	Final disposal									
C4	kg	0.67								
	Polyvinyl chloride Waste to landfill	kg	2.70							

Summary, comments and additional information

Product Brochures

Amtico Spacia brochures is available at https://www.amtico.com/commercial/brochures/ https://www.amtico.com/flooring/brochures/

Technical Product Information

Amtico Spacia Technical Data Sheet, Declaration of Conformity, BREEAM Certificates, Slip resistance and Reaction to Fire test reports are available on the Amtico website. https://www.amtico.com/commercial/technical/docs/spacia-collection/

Technical Standards

Copies of the test standards quoted in the Technical Data Sheets are available from the British Standards Institute website.

https://shop.bsigroup.com/

Warranties

Commercial and residential warranties can be found on the Amtico website https://www.amtico.com/commercial/technical/docs/spacia-collection/

Installation and Aftercare

Installation, adhesives and aftercare instructions are available on the Amtico Website at https://www.amtico.com/commercial/technical/docs/spacia-collection/ and https://www.amtico.com/commercial/technical/docs/spacia-collection/ and https://www.amtico.com/commercial/technical/docs/spacia-collection/ and https://www.amtico.com/commercial/technical/docs/spacia-collection/ and https://www.amtico.com/commercial/technical/docs/adhesives-maintenance/

Example of Amtico Spacia

Fig1 Image of product



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Amtico Logo

a mannington company

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